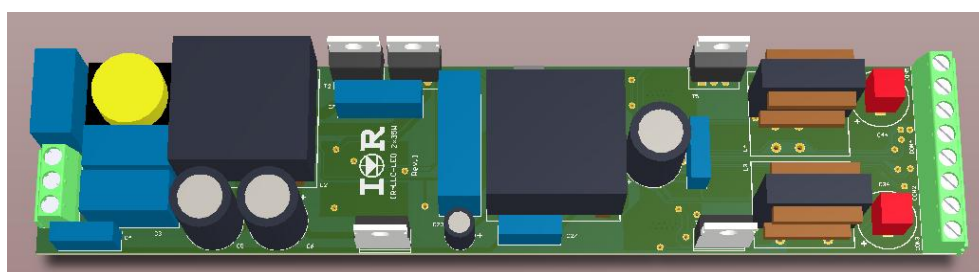


# Application Note AN-1189

## 2x35W Isolated LLC LED Driver with Active PFC

*By Akos Hodany*



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## 1. Introduction

A 2-channel dimmable LED driver system is presented in this application note. Schematic, BOM, PCB layout example are presented here as well as a short design aid for circuit dimensioning. The circuit provides 2x35W maximum output power with isolated 700mA constant current outputs. The driver comprises a boost PFC stage (controlled by the IRS2505L PFC controller), an LLC resonant half-bridge stage (controlled by the IRS27952S half-bridge controller) and two separate buck stages for output current regulation (controlled by IRS2980AS hysteretic buck controllers). The circuit includes two analog (0-10V) dimming inputs for easy PWM LED dimming. The presented system provides high power efficiency, compact size, low cost and excellent power factor and THDI figures.

### ***Safety Warning***

An **electrical shock hazard** exists at any time when operating the circuit. The presented circuit should be handled by qualified electrical engineers only! General electrical safety precautions are important whenever doing measurements with the demo PCB!

### ***Disclaimer***

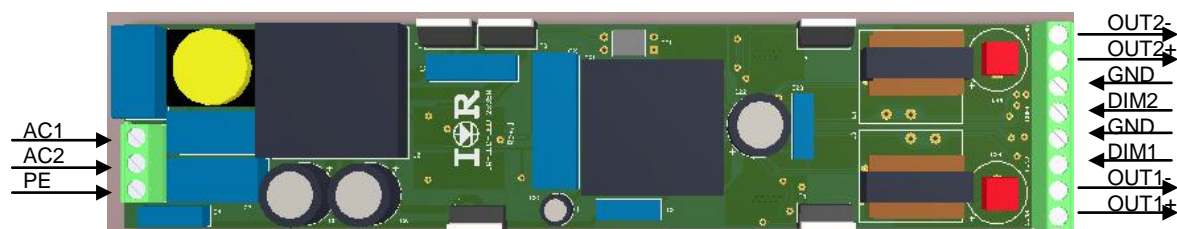
The presented LED driver circuit is intended for evaluation purposes only and has not been submitted or approved by any external test house for conformance with UL or international safety or performance standards. International Rectifier does not guarantee that this design will conform to any such standards.

## 2. System Specification

| <i>Parameter</i> | <i>Description</i>              | <i>Value</i> | <i>Units</i> |
|------------------|---------------------------------|--------------|--------------|
| $V_{in}$         | Nominal input voltage range     | 110-230      | [VAC]        |
| $V_{in\_low}$    | Lowest operating voltage        | 90           | [VAC]        |
| $V_{in\_high}$   | Highest operating voltage       | 260          | [VAC]        |
| $I_{LED}$        | Output current (CH1, CH2)       | 700          | [mA]         |
| $V_{out}$        | Output voltage range (CH1, CH2) | 0-60         | [V]          |
| $P_{out}$        | Output power                    | 2 x 35       | [W]          |
| PF               | Power Factor                    | >0.9         | [-]          |
| THDI             | Current THD                     | <10          | [%]          |
| $\eta$           | Nominal power efficiency        | >87          | [%]          |
| PCB size         | -                               | 40.6 x 193   | [mm]         |

*Table 1: System Specification*

## 3. Connection Diagram



*Figure 1: Connection Diagram*

## 4. Circuit Schematic

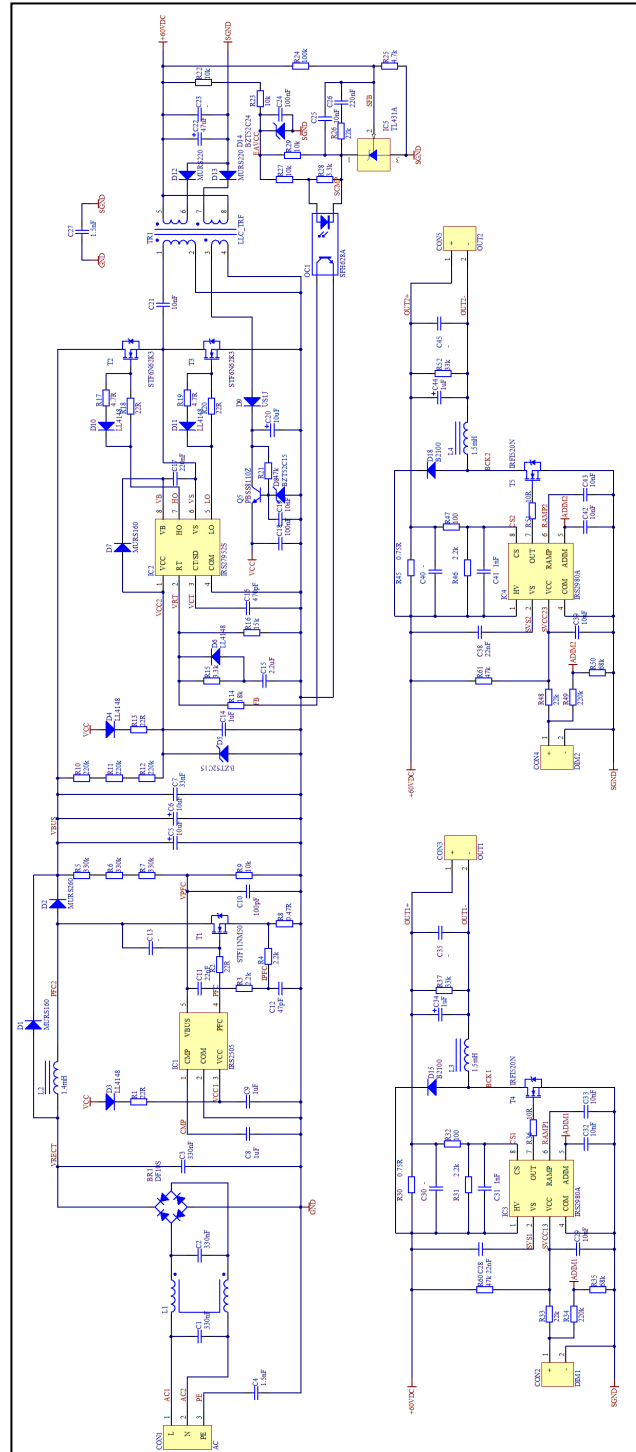


Figure 2: Circuit schematic

## 5. Boost PFC dimensioning

### 5.1 PFC specification

| <i>Parameter</i> | <i>Description</i>          | <i>Value</i> | <i>Units</i> |
|------------------|-----------------------------|--------------|--------------|
| $V_{in}$         | Nominal input voltage range | 110-230      | [VAC]        |
| $V_{in\_low}$    | Lowest operating voltage    | 90           | [VAC]        |
| $V_{in\_high}$   | Highest operating voltage   | 260          | [VAC]        |
| $V_{bus}$        | Nominal bus voltage         | 420          | [V]          |
| $P_{PFC,in}$     | PFC Input power             | 80           | [W]          |

**Table 2: PFC Specification**

### 5.2 PFC Inductor Dimensioning

Set the PFC inductor value for optimal on-time modulation as follows:

$$L_{PFC} = 15 \cdot 10^{-6} \cdot \frac{(V_{BUS} - \sqrt{2}V_{in,max})V_{in,max}}{2 \cdot \sqrt{2} \cdot P_{PFC,in}} \cong 1.4mH \quad (1)$$

