

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

About this document

Scope and purpose

The TDA38827 is a synchronous buck converter, providing a compact, high-performance and flexible solution in a small 6 mm x 5 mm power QFN package.

Key features offered by the IR38827 include internal digital soft-start, precision 0.6 V reference voltage, power good (PGood), thermal protection, programmable switching frequency in the range of 600 kHz to 2 MHz, enable input, input undervoltage lockout (UVLO) for proper start-up, latched off or unlatched overvoltage protection (OVP) and pre-bias start-up.

Output overcurrent protection (OCP) function is implemented by sensing the voltage developed across the on-resistance of the synchronous MOSFET for optimum cost and performance, and the current limit is thermally compensated.

This user manual contains the schematic and bill of materials for the EVAL_38827_1Vout engineering evaluation board. The manual describes operation and use of the evaluation board itself. Detailed application information for TDA38827 is available in the TDA38827 datasheet.

Intended audience

This document is intended as a guide for design engineers evaluating TDA38827 performance with the engineering EVAL_38827_1Vout demo board.

Table of contents

About this document.....	1
Table of contents.....	1
1 Board information.....	2
1.1 Board features	2
1.2 Connections and operating instructions.....	2
1.3 Layout	3
1.4 PCB layout	4
1.5 Bill of materials.....	7
2 Typical operating waveforms	9
3 Revision history	21

1 Board information

1.1 Board features

$V_{in} = +12\text{ V}$, $V_{out} = +1.0\text{ V}$ at 0 to 25 A

$F_s = 600\text{ kHz}/800\text{ kHz}/1000\text{ kHz}$

$L = 150\text{ nH}$ (9.6 mm x 6.4 mm x 10 mm, DCR = 0.145 mΩ)

$C_{in} = 10 \times 22\text{ }\mu\text{F}$ (25 V, ceramic 0805) + 1 x 330 μF (25 V, electrolytic, optional)

$C_{out} = 10 \times 47\text{ }\mu\text{F}$ (6.3 V, ceramic 0805) + 1 x 470 μF (2 V, 6 mΩ, SP-cap)

1.2 Connections and operating instructions

TDA38827 demo board requires a single +12 V for the input power and can deliver up to 25 A load current. The operation modes and OCP limits can be selected through jumpers.

Table 1 Connections

Label		Descriptions
Input	PV _{in}	Connect input power (+12 V) to this pin
	GND	Return of input power
	PV _{in} , GND	Sense pins for the input voltage
Output	V _{out}	Connect a load (25 A max.) to this pin
	GND	Return of V _{out}
	V _{out} , GND	Sense pins for the output voltage
Enable	ENABLE	Connect a scope probe to this pin to monitor enable signal
	GND	Or, an external enable signal can be applied to this pin to over-drive the onboard enable signal
Bode	A	For bode plot measurement
	B	
SS/Latch	OVP latch	Use a jumper to make one of four soft-start time selections (1 ms, 2 ms, 4 ms and 8 ms), and latched OVP or unlatched OVP
	OVP no latch	
Ton/Mode	FCCM	Use a jumper to select FCCM or DEM, and switching frequency. Four preset switching frequencies are 600 kHz, 800 kHz, 1000 kHz and 1200 kHz. One additional jumper is a placeholder for user-selected switching frequency.
	DEM	
ILIM		Use a jumper to select one of four OCP limits. OCP4 is the highest OCP limit and OCP1 is the lowest OCP limit.
PGood	PGood	Connect a scope probe to this pin to monitor power good signal
	GND	GND
	EPGb	External PGood pull-up bias pin. The PGood pin is pulled up to V _{CC} through R4 on the standard demo board. By removing R4 and populating R42 with 49.9 kΩ, an external PGood pull-up bias can be applied to the EPGb pin.
V _{CC}	V _{CC}	The standard demo board is configured to use the internal LDO. Connect a scope probe to this pin to monitor the output of the internal LDO.
	GND	

1.3 Layout

The PCB is a six-layer board (3.75 in. x 3.0 in.) using FR4 material. The top and bottom layers use 1.5 oz. copper and the inner layers use 2 oz. copper. The PCB thickness is 0.062 in. The TDA38827 and other major power components are mounted on the top side of the board.