Calculate the peak current at the bottom of the nominal input voltage range (considering slightly higher losses in this operating point, therefore ~5% higher input power):

$$I_{LPFC,PK} = \frac{\sqrt{2} \cdot 2 \cdot 1.05 \cdot P_{PFC,in}}{V_{in,min}} = \frac{\sqrt{2} \cdot 2 \cdot 1.05 \cdot 80W}{110V} \cong 2.2A \quad (2)$$

Calculate the number of turns (Selected core: ICT EVD25/13/13,  $A_e \approx 75\text{mm}^2$ ):

$$N_{LPFC} \geq \frac{L_{PFC} I_{LPFC,PK}}{\Delta B A_e} = \frac{1400\mu\text{H} \cdot 2.2\text{A}}{0.3\text{T} \cdot 75\text{mm}^2} = 137 \quad (3)$$

We can use a round value here:

$$N_{LPFC} = 140 \quad (4)$$

### 5.3 PFC Overcurrent Protection Dimensioning

The sense resistor can be set as follows:

$$R_8 = R_{CS,PFC} \approx \frac{V_{BUSOC+}}{(1-0.5D_{MAX}) \cdot 1.1 \cdot I_{LPFC,PK}} \cdot \frac{R_3 + R_4 + R_9}{R_9} \quad (5)$$

Where  $D_{MAX}$  is the duty cycle at the line peak of  $V_{in,min}$ :

$$D_{MAX} \approx \frac{V_{BUS} - \sqrt{2}V_{in,min}}{V_{BUS}} = \frac{420\text{V} - \sqrt{2} \cdot 110\text{V}}{420\text{V}} = 0.63 \quad (6)$$

So the current sense resistor:

$$R_8 \approx \frac{0.56\text{V}}{(1-0.5 \cdot 0.63) \cdot 1.1 \cdot 2.2\text{A}} \cdot \frac{14.4\text{k}\Omega}{10\text{k}\Omega} \cong 0.49\Omega \quad (7)$$

Select the nearest standard value:

$$R_8 = 0.47\Omega \quad (8)$$

Note that the current limit value may be increased a bit in order to ensure fully functional PFC behavior even at  $V_{IN\_LOW} = 90V$  (by decreasing  $R_8$ ). Check against  $L_{PFC}$  saturation current!



## 5.4 PFC Inductor Specification

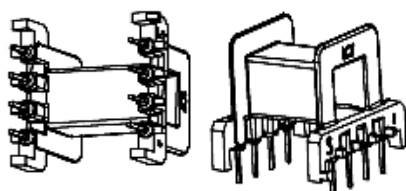
General information:

|                          |                       |
|--------------------------|-----------------------|
| Core type                | EVD25/13/13           |
| Manufacturer             | ICT                   |
| Bobbin                   | Horizontal            |
| Pins                     | 8                     |
| Part Nr. Core            | ICT 60000161          |
| Part Nr. Bobbin          | ICT 60001571          |
| Inductance (W1)          | 1400 $\mu$ H $\pm$ 5% |
| DC resistance (W1)       | 800m $\Omega$ max.    |
| Saturation current       | 2.4A min.             |
| Peak applied voltage     | 500V max.             |
| Maximum core temperature | 100°C                 |

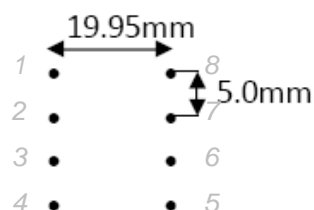
Winding information:

| <i>Winding</i> | <i>Start pin</i> | <i>Finish pin</i> | <i>Turns</i> | <i>Wire</i>   |
|----------------|------------------|-------------------|--------------|---------------|
| <i>W1</i>      | 4                | 5                 | 140          | 20x0.1mm CuLL |

Physical layout:



Pinout (top view):



## 6. LLC Converter Dimensioning

### 6.1. LLC Converter Specification

| <i>Parameter</i> | <i>Description</i>                                  | <i>Value</i> | <i>Units</i> |
|------------------|---|--------------|--------------|
| $V_{bus}$        | Bus voltage range<br>(including bus voltage ripple) | 400-440      | [V]          |
| $V_{sec}$        | LLC nominal output voltage                          | 60           | [V]          |
| $I_{sec}$        | LLC nominal output current                          | 1.25         | [A]          |

**Table 3: LLC Converter Specification**

### 6.2 LLC Resonant Tank Dimensioning

The LLC resonant tank dimensioning usually requires a couple of iterations. The actual implementation of the resonant transformer affects several design constraints. Important factors are:  $L_r$  resonant inductance (stray inductance of the transformer measured on the primary),  $L_{pri}$  nominal (total) inductance of the primary winding and the  $f_{SELF-RES}$  self-resonance frequency. The transformer self-resonance may limit the usable  $L_{pri}$  inductance in some cases, depending on the winding arrangement (due to the stray capacitance of the windings).

For a typical LLC tank design (with integrated magnetics) for the designated power level, use the following usual values to start the design iteration:

$$L_{pri} = 1 - 2mH, L_r = 0.2...0.3 \cdot L_{pri}, C_r = 3.3...10nF, f_{r1} = 50...200kHz.$$

Set the desired resonance frequency first:

$$f_{r1} = 90kHz \quad (9)$$

Resonant inductor:

$$L_r = \frac{1}{(2\pi \cdot f_{r1})^2 \cdot C_r} \quad (10)$$

Where:  $C_r = C_{21}$  (refer to schematic).

With  $C_r = C_{21} = 10nF$  assumption we get:

$$L_r = \frac{1}{2\pi \cdot 90kHz \cdot 10nF} \cong 315\mu H \quad (11)$$

Final resonant inductor value (primary stray inductance measurement):

$$L_r = 330\mu H \pm 5\% \quad (12)$$

Re-calculated nominal resonant frequency:

$$f_{r1} = \frac{1}{2\pi \sqrt{L_r C_r}} = 87.61kHz \quad (13)$$

Total primary inductance can be pre-selected by defining a typical k-factor ( $k = L_m / L_r$ ) as shown in the AN-1160 Application Note [2]. After fine tuning iteration (allocating the self-resonance frequency well above ~700kHz), in this particular case we can select:

$$L_{pri} = 1200\mu H \pm 5\% \quad (14)$$

So the actual k-factor will be:

$$k = \frac{L_m}{L_r} = \frac{L_{pri} - L_r}{L_r} = \frac{1200\mu H - 330\mu H}{330\mu H} = 2.64 \quad (15)$$

The nominal voltage gain of the resonant tank:

$$M_v = \sqrt{\frac{L_{pri}}{L_{pri} - L_r}} = \sqrt{\frac{1200\mu H}{1200\mu H - 330\mu H}} = 1.1744 \quad (16)$$

Transformer turns ratio:

$$n = \frac{N_{pri}}{N_{sec}} = \frac{V_{BUS,MAX}}{2(V_{sec} + V_{FW})} M_v = \frac{440V}{2 \cdot (60V + 1V)} \cdot 1.1744 = 4.236 \quad (17)$$

Equivalent AC load resistance:

$$R_{AC} = \frac{8n^2(V_{sec} + V_{FW})}{\pi^2 I_{sec}} = \frac{8 \cdot 4.236^2 \cdot 61V}{\pi^2 \cdot 1.25A} \cong 710\Omega \quad (18)$$

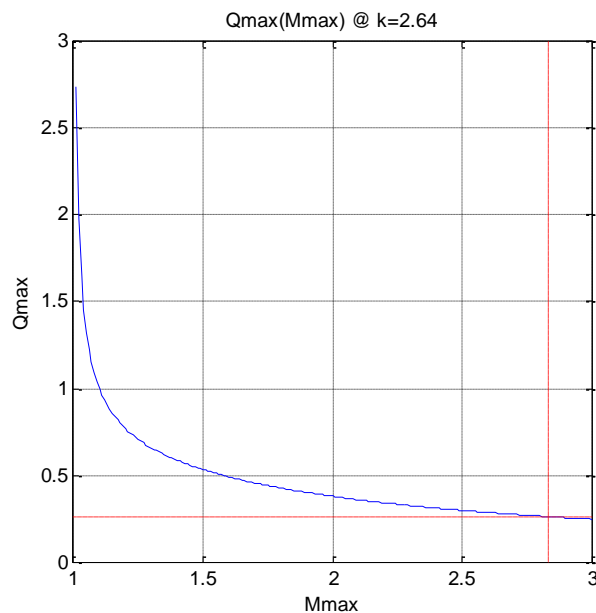
The corresponding quality factor at full load:

$$Q = \frac{1}{2\pi f_{r1} C_r R_{AC}} = \frac{1}{2\pi \cdot 87.61 \text{kHz} \cdot 10 \text{nF} \cdot 710 \Omega} \cong 0.26 \quad (19)$$

Plot the  $Q_{MAX}(M_{MAX})$  function from the following equation:

$$Q_{MAX} = \frac{1}{k} \sqrt{\frac{1+k \left(1 - \frac{1}{M_{MAX}^2}\right)}{M_{MAX}^2 - 1}} \quad (20)$$

Find the  $M_{MAX}$  gain with  $k = 2.64$  parameter graphically:



Read the maximum gain from the curve above:

$$M_{MAX} \cong 2.8 \quad (21)$$

Note that this is the attainable maximum gain with  $Q = Q_{MAX}$  assumption, while ensuring ZVS even at full load (refer to [2]). Considering the pre-regulated bus voltage, this gain is much higher than necessary in this particular case. This means, that the converter will operate safely in the ZVS region even at the minimum bus voltage. (In other words: the Q factor of designed LLC tank stays below the  $Q_{MAX}$  upper limit while maintaining the necessary voltage gain at low bus voltage, therefore it operates always in the ZVS range.)

Define the following minimum frequency factor:

$$x_{\min} = \frac{1}{\sqrt{1+k \left( 1 - \frac{1}{\left( \frac{V_{BUS,MAX}}{V_{BUS,MIN}} \right)^2} \right)}} = \frac{1}{\sqrt{1+2.64 \cdot \left( 1 - \frac{1}{\left( \frac{440}{400} \right)^2} \right)}}$$

$$x_{\min} \cong 0.83 \quad (22)$$

The corresponding minimum frequency:

$$f_{\min} = f_{r1} \cdot x_{\min} \cong 73kHz \quad (23)$$

Define the maximum operation frequency as follows:

$$1.2f_{r1} \leq f_{\max} < \frac{f_{SELF-RES}}{5} \quad (24)$$

Where  $f_{SELF-RES}$  is the self-resonant frequency of the LLC transformer measured on the primary winding (consider design iteration, here  $f_{SELF-RES} \approx 800kHz$ ).

$$105kHz \leq f_{\max} < 160kHz \quad (25)$$

The selected maximum frequency:

$$f_{\max} = 125kHz \quad (26)$$

Define the minimum number of turns for the primary winding (Selected core: ICT EVD25/13/13,  $A_e \approx 75mm^2$ ):

$$N_{pri,\min} = \frac{n(V_{\sec} + V_{FW})}{2f_{\min} M_V \Delta B A_e} = \frac{4.236 \cdot 61V}{2 \cdot 73kHz \cdot 1.1744 \cdot 0.3T \cdot 75mm^2} \cong 67 \quad (27)$$

We can select a bit higher number close to a multiple of n:

$$N_{pri} = 72 \quad (28)$$

Thus the number of turns for the secondary:

$$N_{sec,1} = N_{sec,2} = \frac{N_{pri}}{n} = \frac{72}{4.236} = 17 \quad (29)$$

Note that there are two secondary windings.

Number of turns for the auxiliary winding (consider a relatively high auxiliary voltage for an easy VCC start-up):

$$N_{AUX} \cong N_{sec,1} \frac{V_{AUX}}{V_{sec}} = 17 \cdot \frac{40V}{60V} \approx 12 \quad (30)$$

Estimate the peak current flowing through the primary winding:

$$I_{pri,PK} = \sqrt{\left(\frac{I_{sec}\pi}{2n}\right)^2 + I_1^2} \quad (31)$$

Where  $I_1$  is the current level where the magnetizing current equals the resonant current:

$$I_1 = \frac{n \cdot (V_{sec} + V_{FW})}{4 \cdot (L_{pri} - L_r) f_{r1} M_v}$$

$$I_1 = \frac{4.236 \cdot 61V}{4 \cdot (1200\mu H - 330\mu H) \cdot 87.61kHz \cdot 1.1744} = 0.72A \quad (32)$$

So the peak current on the primary:

$$I_{pri,PK} = \sqrt{\left(\frac{1.25A \cdot \pi}{2 \cdot 4.236}\right)^2 + 0.72A^2} = 0.856A \quad (33)$$



For the RMS current we get:

$$I_{pri,RMS} = \frac{I_{pri,PK}}{\sqrt{2}} = 0.6A \quad (34)$$

The peak current on the secondary side:

$$I_{sec,PK} = \frac{\pi I_{sec}}{2} = 1.96A \quad (35)$$

For the secondary RMS current we get:

$$I_{sec,RMS} = \frac{\pi I_{sec}}{4} = 0.98A \quad (36)$$

### 6.3 LLC Controller Settings

Calculate the LLC oscillator timing capacitor ( $C_{16} = C_T$ ):

$$C_T = \frac{T_{DT} - 40ns}{0.85 \cdot 10^3} \quad (37)$$

Where  $T_{DT}$  is the half-bridge dead-time required for ZVS operation. Set  $T_{DT} \approx 400ns$  as a first approach (usually it has to be verified by measurement if it is long enough):

$$C_T = \frac{400ns - 40ns}{0.85 \cdot 10^3} = 424pF \quad (38)$$

Select the nearest standard value:

$$C_{16} = C_T = 470pF \quad (39)$$

Thus the resulting dead-time:

$$T_{DT} = C_T \cdot 0.85 \cdot 10^3 + 40ns = 440ns \quad (40)$$

Set the minimum frequency by:

$$R_{16} = R_{\min} = \frac{1}{2f_{\min} T_{DT} \cdot 10^{-3}} - 1k\Omega \cong 15k\Omega \quad (41)$$

Calculate the required resistance for the maximum frequency setting:

$$R_{eq} = \frac{1}{2f_{\max} T_{DT} \cdot 10^{-3}} - 1k\Omega = 8.1k\Omega \quad (42)$$

Thus the maximum frequency setting resistor:

$$R_{14} = R_{\max} = \frac{R_{\min} R_{eq}}{R_{\min} - R_{eq}} = 17.6k\Omega \quad (43)$$

Select the nearest standard value:

$$R_{14} = 18k\Omega \quad (44)$$

Similarly, the soft-start frequency setting can be defined as (set  $f_{ss} = 300kHz$ ):

$$R_{SS,eq} = \frac{1}{2f_{ss}T_{DT} \cdot 10^{-3}} - 1k\Omega = 2.788k\Omega \quad (45)$$

Thus the soft-start frequency setting resistor:

$$R_{15} = R_{SS} = \frac{R_{min} R_{SS,eq}}{R_{min} - R_{SS,eq}} \approx 3.3k\Omega \quad (46)$$

Please refer to the IRS2795(1,2)S datasheet [3] and to the AN-1160 Application Note [2] for more information.

## 6.4 LLC Transformer Specification

General information:

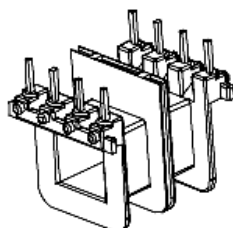
|                               |                       |
|-------------------------------|-----------------------|
| Core type                     | EVD25/13/13           |
| Manufacturer                  | ICT                   |
| Bobbin                        | Horizontal            |
| Pins                          | 8                     |
| Part Nr. Core                 | ICT 60002043          |
| Part Nr. Bobbin               | ICT 60003572          |
| Part Nr. Bobbin case          | ICT 60003573          |
| Primary inductance (PRI)      | 1200 $\mu$ H $\pm$ 5% |
| Leakage inductance (PRI) *    | 330 $\mu$ H $\pm$ 5%  |
| Self-resonant frequency (PRI) | >750kHz               |
| Peak applied voltage          | 500V max.             |
| Maximum core temperature      | 100°C                 |

\*W3 **or** W4 shorted during leakage inductance measurement.