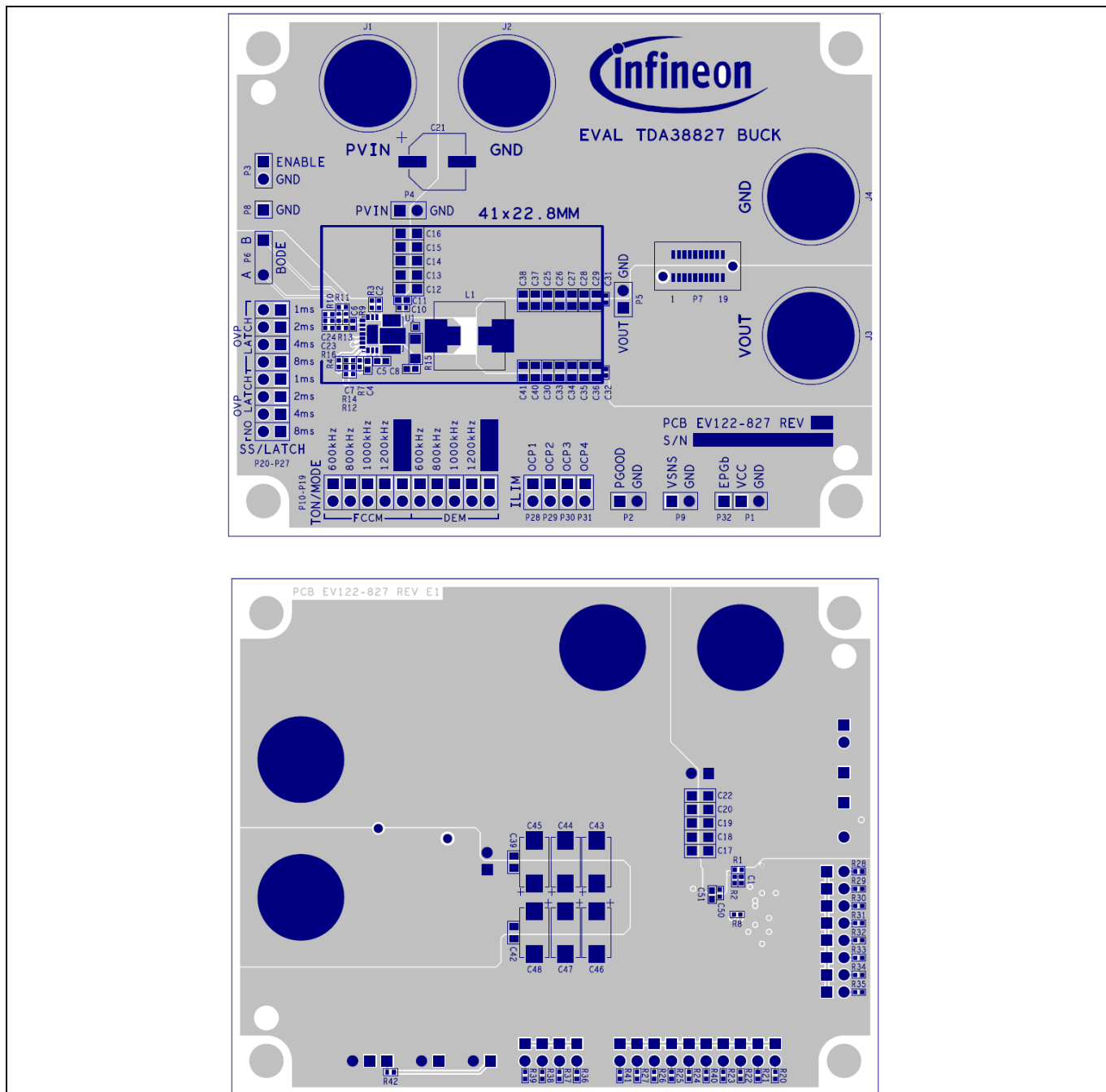


Figure 1 Top and bottom view of TDA38827 evaluation board

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

Board information

1.4 PCB layout

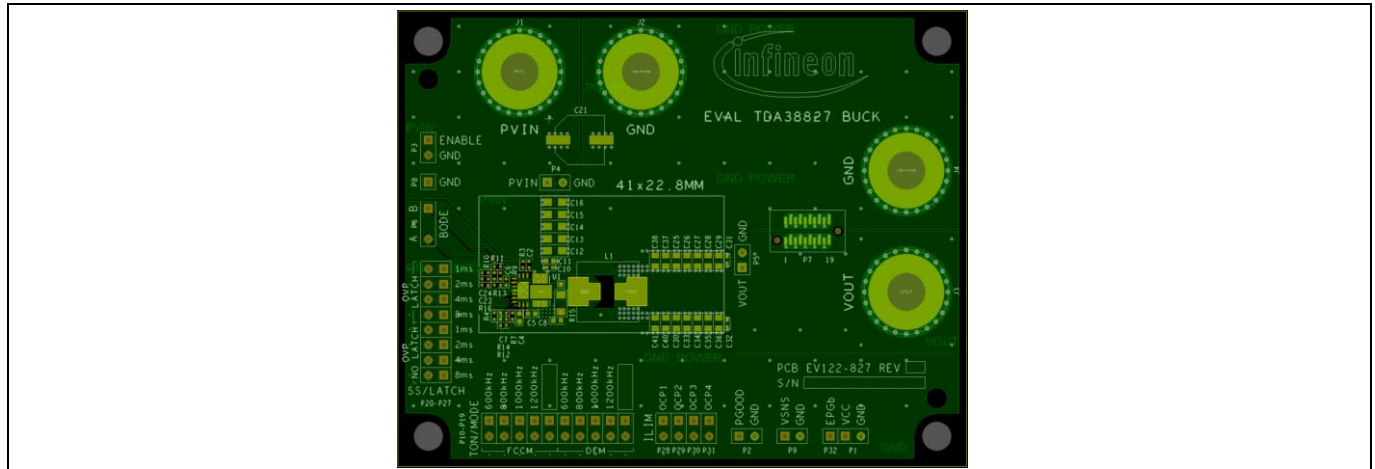


Figure 2 Top layer

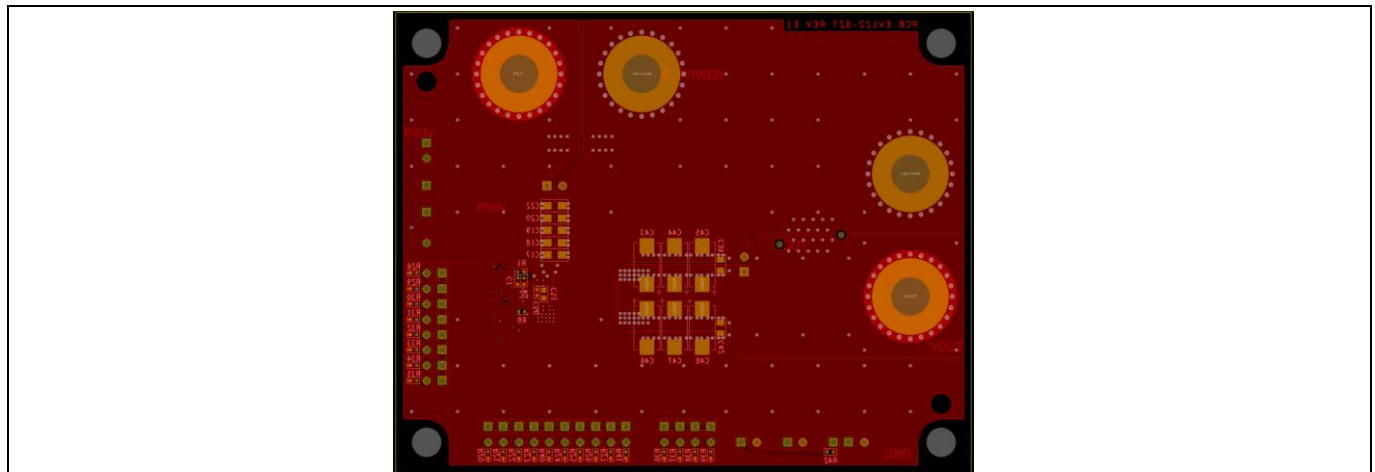


Figure 3 Bottom layer

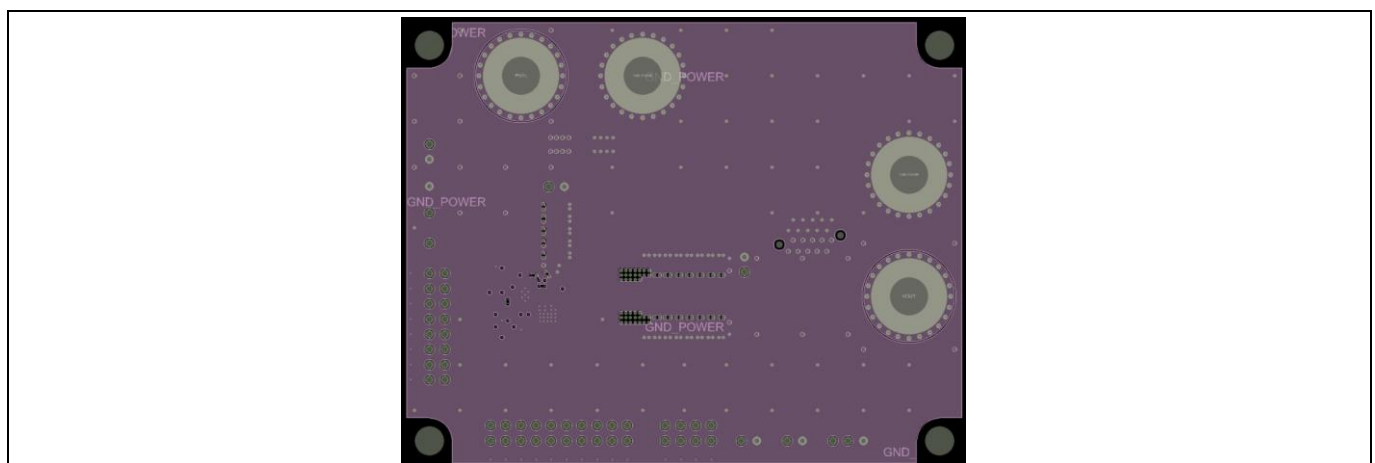


Figure 4 Mid layer 1

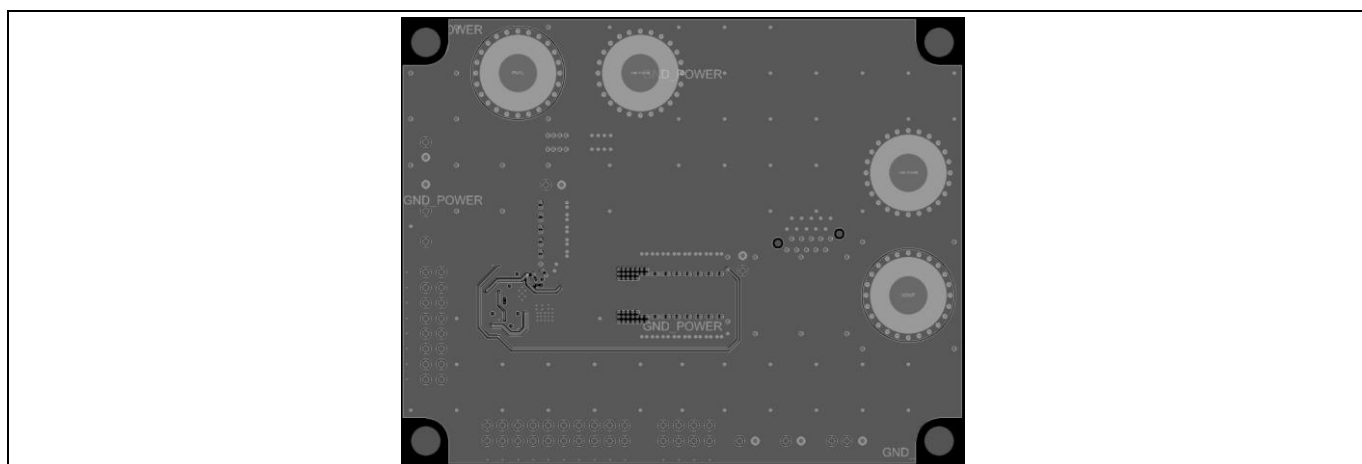


Figure 5 Mid layer 2

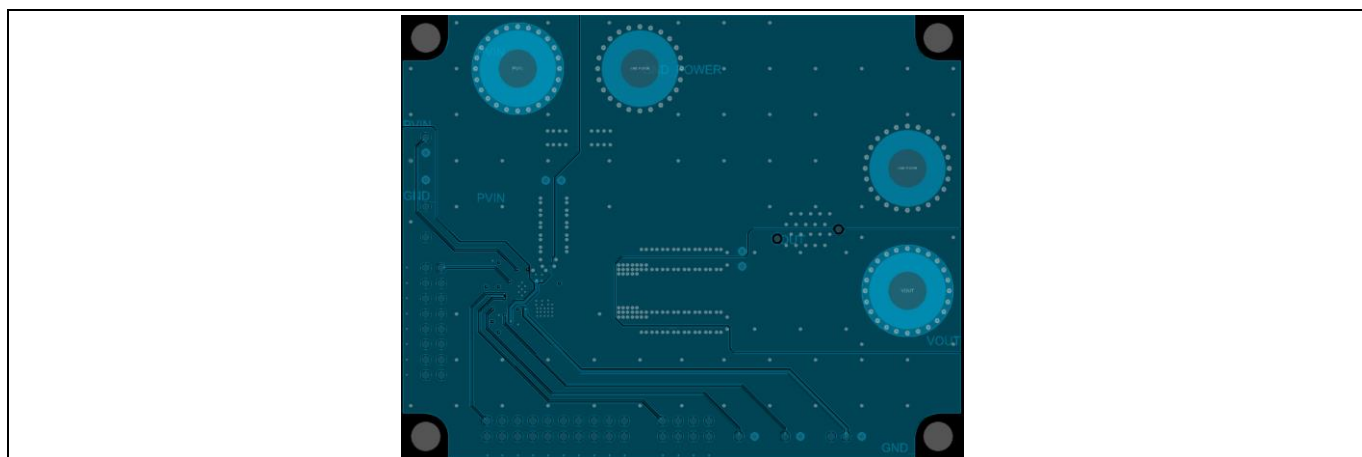


Figure 6 Mid layer 3

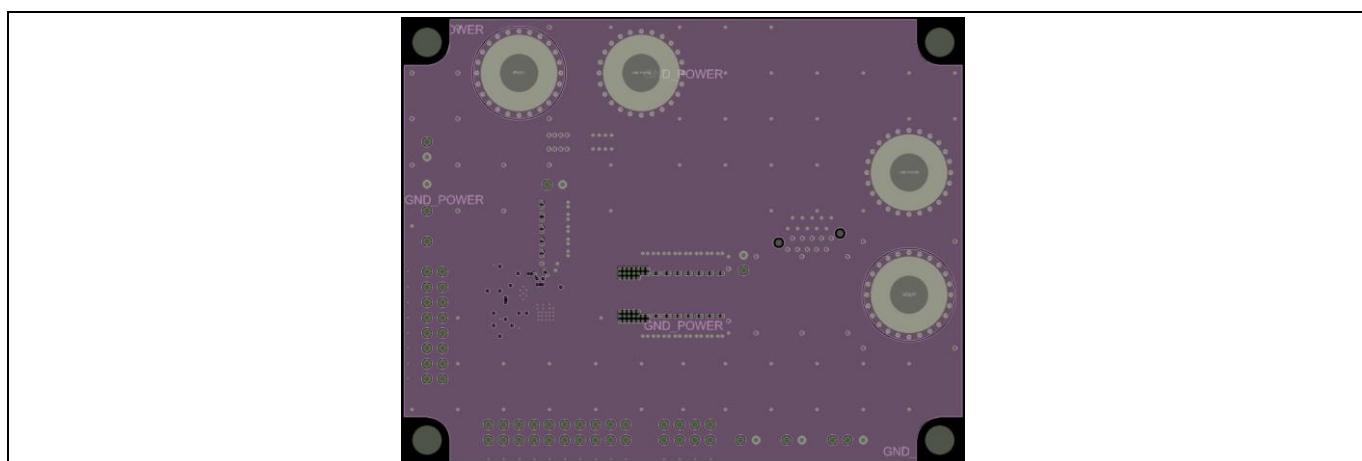


Figure 7 Mid layer 4

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

Board information

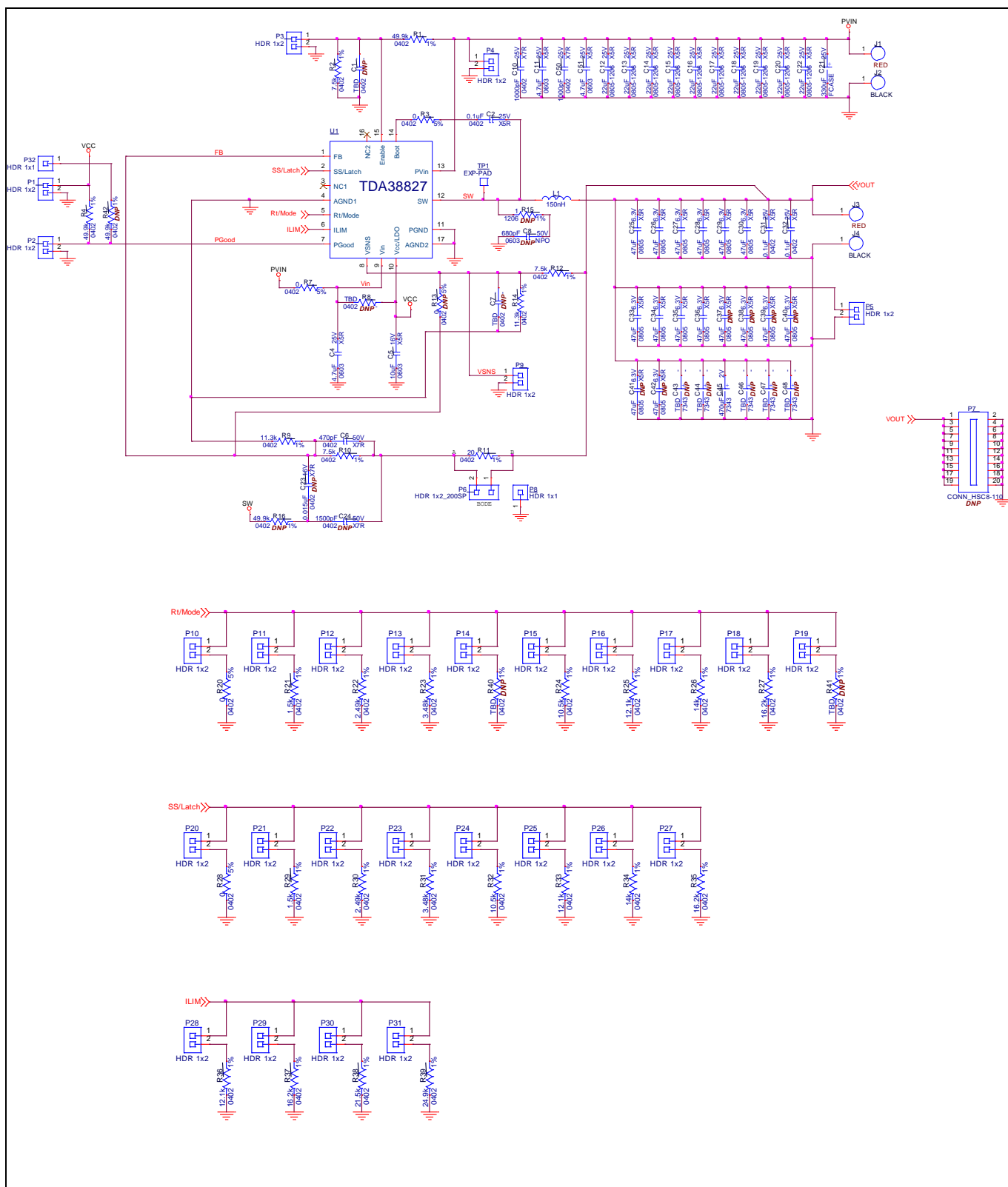


Figure 8 Schematic of the EVAL_38827_1Vout board $V_{in} = 12\text{ V}$, $V_{out} = 1.0\text{ V}$, $I_{outmax} = 25\text{ A}$

1.5 Bill of materials

Table 2 Bill of materials

Qty	Reference	Value	Manufacturer	Part number	Description
3	C2, C31, C32	0.1 μ F	Murata	GRM155R71E104KE14J	Ceramic capacitor, 0.1 μ F, 25 V, 10%, X7R, 0402
3	C4, C11, C51	4.7 μ F	Murata	GRM188R61E475KE15D	Ceramic capacitor, 4.7 μ F, 25 V, 10%, X5R, 0603
1	C5	10 μ F	Murata	GRM188C81C106MA73D	Ceramic capacitor, 10 μ F, 16 V, X6S, 0603
1	C6	470 pF	Murata	GCM155R71H471KA37D	Ceramic capacitor, 470 pF, 50 V, 10%, X7R, 0402
2	C10, C50	1000 pF	Murata	GRM155R61E102KA01D	Ceramic capacitor, 1000 pF, 25 V, 10%, X5R, 0402
10	C12, C13, C14, C15, C16, C17, C18, C19, C20, C22	22 μ F	Murata	GRM21BR61E226ME44L	Ceramic capacitor, 22 μ F, 25 V, 20%, X5R, 0805
1	C21	330 μ F	Panasonic	PCE3410CT-ND	Aluminum capacitor, 330 μ F, 20%, 25 V, SMD
10	C25, C26, C27, C28, C29, C36, C30, C33, C34, C35	47 μ F	Murata	GRM21BR60J476ME11	Ceramic capacitor, 47 μ F, 6.3 V, 20%, X5R, 0805
1	C45	470 μ F	Panasonic	EEF-SX0D471XE	Polymer aluminum capacitor, 470 μ F, 20%, 2 V, SMD
1	L1	150 nH	ITG	AH3740-150k	150 nH, $I_{sat} = 60$ A, 9.6 mm x 6.4 mm x 10 mm, DCR = 0.145 m Ω , SMD
2	R1, R4	49.9 k	Panasonic	ERJ-2RKF4992X	Resistor, 49.9 k Ω , 1/10 W, 1%, 0402, SMD
3	R2, R10, R12	7.5 k	Panasonic	ERJ-2RKF7501X	Resistor, 7.50 k Ω , 1/10 W, 1%, 0402, SMD
4	R3, R7, R20, R28	0	Panasonic	ERJ-2GE0R00X	Resistor, 0.0 Ω , 1/10 W, 0402, SMD
3	R27, R35, R37	16.2 k	Panasonic	ERJ-2RKF1622X	Resistor, 16.2 k Ω , 1/10 W, 1%, 0402, SMD
1	R11	20	Vishay Dale	CRCW040220R0FKED	Resistor, 20.0 Ω , 1/16 W, 1%, 0402, SMD
2	R21, R29	1.5 k	Panasonic	ERJ-2GEJ152X	Resistor, 1.5 k Ω , 5%, 1/10 W, 0402, SMD
2	R22, R30	2.49 k	Vishay Dale	CRCW04022K49FKED	Resistor, 2.49 k Ω , 1/16 W, 1%, 0402, SMD
2	R23, R31	3.48 k	Vishay Dale	CRCW04023K48FKED	Resistor, 3.48 k Ω , 1/16 W, 1%,

					0402, SMD
2	R24, R32	10.5 k	Panasonic	ERJ-2RKF1052X	Resistor, 10.5 kΩ, 1/10 W, 1%, 0402, SMD
3	R25, R33, R36	12.1 k	Panasonic	ERJ-2RKF1212X	Resistor, 12.1 kΩ, 1/10 W, 1%, 0402, SMD
1	R38	21.5k	Panasonic	ERJ-2RKF2152X	Resistor, 21.5 kΩ, 1/10W 1% 0402, SMD
1	R39	24.9k	Panasonic	ERJ-2RKF2492X	Resistor, 24.9 kΩ, 1/10W 1% 0402, SMD
2	R9, R14	11.3k	Panasonic	ERJ-2RKF1132X	Resistor, 11.3 kΩ, 1/10W 1% 0402, SMD
2	R26, R34	14 k	Panasonic	ERJ-2RKF1402X	Resistor, 14.0 kΩ, 1/10 W, 1%, 0402, SMD
1	U1	TDA38827	Infineon	TDA38827	25 A single input voltage, synchronous buck regulator

2 Typical operating waveforms

$V_{in} = 12.0\text{ V}$, $V_{out} = 1.0\text{ V}$, $I_{out} = 0\text{ to }25\text{ A}$, room temperature with no airflow.

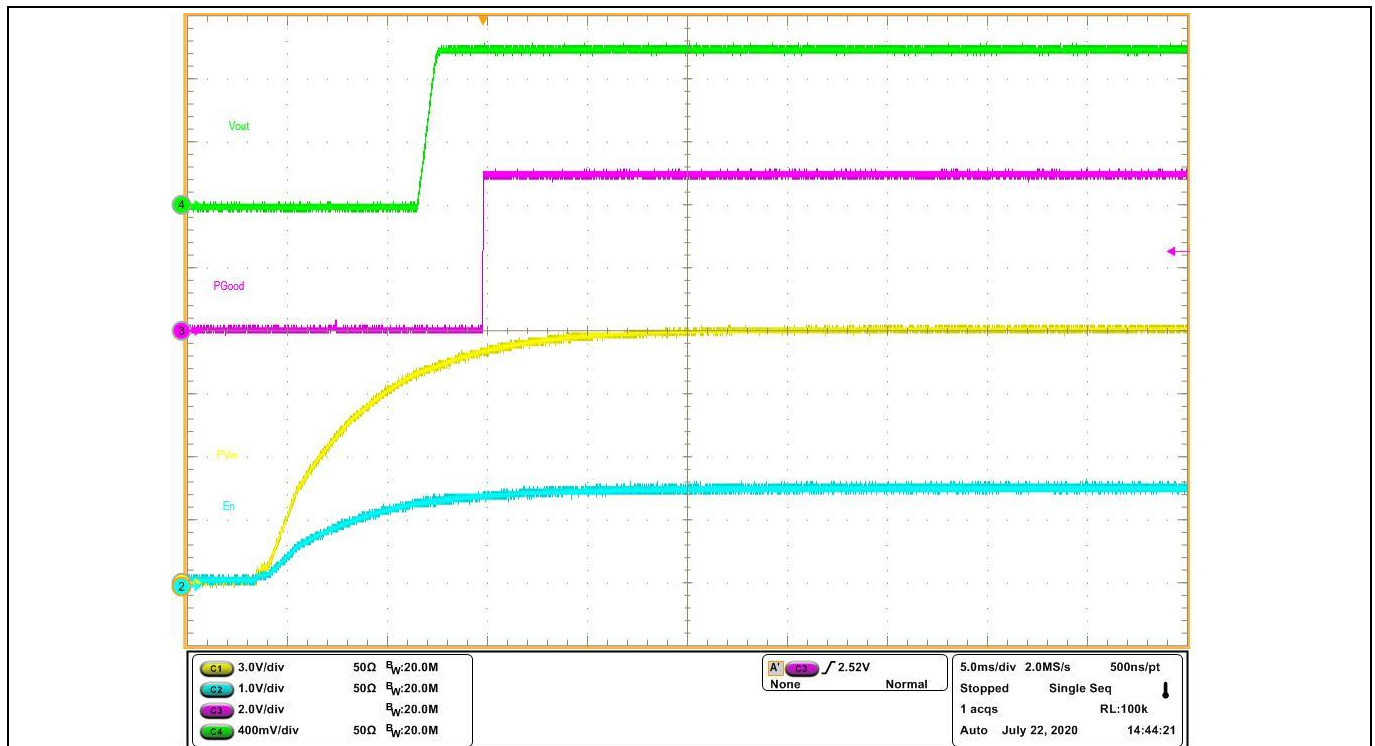


Figure 9 Start-up at 25 A load (Ch1: PV_{in} , Ch4: V_{out} , Ch3: P_{Good} , Ch2: enable)

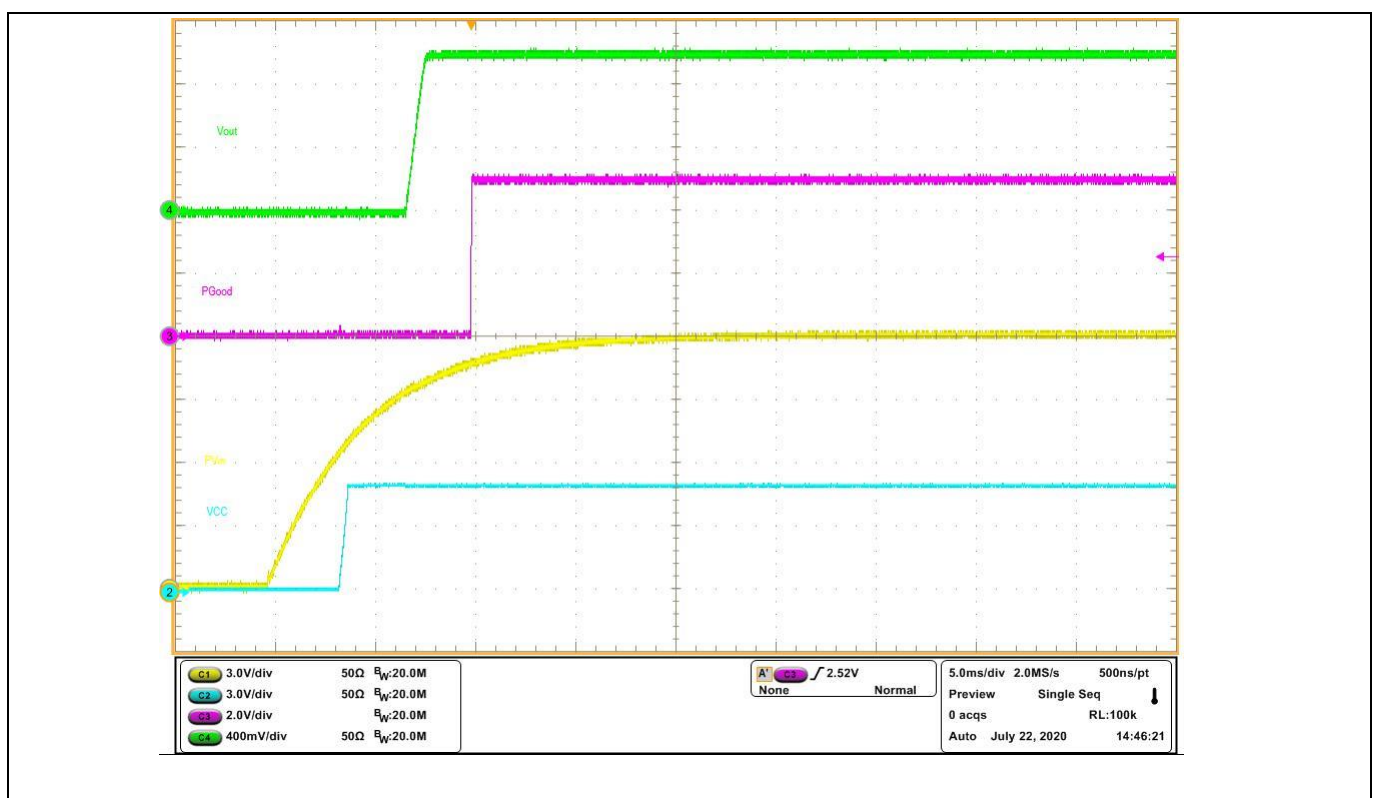


Figure 10 Start-up at 25 A load (Ch1: PV_{in} , Ch4: V_{out} , Ch3: P_{Good} , Ch2: V_{CC})

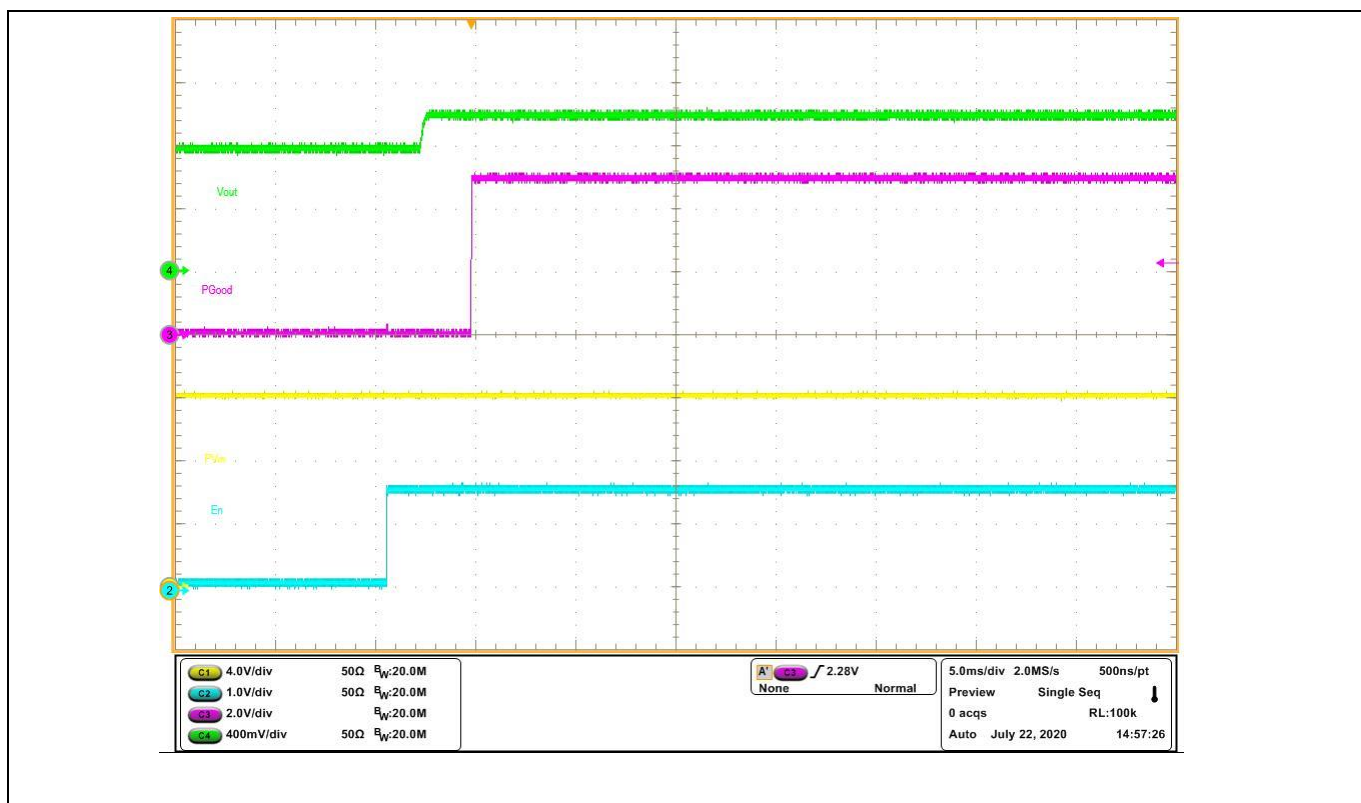


Figure 11 Pre-bias start-up at 0 A load (Ch1: PV_{in} , Ch4: V_{out} , Ch3: P_{Good} , Ch4: enable)