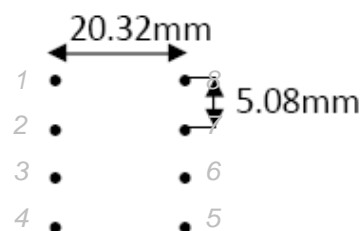
Winding information:

| <i>Winding</i> | <i>Start pin</i> | <i>Finish pin</i> | <i>Turns</i> | <i>Wire</i>                                 |
|----------------|------------------|-------------------|--------------|---|
| <i>PRI</i>     | 1                | 2                 | 72           | 10x0.1mm CuLL +<br>isolation between layers |
| <i>AUX</i>     | 3                | 4                 | 12           | 1x0.2mm CuLL                                |
| <i>SEC1</i>    | 7                | 8                 | 17           | 30x0.1mm CuLL                               |
| <i>SEC2</i>    | 5                | 6                 | 17           | 30x0.1mm CuLL                               |

Physical layout:



Pinout (top view):



## 7. Buck Converter Dimensioning

### 7.1 LED Current Regulation

Set the buck current sense resistors ( $R_{30}$  and  $R_{45}$ ) according to the required LED current:

$$R_{CS} = \frac{V_{CS}}{I_{LED}} \quad (47)$$

Where:

$$V_{CS} = 0.5V \quad (48)$$

With  $I_{LED} = 0.7A$  we get:

$$R_{CS} = \frac{0.5V}{0.7A} = 0.714\Omega \quad (49)$$

Select the nearest *higher* standard value:

$$R_{30} = R_{45} = 0.75\Omega \quad (50)$$

Adjust the current by setting the current sense gain with  $R_{31}$  and  $R_{46}$ :

$$R_{31} = \frac{R_{32}R_{CS}}{R_{30} - R_{CS}} \approx 2.2k\Omega \quad (51)$$

And similarly:

$$R_{46} = \frac{R_{47}R_{CS}}{R_{45} - R_{CS}} \approx 2.2k\Omega \quad (52)$$

The nominal buck operation frequency can be calculated as shown in the IRS2980S datasheet [4].

## 7.2 Buck Inductor Specification

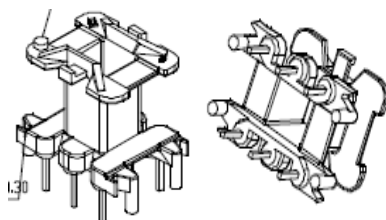
General information:

|                          |                       |
|--------------------------|-----------------------|
| Core type                | EF20/09/06            |
| Manufacturer             | ICT                   |
| Bobbin                   | Vertical              |
| Pins                     | 6                     |
| Part Nr. Core            | ICT 60000153          |
| Part Nr. Bobbin          | ICT 60000004          |
| Inductance (W1)          | 1500 $\mu$ H $\pm$ 5% |
| DC resistance (W1)       | 750m $\Omega$ max.    |
| Saturation current       | 0.8A min.             |
| Peak applied voltage     | 100V max.             |
| Maximum core temperature | 100°C                 |

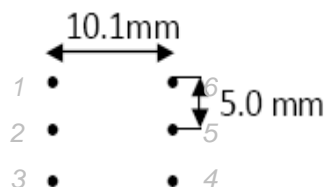
Winding information:

| <i>Winding</i> | <i>Start pin</i> | <i>Finish pin</i> | <i>Turns</i> | <i>Wire</i>   |
|----------------|------------------|-------------------|--------------|---------------|
| W1             | 1                | 3                 | 140          | 15x0.1mm CuLL |

Physical layout:



Pinout (top view):



## 8. PCB Layout

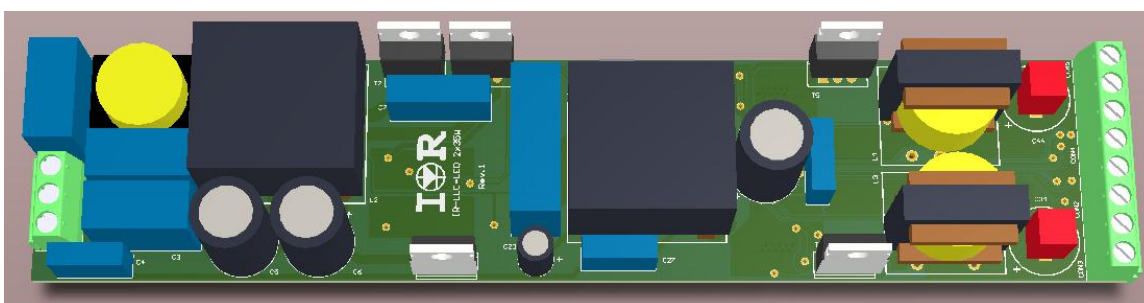
### 8.1 PCB Layout Considerations

In order to ensure correct circuit functionality and to avoid issues caused by high-frequency signal disturbance, proper care should be taken when designing the PCB layout. Typical design problems due to poor layout can include high-frequency voltage and/or current spikes, poor EMC results, latch up, abnormal circuit behavior, component failures, low manufacturing yields and poor system reliability. The following layout tips should be followed as early in the design phase as possible in order to reduce potential problems of the implemented circuit, shorten design cycles, and to increase reliability and manufacturability:

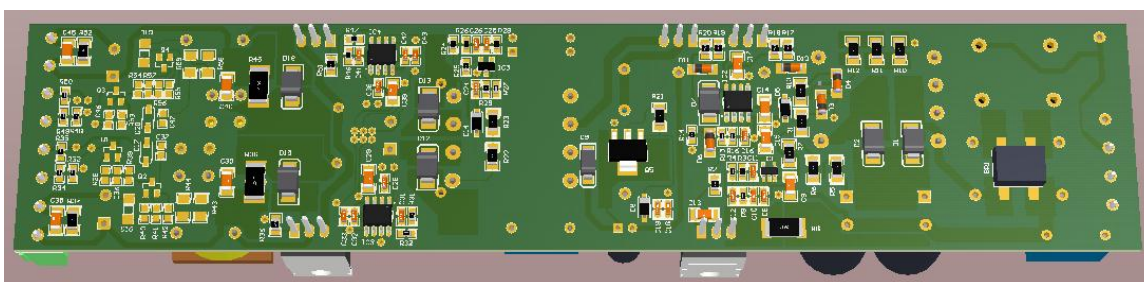
1. Keep the traces of the switching signals as short as possible (like: drain switching node, output diode node, etc.). This will help to reduce high-frequency ringing and noise coupling due to parasitic inductance of PCB traces.
2. Keep high-frequency switching nodes away from sensitive circuit nodes (like: low voltage control signals). This will help to reduce noise coupling from switching nodes to critical circuit nodes.
3. Place the VCC filter capacitor as close to the control IC pins as possible. This will ensure the best possible filtering.
4. Route separate traces for power and signal grounds and connect the small-signal ground to the power ground at a single point only. Place this star ground connection close to the current sense resistors and minimize the distance from the IC ground pin. This will minimize the cross coupling between power ground and signal ground, providing noise-free current and voltage sense signals for the control IC.

5. Reduce the distance of the power switches to their gate drive pins as much as possible. This will help reduce the parasitic inductance in the traces, thus reduces possible voltage spikes at gate drive switching and help prevent latch up due to voltage over- or under-shoot.
6. Place critical sensing nodes (sensing filters, etc.) as close to the IC as possible. This will help to eliminate false triggering or circuit malfunction due to noise being coupled onto the sensitive control signals.