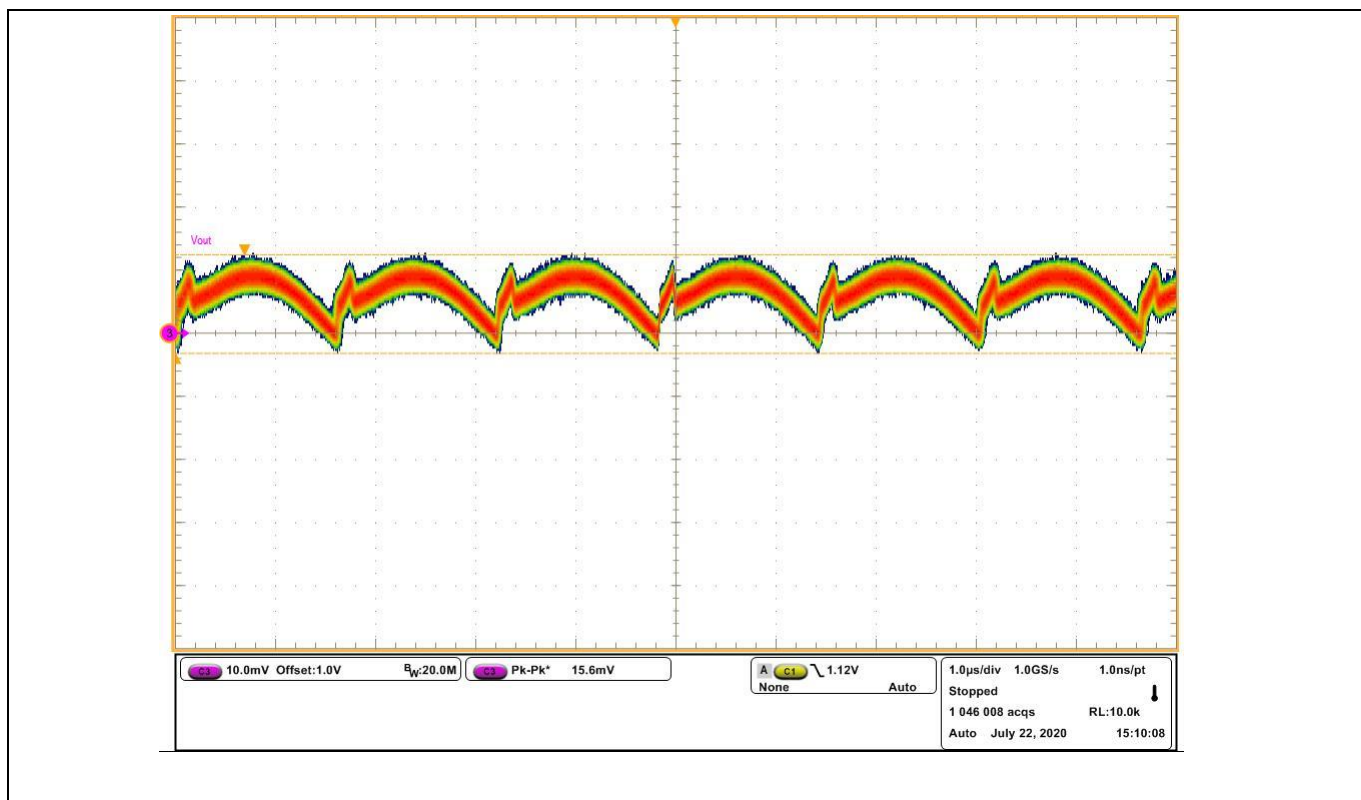


Figure 12 V_{out} ripple at 25 A load, $f_{sw} = 600$ kHz (Ch1: V_{out})

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

Typical operating waveforms

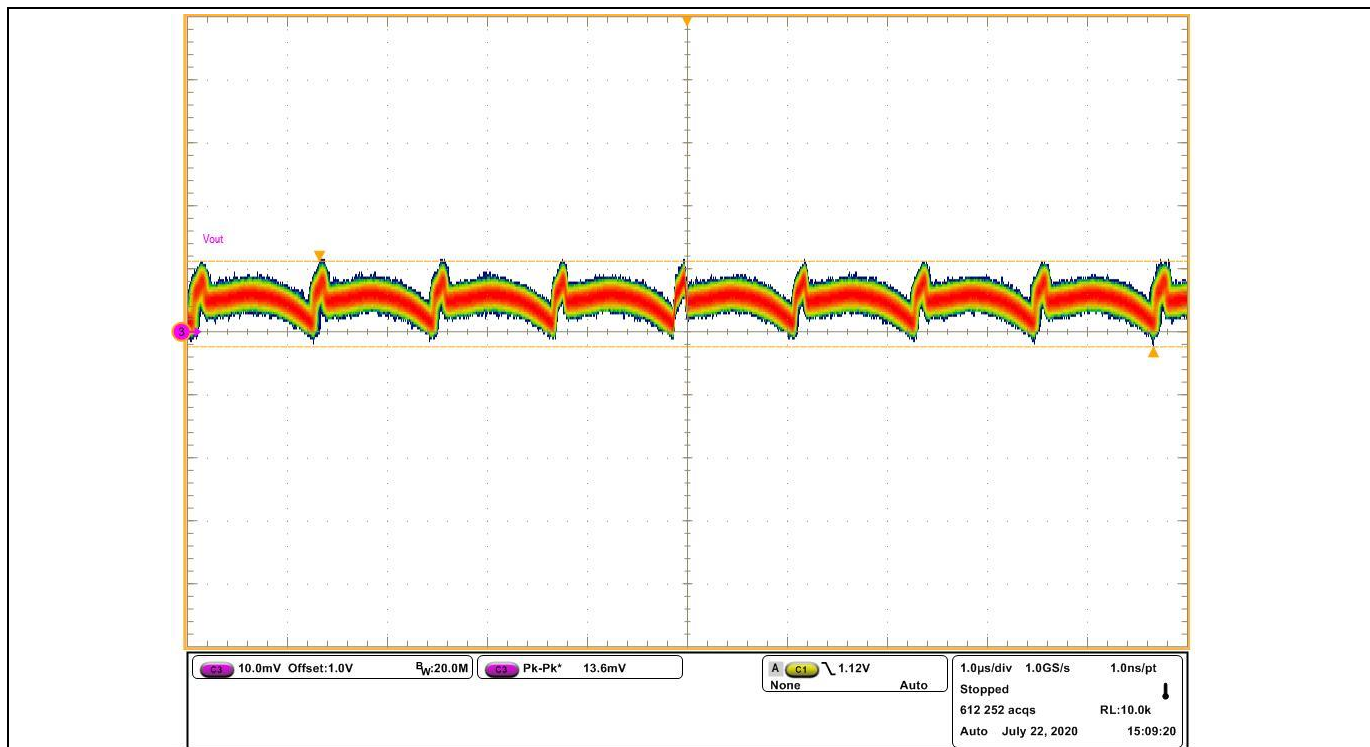


Figure 13 V_{out} ripple at 25 A load, $f_{sw} = 800$ kHz (Ch1: V_{out})