## 8.2 PCB 3D views



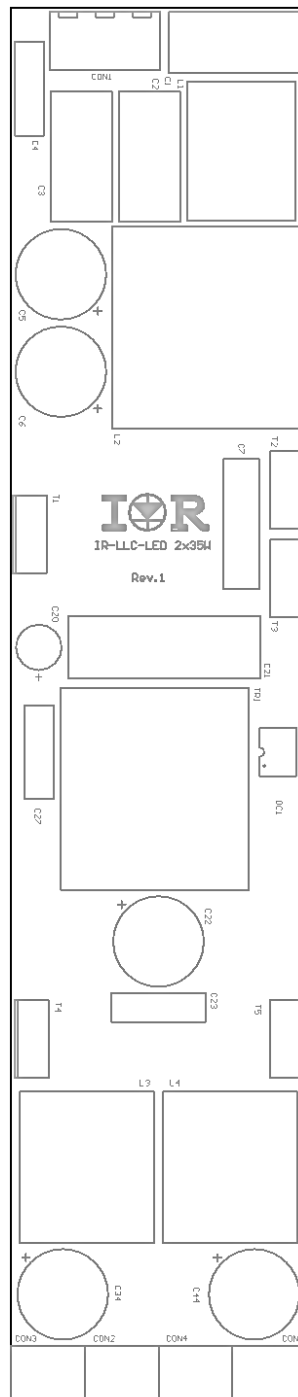
*Figure 3: PCB 3D view – top side*



*Figure 4: PCB 3D view – bottom side*

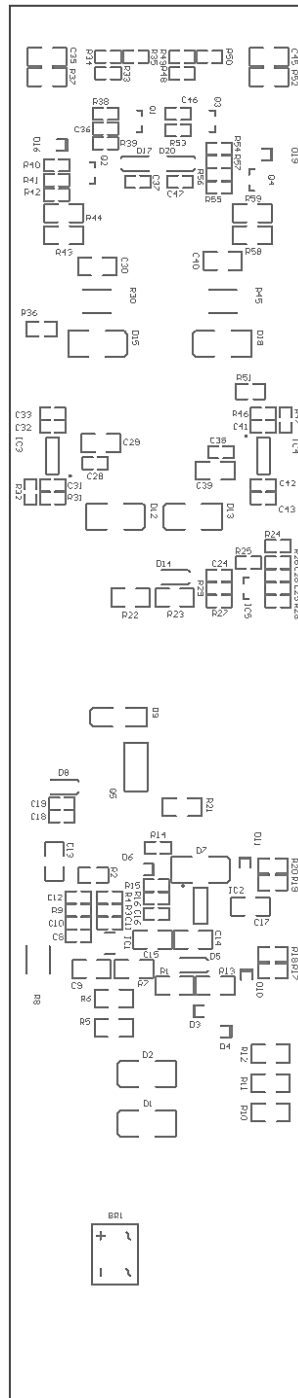


### 8.3 PCB Top Assembly Drawing



**Figure 5: PCB Top assembly drawing**

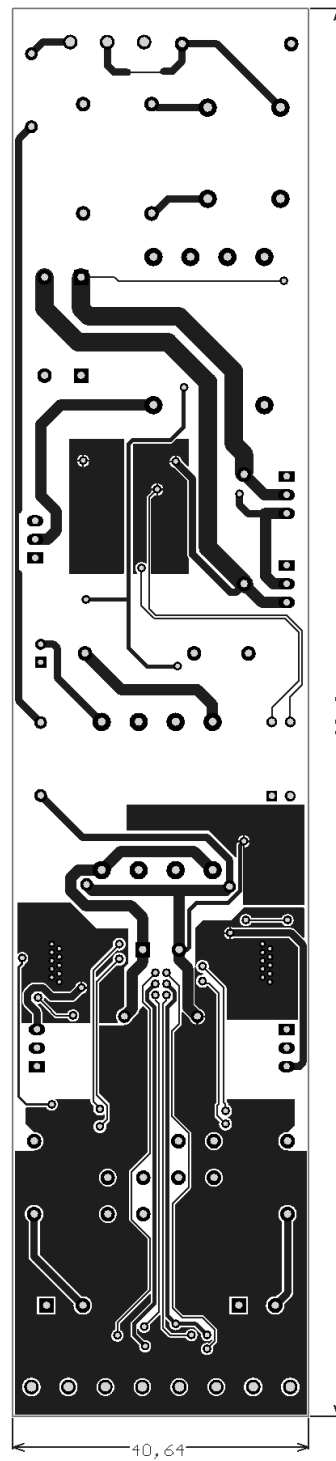
## 8.4 PCB Bottom Assembly Drawing



**Figure 6: PCB Bottom assembly drawing**

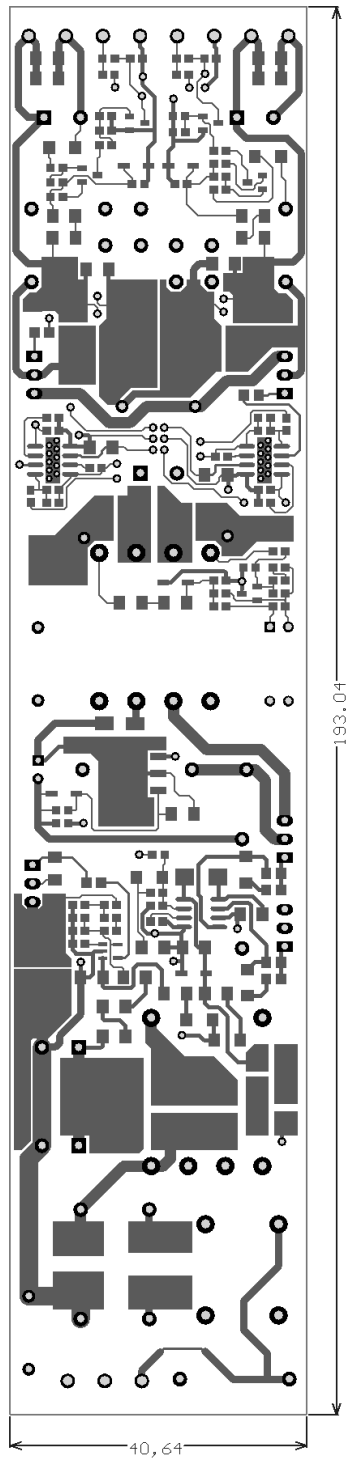
(Note: do not populate components that are not in the BOM)

## 8.5 PCB Top Layer



**Figure 7: PCB Top layer**  
(not to scale)

## 8.6 PCB Bottom Layer



**Figure 8: PCB Bottom layer**  
(bottom view, not to scale)

## 9. Bill of Materials

| Index | Description                     | Part Number  | Manufacturer | Qty | Designator                      |
|-------|---------------------------------|--------------|--------------|-----|---------------------------------|
| 1     | Bridge rectifier<br>1.5A/1000V  | DF10S        | Fairchild    | 1   | BR1                             |
| 2     | Capacitor<br>47pF/X7R/25V/0603  | -            | Epcos        | 1   | C12                             |
| 3     | Capacitor<br>100pF/X7R/25V/0603 | -            | Epcos        | 1   | C10                             |
| 4     | Capacitor<br>470pF/C0G/25V/0603 | -            | Epcos        | 1   | C16                             |
| 5     | Capacitor<br>1nF/X7R/25V/0603   | -            | Epcos        | 2   | C31, C41                        |
| 6     | Capacitor<br>10nF/X7R/25V/0603  | -            | Epcos        | 6   | C19, C25, C32,<br>C33, C42, C43 |
| 7     | Capacitor<br>22nF/X7R/25V/0603  | -            | Epcos        | 3   | C11, C28, C38                   |
| 8     | Capacitor<br>100nF/X7R/25V/0603 | -            | Epcos        | 2   | C18, C24                        |
| 9     | Capacitor<br>220nF/X7R/25V/0603 | -            | Epcos        | 1   | C26                             |
| 10    | Capacitor<br>1uF/X7R/25V/0603   | -            | Epcos        | 1   | C8                              |
| 11    | Capacitor<br>220nF/X7R/25V/1206 | -            | Epcos        | 1   | C17                             |
| 12    | Capacitor<br>1uF/X7R/25V/1206   | -            | Epcos        | 2   | C9, C14                         |
| 13    | Capacitor<br>2.2uF/X7R/25V/1206 | -            | Epcos        | 1   | C15                             |
| 14    | Capacitor<br>10uF/X7R/25V/1206  | -            | Epcos        | 2   | C29, C39                        |
| 15    | Capacitor<br>1.5nF/Y2/RAD       | B32021A3152M | EPCOS        | 2   | C4, C27                         |
| 16    | Capacitor<br>10nF/700VAC/RAD    | B32653A1103K | Epcos        | 1   | C21                             |
| 17    | Capacitor<br>33nF/630V          | B32652A6333J | Epcos        | 1   | C7                              |
| 18    | Capacitor<br>330nF/X2/RAD       | B32922D3334M | Epcos        | 3   | C1, C2, C3                      |

|    |   |                         |                            |   |                         |
|----|---|-------------------------|----------------------------|---|-------------------------|
| 19 | Capacitor<br>1uF/100VDC/RAD                                     | MKS2-<br>D041001K00KSSD | WIMA                       | 2 | C34, C44                |
| 20 | Polarized Capacitor<br>(Radial) 10uF/100V                       | ECA2AAM100X             | Panasonic                  | 1 | C20                     |
| 21 | Polarized Capacitor<br>(Radial) 47uF/160V                       | EEUEE2C470              | Panasonic                  | 1 | C22                     |
| 22 | Polarized Capacitor<br>(Radial) 10uF/450V                       | B43888C5226M            | Epcos                      | 2 | C5, C6                  |
| 23 | Diode Small Signal<br>200mA SOD-80                              | LL4148                  | Vishay                     | 5 | D3, D4, D6,<br>D10, D11 |
| 24 | Diode Ultra-Fast Rectifier<br>1A/600V/SMB                       | MURS160                 | Diodes Inc                 | 2 | D1, D7                  |
| 25 | Diode Ultra-Fast Rectifier<br>2A/200V/SMB                       | MURS220                 | Diodes Inc                 | 2 | D12, D13                |
| 26 | Diode Schottky Rectifier<br>2A/100V/SMB                         | B2100                   | Diodes Inc                 | 2 | D15, D18                |
| 27 | Diode Ultra-Fast Rectifier<br>2A/600V/SMB                       | MURS260                 | Diodes Inc                 | 1 | D2                      |
| 28 | Diode Ultra-Fast Rectifier<br>1A/600V/SMA                       | US1J                    | Diodes Inc                 | 1 | D9                      |
| 29 | Ferrite core common-mode<br>choke 15mH                          | 5730350015              | Vogt                       | 1 | L1                      |
| 30 | Ferrite core single inductor<br>1.4mH EVD25                     | ICT EVD25/13/13         | ICT                        | 1 | L2                      |
| 31 | Ferrite core single inductor<br>1.5mH EF20                      | ICT EF20/09/06          | ICT                        | 2 | L3, L4                  |
| 32 | Ferrite Core Transformer<br>with Multiple Windings              | ICT EVD25/13/13         | ICT                        | 1 | TR1                     |
| 33 | Power MOSFET<br>STF11NM50 TO-220                                | STF11NM50               | ST                         | 1 | T1                      |
| 34 | Power MOSFET<br>STF6N62K3 TO-220                                | STF6N62K3               | ST                         | 2 | T2, T3                  |
| 35 | Power MOSFET<br>IRFI520N TO-220                                 | IRFI520N                | International<br>Rectifier | 2 | T4, T5                  |
| 36 | IRS2505L PFC Control IC<br>SOT23-5                              | IRS2505L                | International<br>Rectifier | 1 | IC1                     |
| 37 | IRS2980AS LED Driver IC<br>SO-8                                 | IRS2980AS               | International<br>Rectifier | 2 | IC3, IC4                |
| 38 | IRS27952S Resonant Half-<br>Bridge Converter Control<br>IC SO-8 | IRS27952S               | International<br>Rectifier | 1 | IC2                     |

|    |                                      |         |            |   |                     |
|----|--------------------------------------|---------|------------|---|---------------------|
| 39 | Shunt Regulator, normal pinout SOT23 | TL431A  | Diodes Inc | 1 | IC5                 |
| 40 | Optocoupler, 4-pin DIP4              | SFH628A | Vishay     | 1 | OC1                 |
| 41 | Resistor<br>100R/1%/0.1W/0603        | -       | -          | 2 | R32, R47            |
| 42 | Resistor<br>2.2k/1%/0.1W/0603        | -       | -          | 4 | R3, R4, R31,<br>R46 |
| 43 | Resistor<br>3.3k/1%/0.1W/0603        | -       | -          | 2 | R15, R28            |
| 44 | Resistor<br>4.7k/1%/0.1W/0603        | -       | -          | 1 | R25                 |
| 45 | Resistor<br>10k/1%/0.1W/0603         | -       | -          | 3 | R9, R27, R29        |
| 46 | Resistor<br>15k/1%/0.1W/0603         | -       | -          | 1 | R16                 |
| 47 | Resistor<br>18k/1%/0.1W/0603         | -       | -          | 1 | R14                 |
| 48 | Resistor<br>22k/1%/0.1W/0603         | -       | -          | 3 | R26, R33, R48       |
| 49 | Resistor<br>68k/1%/0.1W/0603         | -       | -          | 2 | R35, R50            |
| 50 | Resistor<br>100k/1%/0.1W/0603        | -       | -          | 1 | R24                 |
| 51 | Resistor<br>220k/1%/0.1W/0603        | -       | -          | 2 | R34, R49            |
| 52 | Resistor<br>4.7R/1%/0.125W/0805      | -       | -          | 2 | R17, R19            |
| 53 | Resistor<br>10R/1%/0.125W/0805       | -       | -          | 2 | R36, R51            |
| 54 | Resistor<br>22R/1%/0.125W/0805       | -       | -          | 3 | R2, R18, R20        |
| 55 | Resistor<br>22R/1%/0.25W/1206        | -       | -          | 2 | R1, R13             |
| 56 | Resistor<br>10k/1%/0.25W/1206        | -       | -          | 2 | R22, R23            |
| 57 | Resistor<br>33k/1%/0.25W/1206        | -       | -          | 2 | R37, R52            |
| 58 | Resistor<br>47k/1%/0.25W/1206        | -       | -          | 3 | R21, R60, R61       |

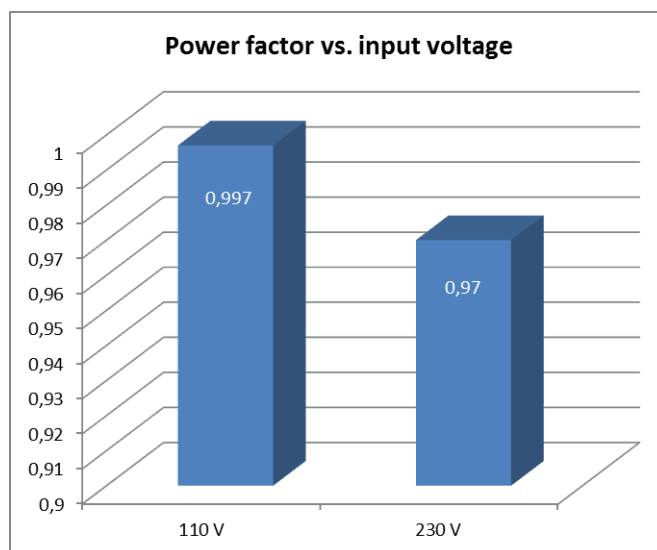
|    |                                  |                  |                    |   |                           |
|----|----------------------------------|------------------|--------------------|---|---------------------------|
| 59 | Resistor<br>220k/1%/0.25W/1206   | -                | -                  | 3 | R10, R11, R12             |
| 60 | Resistor<br>330k/1%/0.25W/1206   | -                | -                  | 3 | R5, R6, R7                |
| 61 | Resistor 0.47R/1W/2512           | ERJ1TRQFR47U     | Panasonic          | 1 | R8                        |
| 62 | Resistor 0.75R/1W/2512           | ERJ1TRQFR75U     | Panasonic          | 2 | R30, R45                  |
| 63 | Terminal Block 3-pin             | MKDSN-1.5/3-5.08 | Phoenix<br>Contact | 1 | CON1                      |
| 64 | Terminal Block 2-pin             | MKDSN-1.5/2-5.08 | Phoenix<br>Contact | 1 | CON2, CON3,<br>CON4, CON5 |
| 65 | Transistor NPN 100V/1A<br>SOT223 | PBSS8110Z        | NXP                | 1 | Q5                        |
| 66 | Zener Diode<br>24V SOD123        | BZT52C24         | Diodes Inc         | 1 | D14                       |
| 67 | Zener Diode<br>15V SOD123        | BZT52C15         | Diodes Inc         | 2 | D5, D8                    |