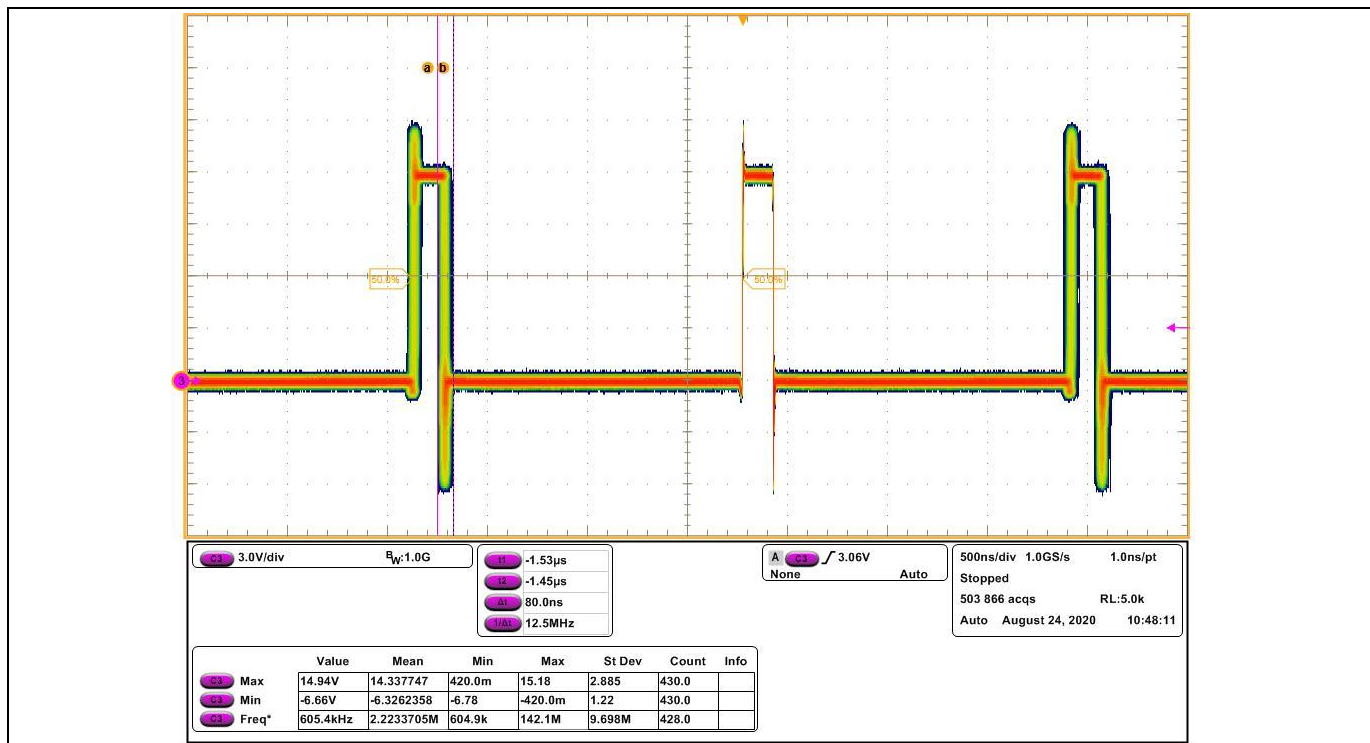


Figure 14 SW node, 25 A load, $f_{sw} = 600$ kHz

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

Typical operating waveforms

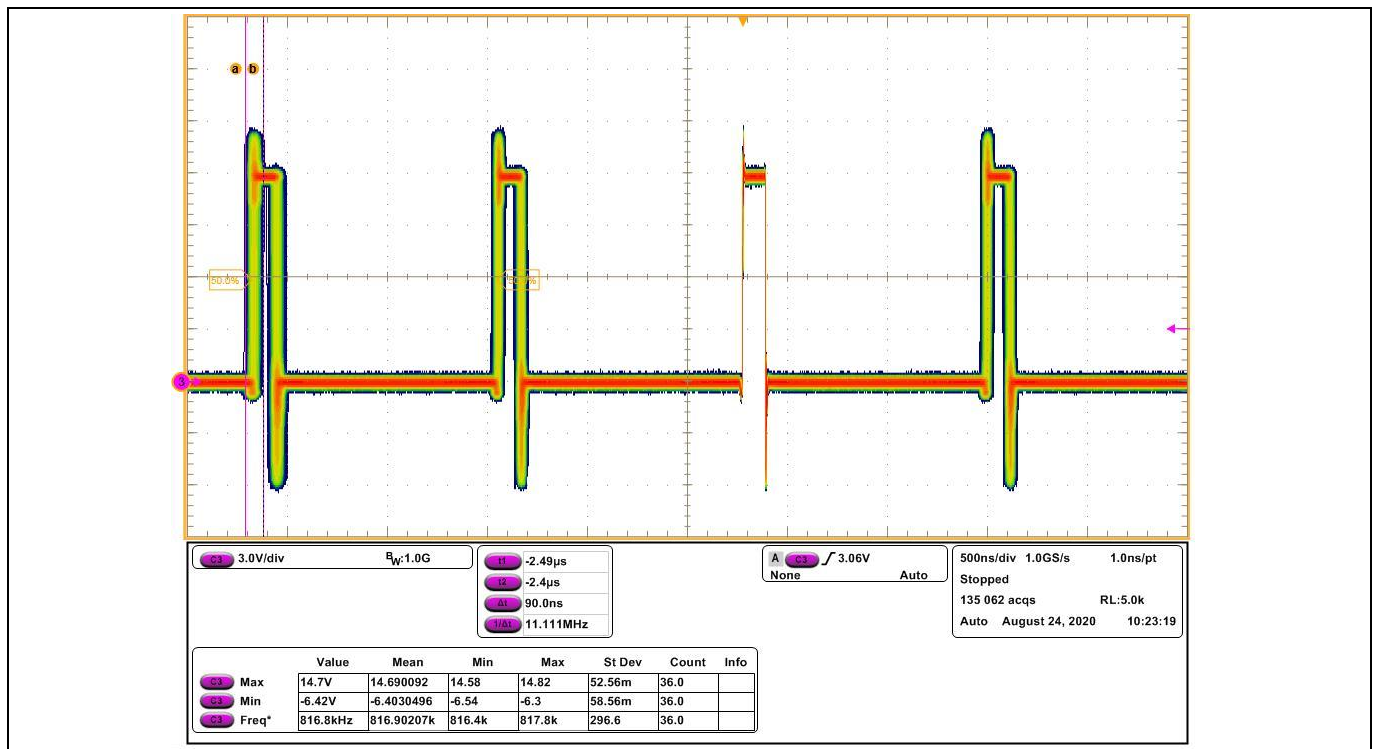


Figure 15 SW node, 25 A load, $f_{sw} = 800$ kHz

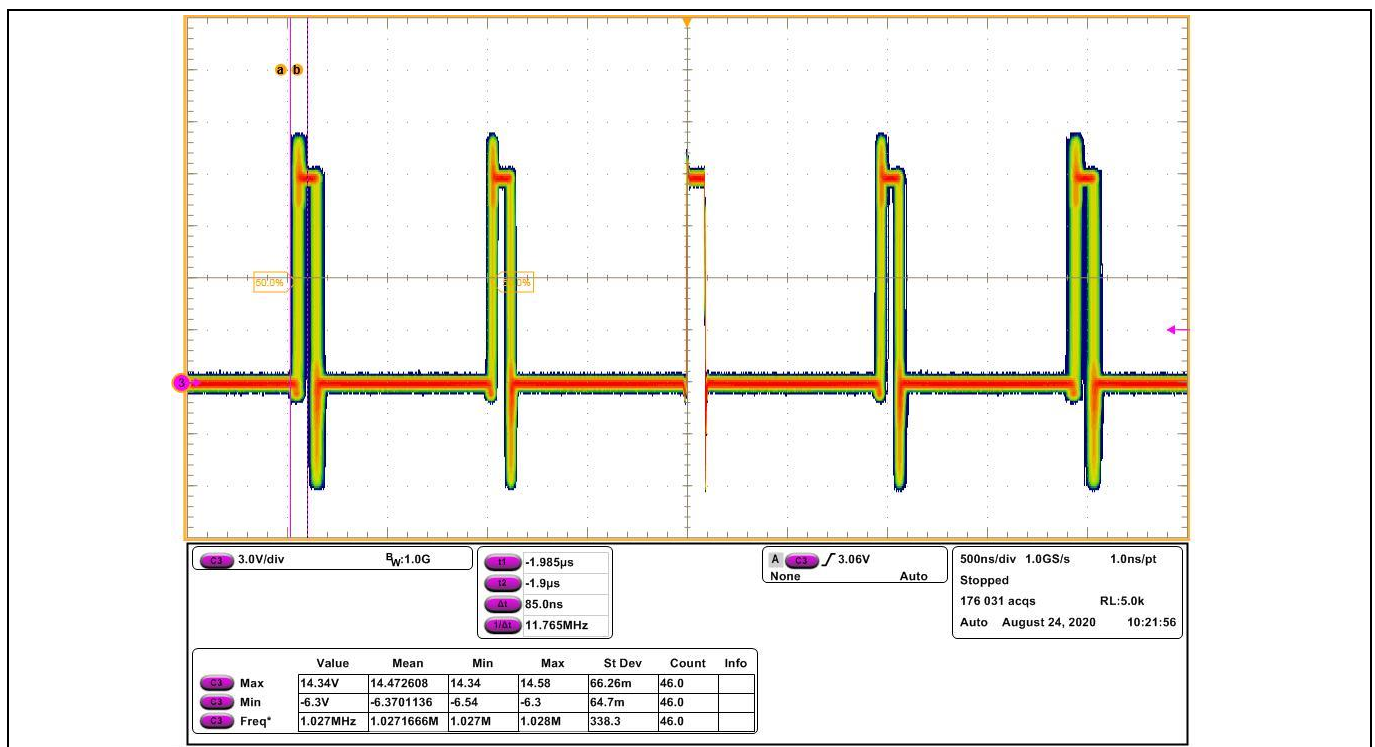


Figure 16 SW node, 25 A load, $f_{sw} = 1000$ kHz

User manual for TDA38827 evaluation board

25 A single-phase buck regulator with 1.0 V output

Typical operating waveforms

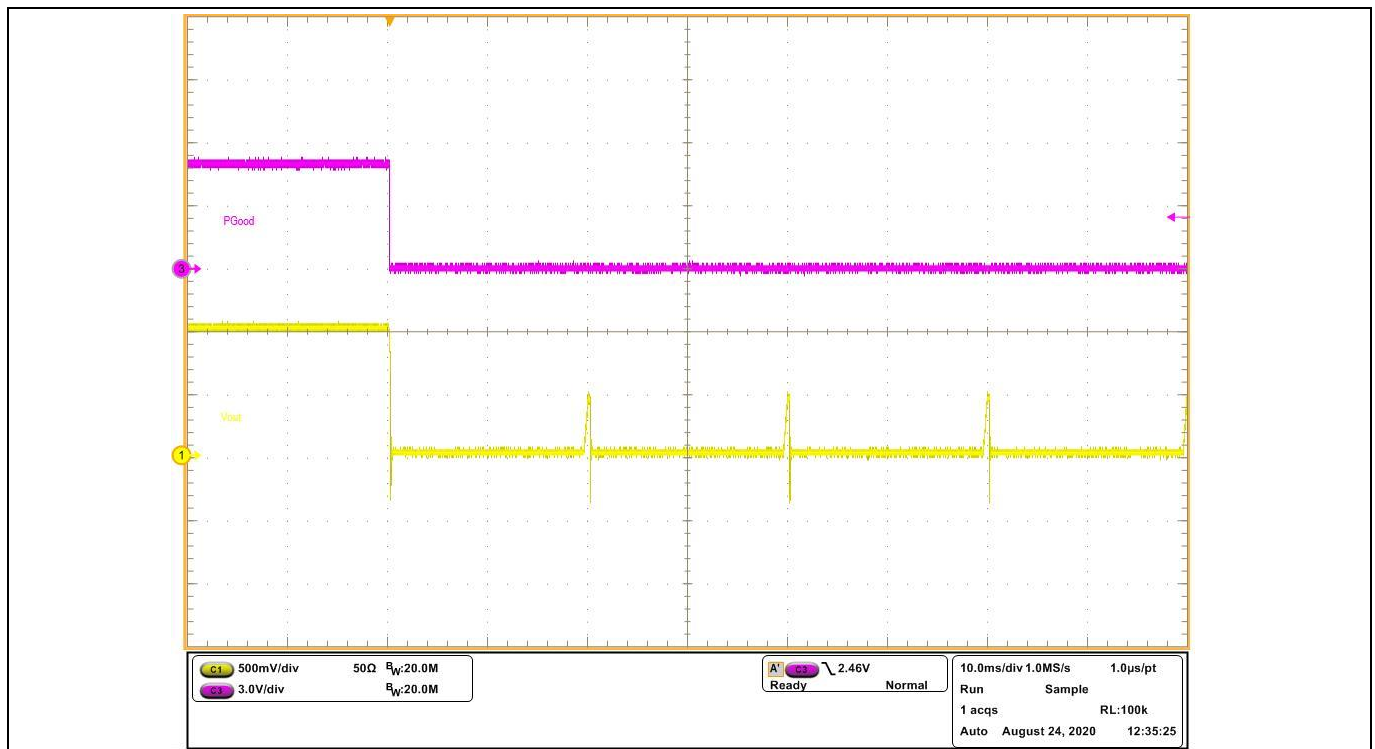


Figure 17 Short-circuit and UVP (hiccup), (Ch₁: V_{out}, Ch₃: P_{Good})

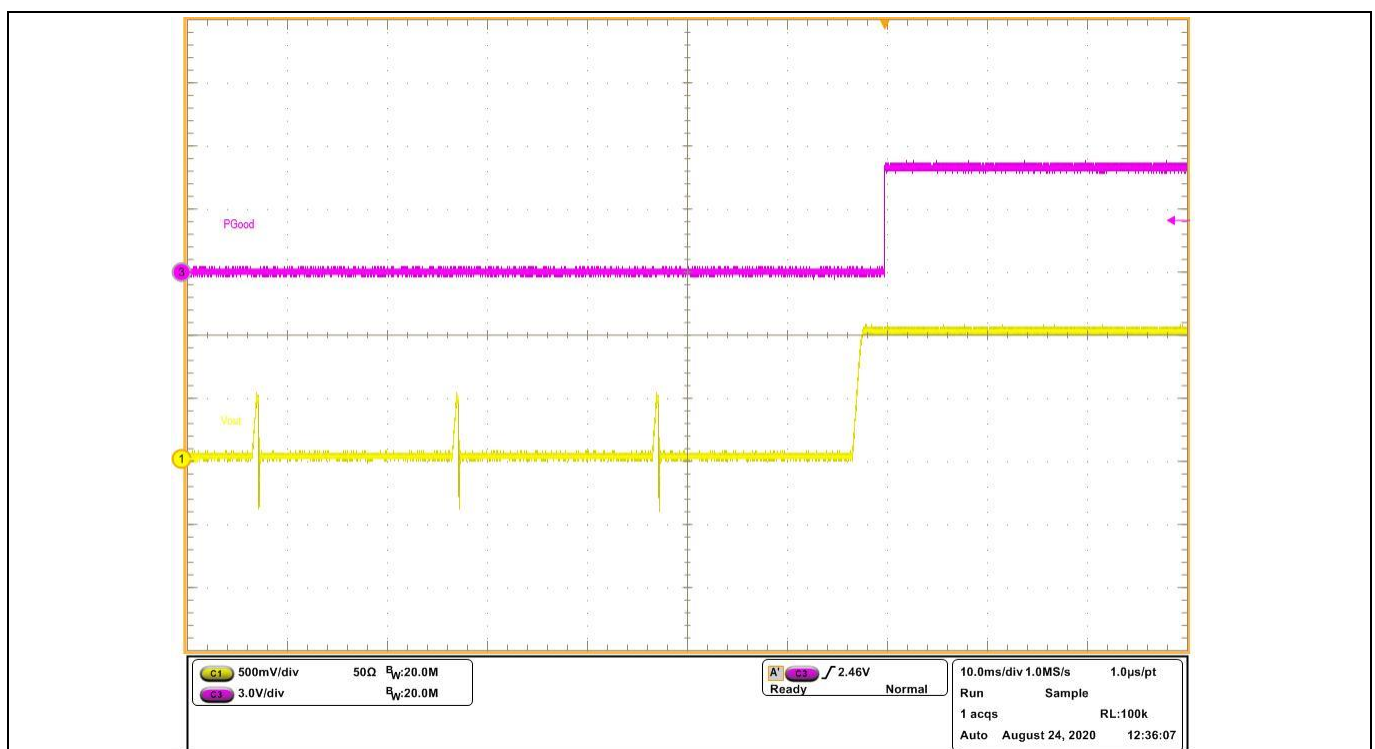


Figure 18 Short-circuit and UVP (hiccup) recover (Ch₁: V_{out}, Ch₃: P_{Good})

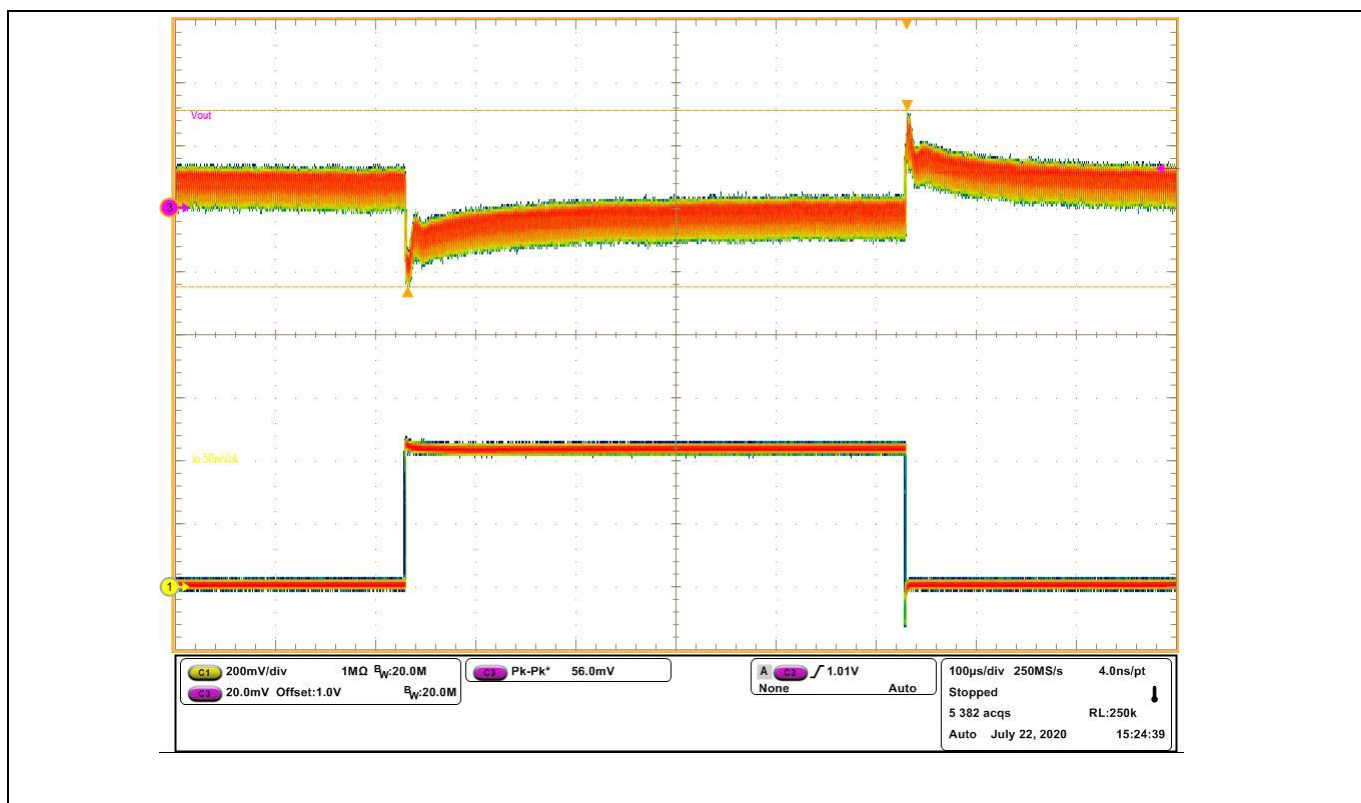


Figure 19 Transient response at 9 A step-load current at 30 A/μs slew rate: $I_{out} = 0 \text{ A}$ to 9 A (Ch₃: V_{out}, Ch₁: I_{out}) pk-pk: 56 mV, $f_{sw} = 600 \text{ kHz}$

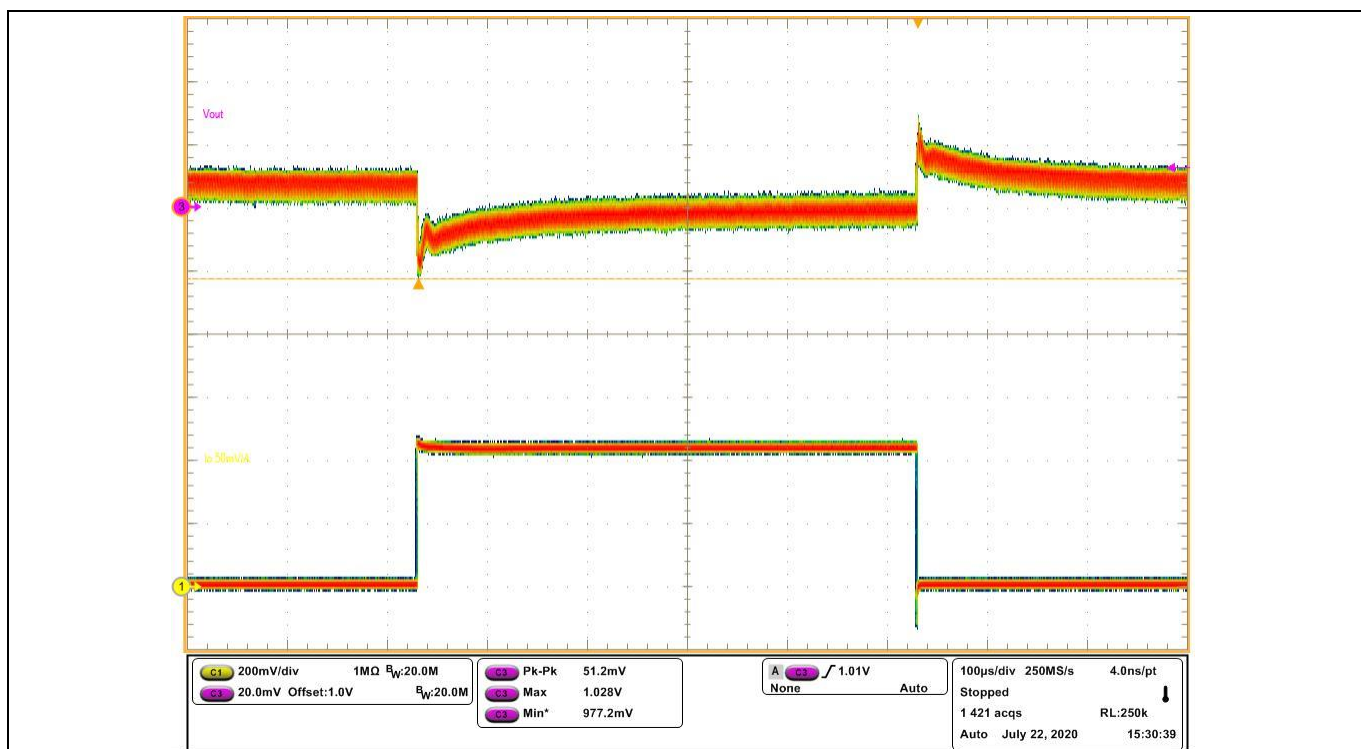


Figure 20 Transient response at 9 A step-load current at 30 A/μs slew rate: $I_{out} = 0 \text{ A}$ to 9 A (Ch₃: V_{out}, Ch₁: I_{out}), pk-pk: 51.2 mV, $f_{sw} = 800 \text{ kHz}$

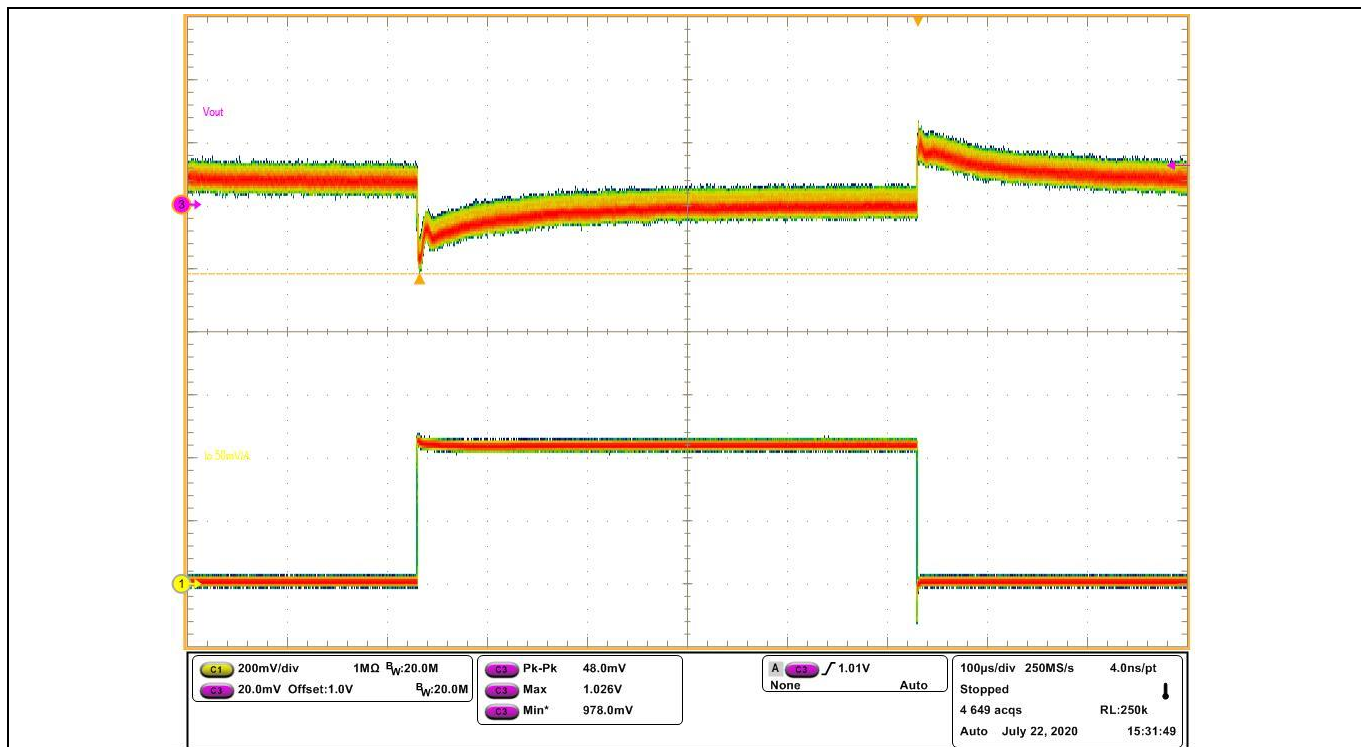


Figure 21 Transient response at 9 A step-load current at 30 A/μs slew rate: $I_{out} = 0$ A to 9 A (Ch3: V_{out} , Ch1: I_{out}), pk-pk: 48 mV, $f_{sw} = 1000$ kHz

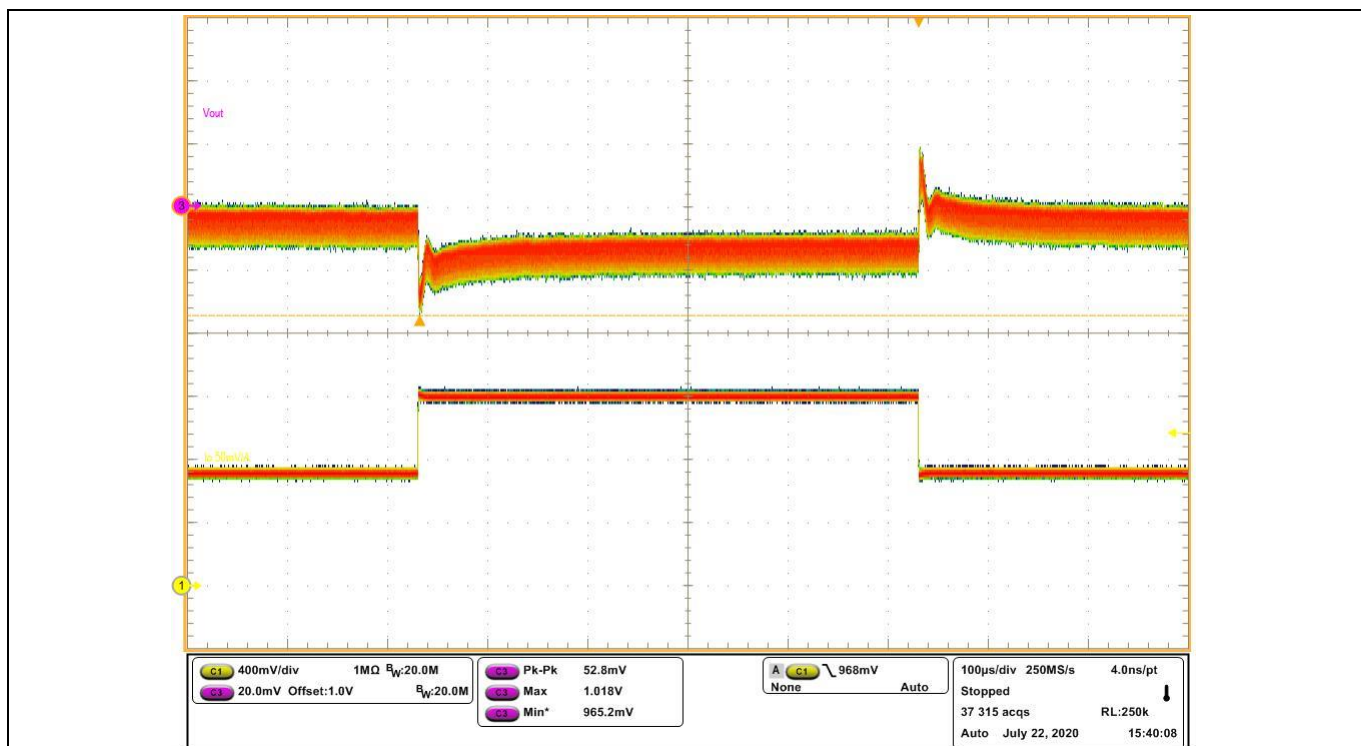


Figure 22 Transient response at 9 A step-load current at 30 A/μs slew rate: $I_{out} = 16$ A to 25 A (Ch3: V_{out} , Ch1: I_{out}) pk-pk: 52.8 mV, $f_{sw} = 600$ kHz