**Table 4: Bill of Materials**

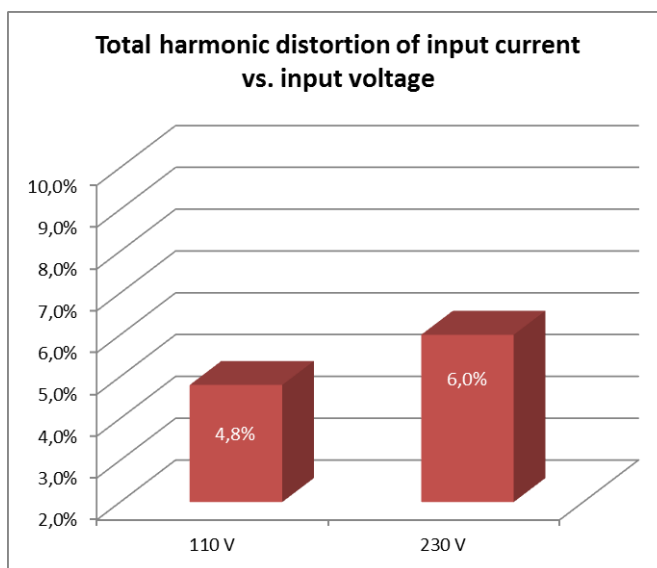


## 10. Measurement results

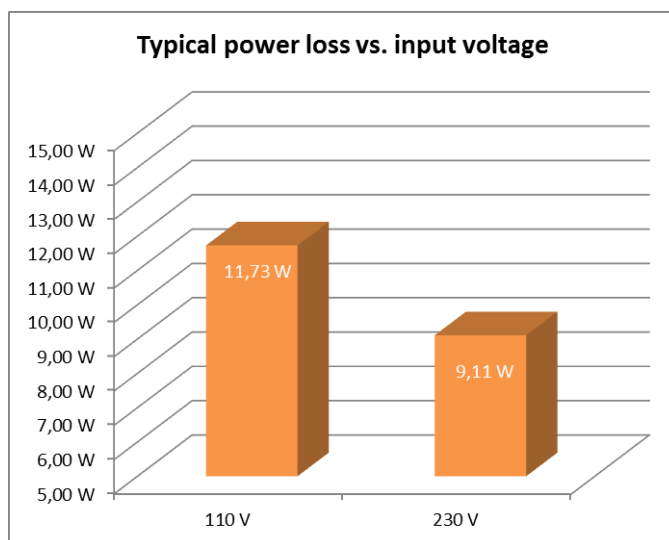
### 10.1 Typical input and output figures



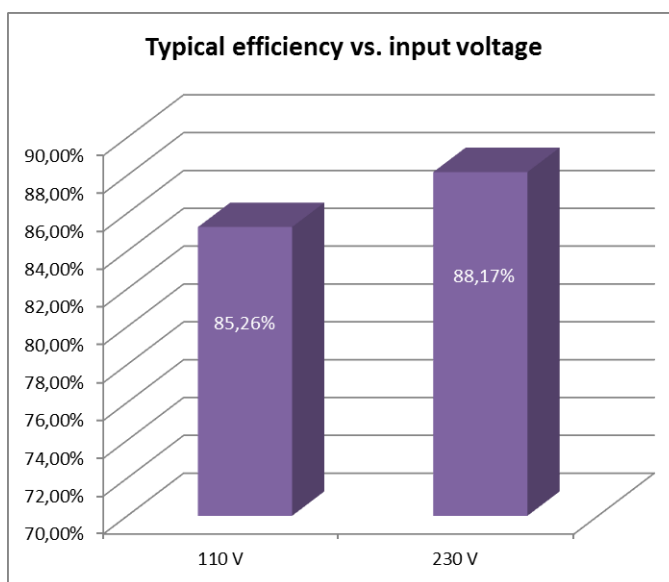
**Figure 9: Typical power factor vs. input voltage**



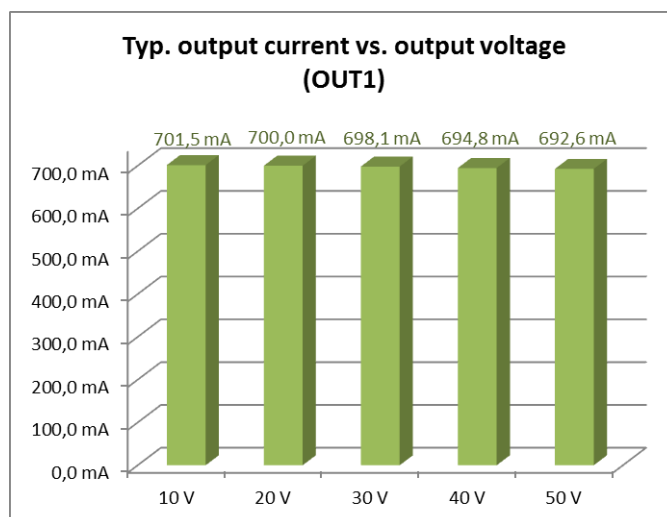
**Figure 10: Typical THDI vs. input voltage**



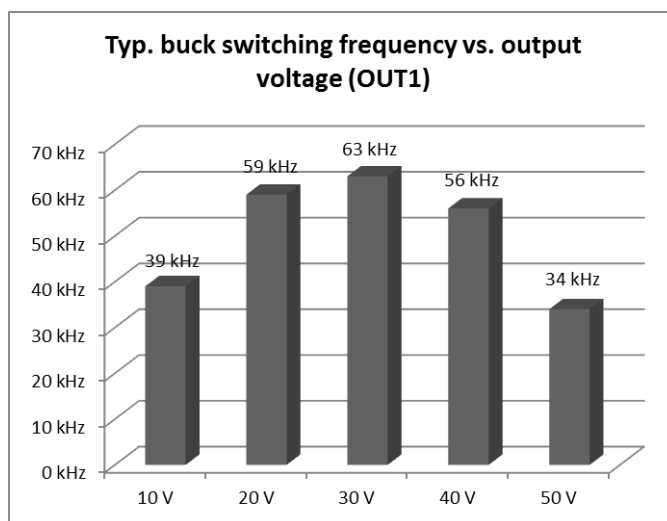
**Figure 11: Typical power loss vs. input voltage**