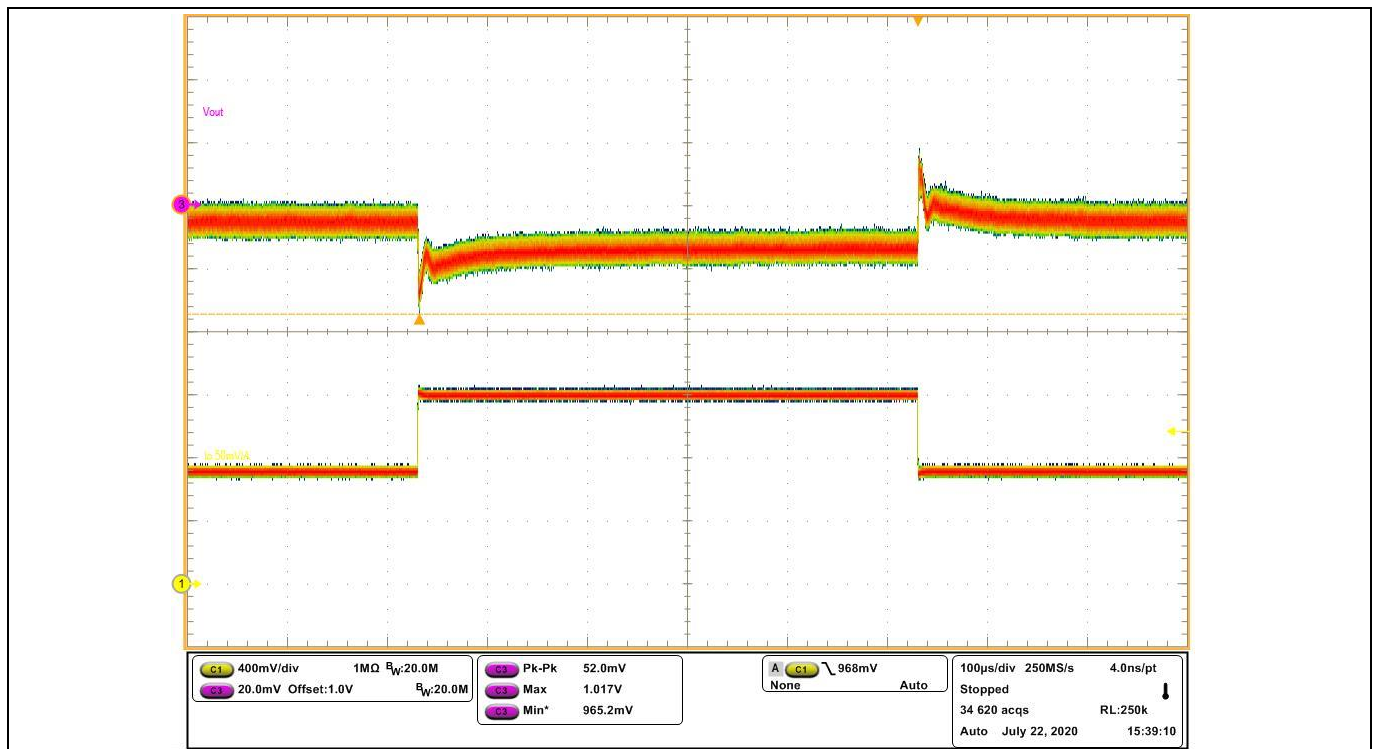


Figure 23 Transient response at 9 A step-load current at 30 A/ μ s slew rate: $I_{out} = 16$ A to 25 A (Ch₃: V_{out}, Ch₁: I_{out}) pk-pk: 52 mV, $f_{sw} = 800$ kHz

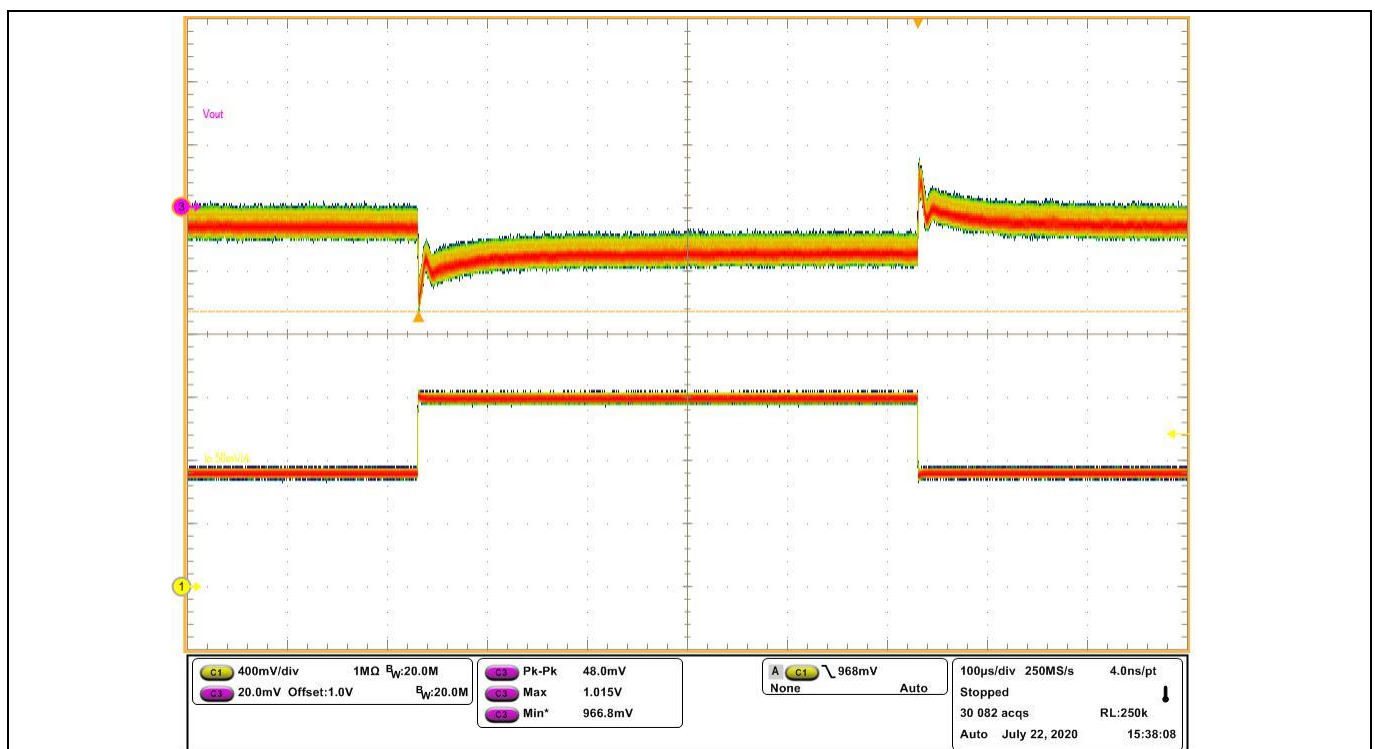


Figure 24 Transient response at 9 A step-load current at 30 A/ μ s slew rate: $I_{out} = 16$ A to 25 A (Ch₃: V_{out}, Ch₁: I_{out}) pk-pk: 48 mV, $f_{sw} = 1000$ kHz

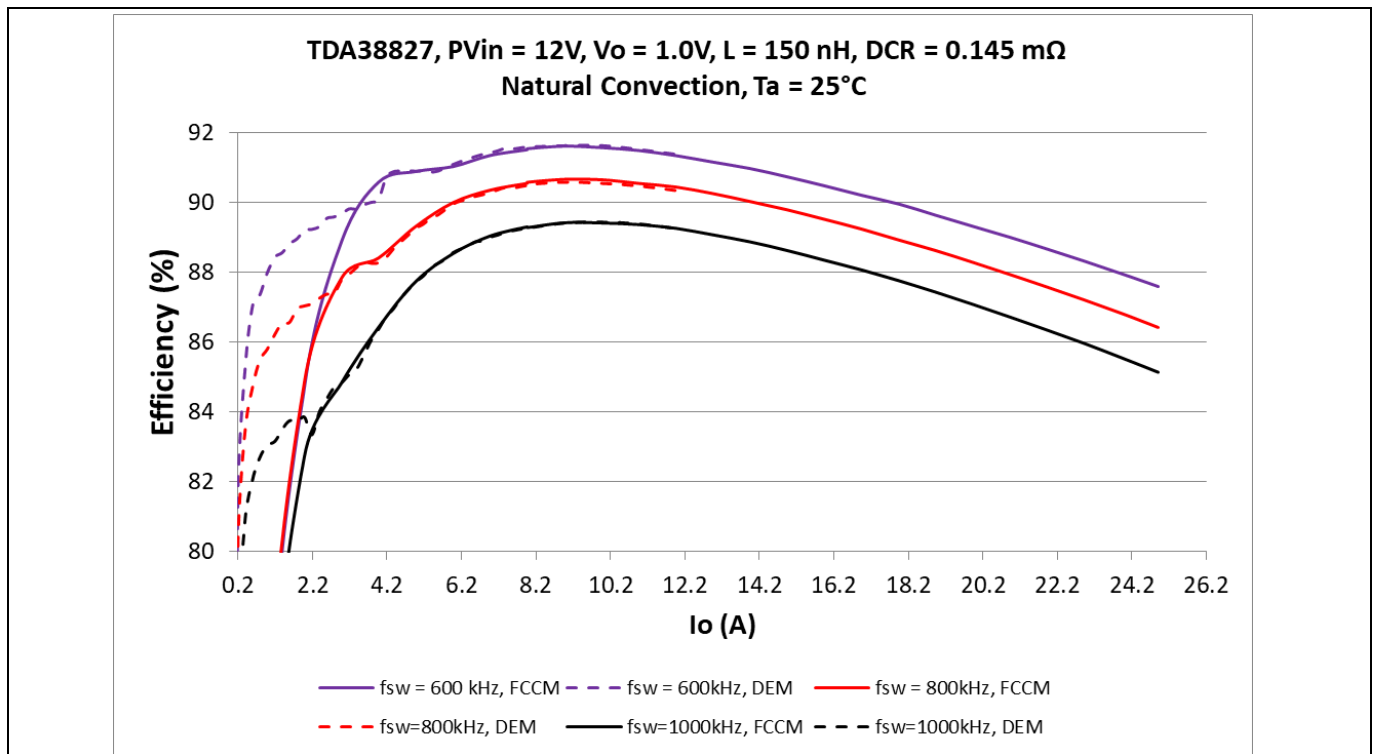


Figure 25 Efficiency vs. load current natural convection (12 V_{in}, 1 V_{out}, 150 nH, 600 kHz/800 kHz/1000 kHz, T_a = 25°C, FCCM: solid line, DEM: dashed line)

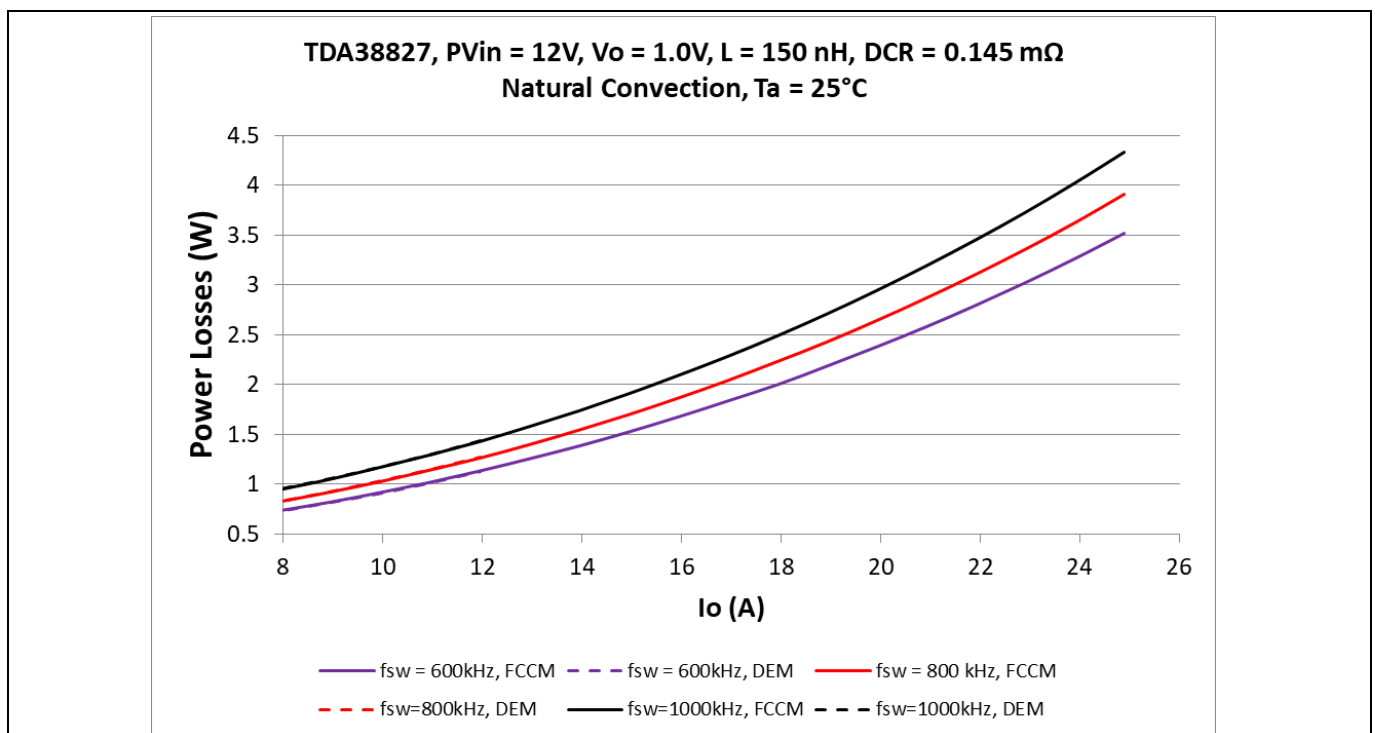


Figure 26 Power loss vs. load current natural convection (12 V_{in}, 1.0 V_{out}, 150 nH, 600 kHz/800 kHz/1000 kHz, T_a = 25°C, FCCM: solid line, DEM: dashed line)