**Figure 12: Typical power efficiency vs. input voltage**

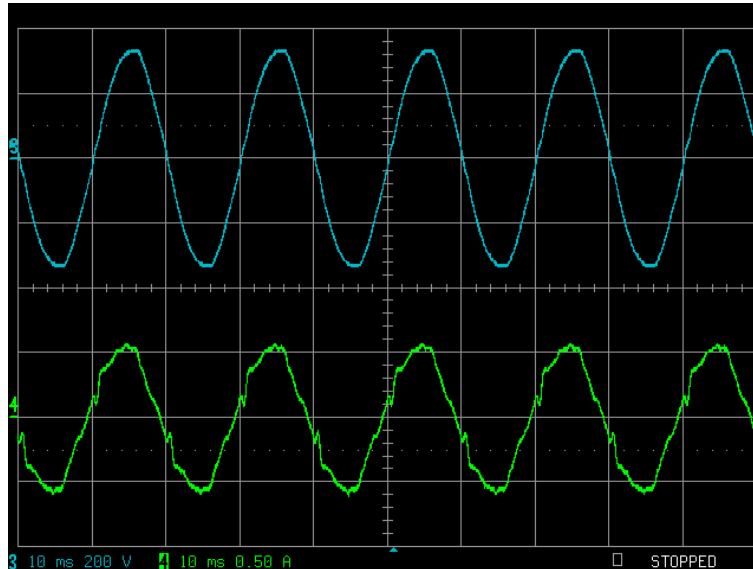


**Figure 13: Typical output current regulation**

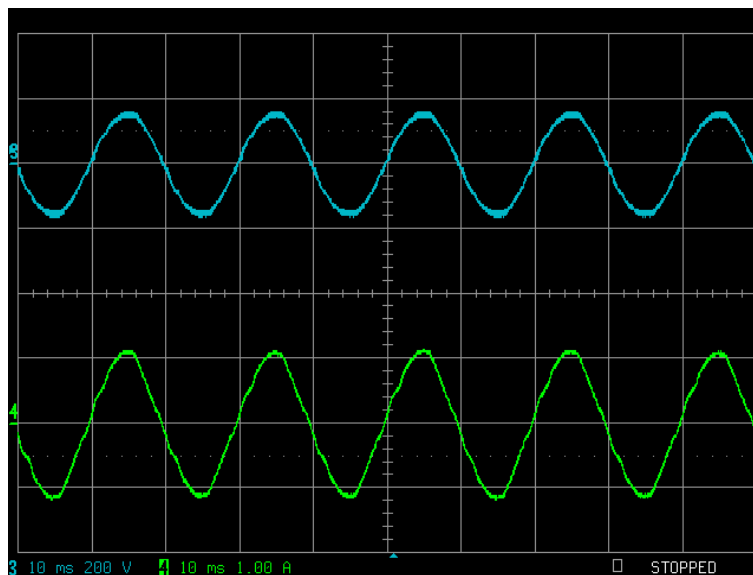


**Figure 14: Typical buck switching frequency**

## 10.2 Input waveforms



**Figure 15: Input voltage (CH3) and input current (CH4) at 230VAC**



**Figure 16: Input voltage (CH3) and input current (CH4) at 110VAC**

### 10.3 Output waveforms

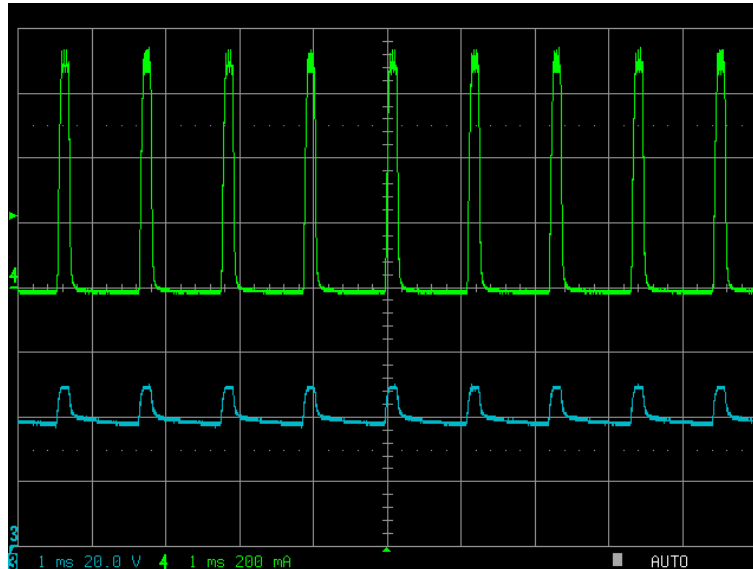


Figure 17: OUT1 Output voltage (CH3) and output current (CH4) at DIM1=2V

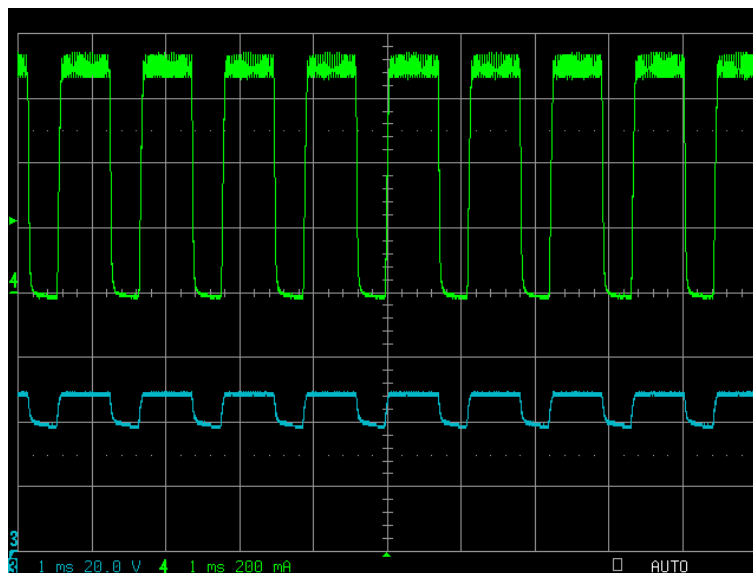
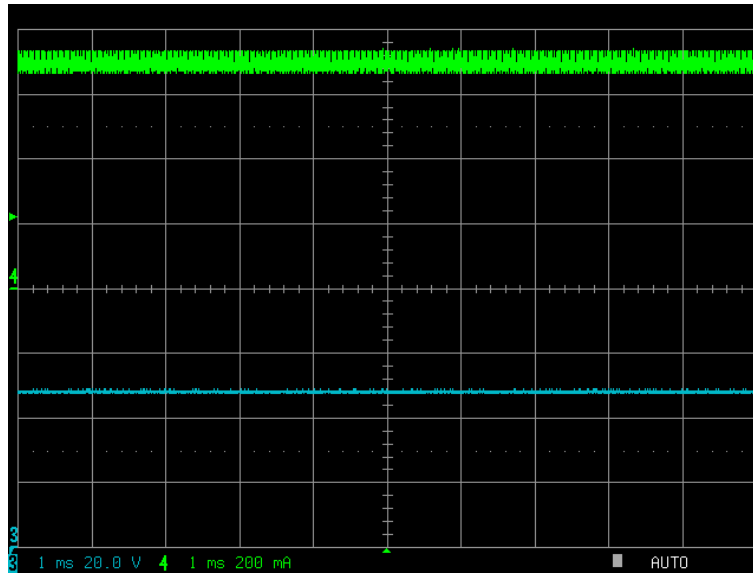


Figure 18: OUT1 Output voltage (CH3) and output current (CH4) at DIM1=6V



**Figure 19: OUT1 Output voltage (CH3) and output current (CH4) at DIM1=10V**

## 10.4 Data series

|                   |          |          |
|-------------------|----------|----------|
| <b>Vin_target</b> | 230 V    | 110 V    |
| <b>Vin rms</b>    | 232,4 V  | 111,3 V  |
| <b>Iin rms</b>    | 342,6 mA | 717,5 mA |
| <b>Sin rms</b>    | 79,62 VA | 79,60 VA |
| <b>PF</b>         | 0,97     | 0,997    |
| <b>Pin</b>        | 77,00 W  | 79,60 W  |
| <b>Vout1</b>      | 49,5 V   | 49,2 V   |
| <b>Iout1</b>      | 695,8 mA | 696,4 mA |
| <b>Pout1</b>      | 34,42 W  | 34,27 W  |
| <b>Vout2</b>      | 47,9 V   | 48,1 V   |
| <b>Iout2</b>      | 698,6 mA | 699,2 mA |
| <b>Pout2</b>      | 33,47 W  | 33,60 W  |
| <b>THD I</b>      | 6,0%     | 4,8%     |
| <b>THDV</b>       | 0,20%    | 0,20%    |
| <b>IH1</b>        | 341,9 mA | 715,8 mA |
| <b>IH3</b>        | 3,2%     | 3,3%     |
| <b>IH5</b>        | 1,3%     | 2,3%     |
| <b>IH7</b>        | 0,8%     | 2,7%     |
| <b>IH9</b>        | 2,2%     | 1,0%     |
| <b>IH11</b>       | 2,0%     | 0,4%     |
| <b>IH13</b>       | 1,1%     | 0,1%     |
| <b>IH15</b>       | 0,9%     | 0,5%     |
| <b>IH17</b>       | 0,8%     | 0,5%     |
| <b>IH19</b>       | 0,5%     | 0,2%     |
| <b>IH21</b>       | 0,5%     | 0,2%     |
| <b>Pd</b>         | 9,11 W   | 11,73 W  |
| <b>η</b>          | 88,17%   | 85,26%   |

**Table 5: Data series**

## 11. List of Abbreviations

|             |   |
|-------------|---|
| <i>BOM</i>  | <i>Bill of Materials</i>                              |
| <i>CRM</i>  | <i>Critical Conduction Mode</i>                       |
| <i>EMC</i>  | <i>Electromagnetic Compatibility</i>                  |
| <i>LED</i>  | <i>Light Emitting Diode</i>                           |
| <i>LLC</i>  | <i>Inductor-inductor-capacitor resonant converter</i> |
| <i>PCB</i>  | <i>Printed Circuit Board</i>                          |
| <i>PF</i>   | <i>Power Factor</i>                                   |
| <i>PFC</i>  | <i>Power Factor Correction</i>                        |
| <i>PWM</i>  | <i>Pulse Width Modulation</i>                         |
| <i>THDI</i> | <i>Total Harmonic Distortion of Current</i>           |
| <i>ZVS</i>  | <i>Zero Voltage Switching</i>                         |

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### 13. References

- [1] IRS2505L Boost PFC Control IC Datasheet  
<http://www.irf.com/product-info/datasheets/data/irs2505lpbf.pdf>
- [2] AN-1160 Design of Resonant Half-Bridge Converter using IRS2795(1,2) Control IC  
<http://www.irf.com/technical-info/appnotes/an-1160.pdf>
- [3] IRS2795(1,2)S Resonant Half-Bridge Converter Control IC Datasheet  
<http://www.irf.com/product-info/datasheets/data/irs27951s.pdf>
- [4] IRS2980S LED Driver Control IC Datasheet  
<http://www.irf.com/product-info/datasheets/data/irs2980spbf.pdf>

### 14. Revision History

| <i>Date</i> | <i>Revision</i> | <i>Changes</i>  | <i>Author</i> |
|-------------|-----------------|---|---------------|
| 02-July-13  | 1               | Initial version   | Akos Hodany   |
| 28-Aug-13   | 2               | Added PCB drawings,<br>Added BOM,<br>Minor corrections,<br>Formatting for release | Akos Hodany   |