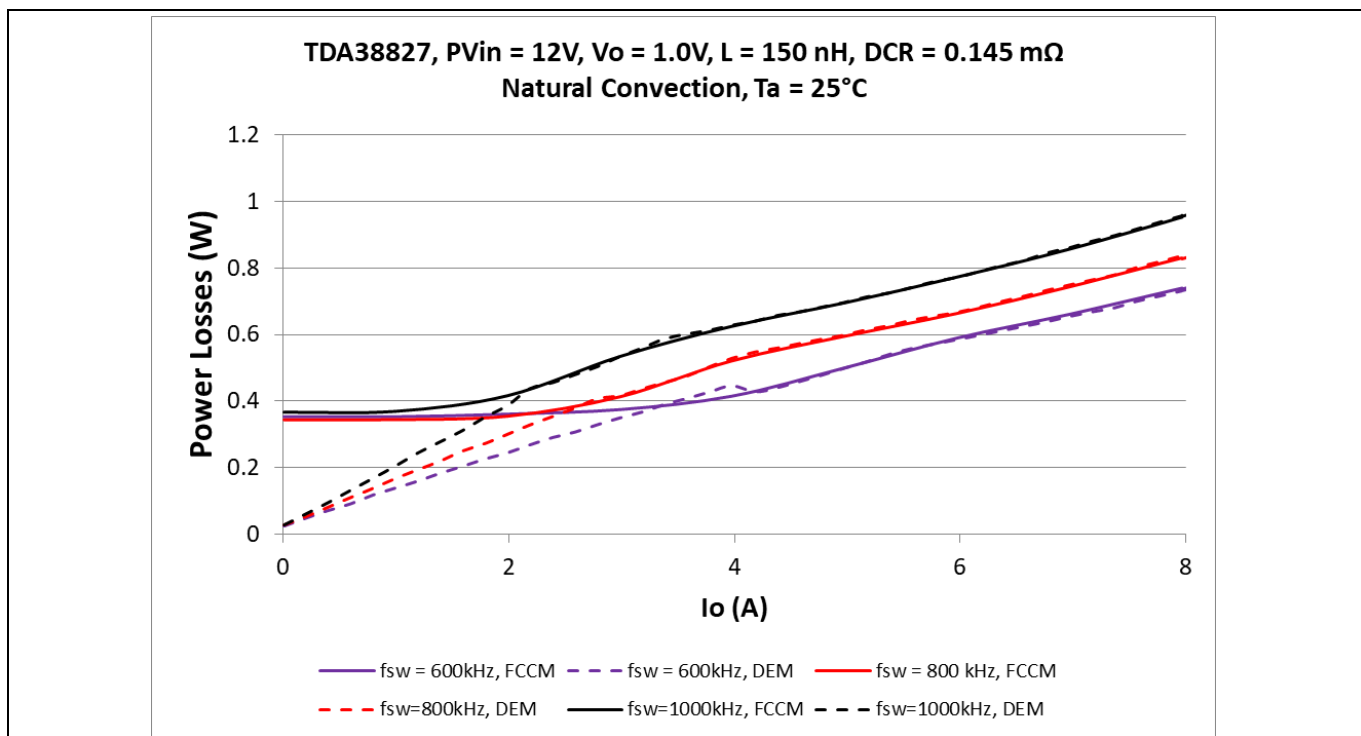


Figure 27 Power loss vs. load current natural convection (12 V_{in}, 1.0 V_{out}, 150 nH, 600 kHz/800 kHz/1000 kHz, T_a = 25°C, FCCM: solid line, DEM: dashed line)

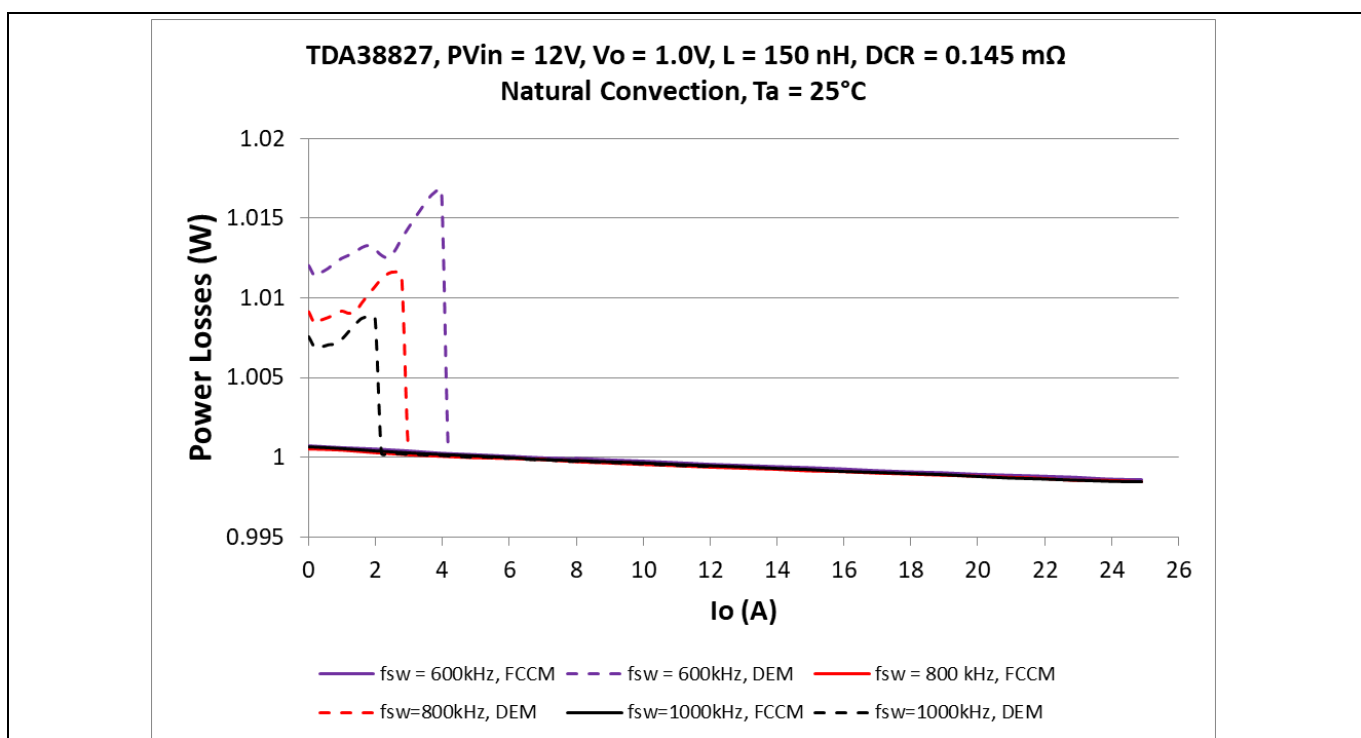


Figure 28 TDA38827 V_{out} regulation (12 V_{in}, 1.0 V_{out}, 150 nH, 600 kHz/800 kHz/1 MHz, T_a = 25°C, FCCM: solid line, DEM: dashed line)

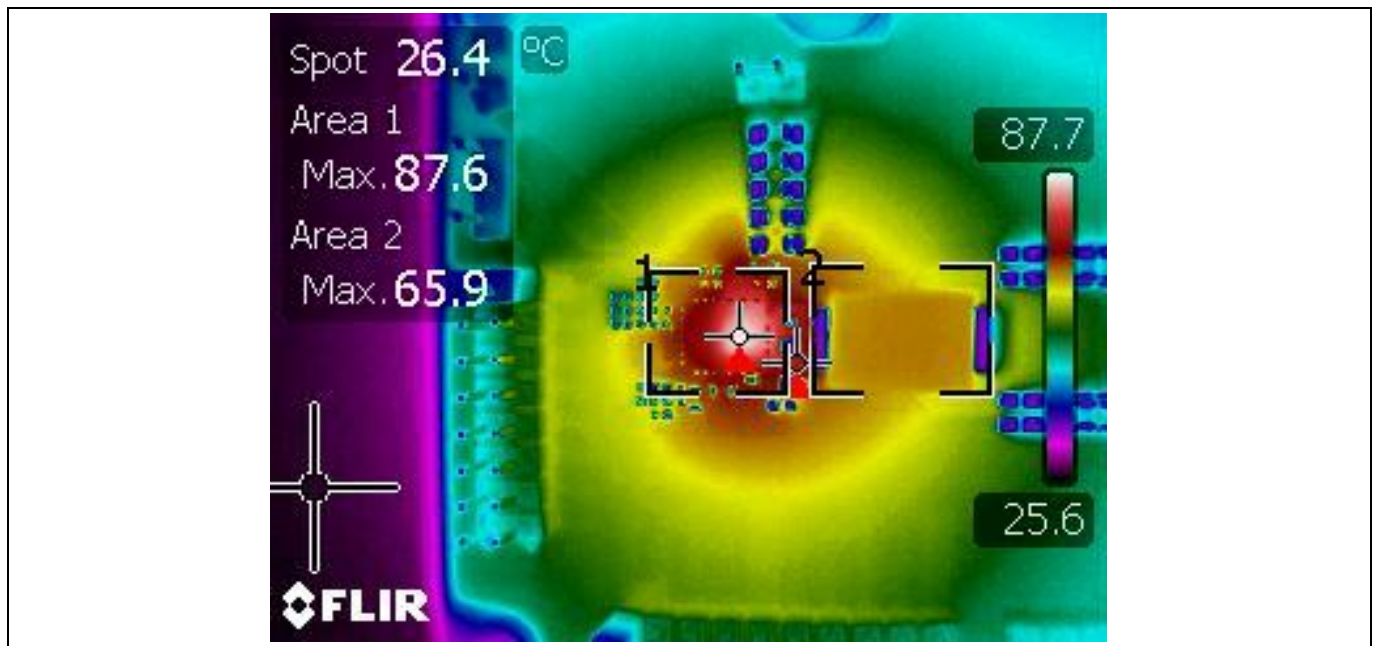


Figure 29 Thermal image of the board at 25 A load TDA38827 = 87.6°C, L = 66°C, f_{sw} = 600 kHz, T_a = room temperature, natural convection



Figure 30 Thermal image of the board at 25 A load TDA38827 = 92°C, L = 65.7°C, f_{sw} = 800 kHz, T_a = room temperature, natural convection



Figure 31 Thermal image of the board at 25 A load TDA38827 = 98.5°C, L = 68.4°C, $f_{sw} = 1000$ kHz, T_a = room temperature, natural convection

3 Revision history

Document version	Date of release	Description of changes
V 1.0	11-09-2020	First release
V 1.1	23-09-2020	Update pin numbers of TDA38827 in Figure 8
V 1.2	28-04-2022	Title and subtitle updated

Trademarks

All referenced product or service names and trademarks are the property of their respective owners.

Edition 2022-04-28

Published by

Infineon Technologies AG

81726 Munich, Germany

**© 2022 Infineon Technologies AG.
All Rights Reserved.**

Do you have a question about this document?

Email: erratum@infineon.com

Document reference

UM_2008_PL12_2009_004521

IMPORTANT NOTICE

The information given in this document shall in no event be regarded as a guarantee of conditions or characteristics ("Beschaffenheitsgarantie").

With respect to any examples, hints or any typical values stated herein and/or any information regarding the application of the product, Infineon Technologies hereby disclaims any and all warranties and liabilities of any kind, including without limitation warranties of non-infringement of intellectual property rights of any third party.

In addition, any information given in this document is subject to customer's compliance with its obligations stated in this document and any applicable legal requirements, norms and standards concerning customer's products and any use of the product of Infineon Technologies in customer's applications.

The data contained in this document is exclusively intended for technically trained staff. It is the responsibility of customer's technical departments to evaluate the suitability of the product for the intended application and the completeness of the product information given in this document with respect to such application.

For further information on the product, technology, delivery terms and conditions and prices please contact your nearest Infineon Technologies office (www.infineon.com).

WARNINGS

Due to technical requirements products may contain dangerous substances. For information on the types in question please contact your nearest Infineon Technologies office.

Except as otherwise explicitly approved by Infineon Technologies in a written document signed by authorized representatives of Infineon Technologies, Infineon Technologies' products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury.