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# Cypress Semiconductor Automotive Package Qualification Report

QTP# 105207 VERSION \*B  
May 2018

**Automotive 28L SOJ (300 mils)  
NiPdAu, MSL3, 235°C Reflow  
JCET-China (JT)**

**FOR ANY QUESTIONS ON THIS REPORT, PLEASE CONTACT**  
[reliability@cypress.com](mailto:reliability@cypress.com)

**Prepared By:**  
Lorena R. Zapanta (ILZ)  
Reliability Engineer

**Reviewed By:**  
Lorena R. Zapanta  
Reliability Manager

**Approved By:**  
David Hoffman  
Reliability Director

**PRODUCT QUALIFICATION HISTORY**

<b>QTP Number</b>	<b>Description of Qualification Purpose</b>	<b>Date</b>
105206	New Assembly Site (JCET) Qual – Automotive SOJ 28ld 300 mils body – <b>Pb-Free</b> (KEG6000, QMI 509, 1.0 mil Wire, NiPdAu)	Feb 2011
105207	New Assembly Site (JCET) Qual – Automotive SOJ 28ld 300 mils body – <b>Standard</b> (KEG6000, QMI 509, 1.0 mil Wire, NiPdAu)	Feb 2011

### MAJOR PACKAGE INFORMATION USED IN THIS QUALIFICATION

Package Designation:	VZ283
Package Outline, Type, or Name:	28L SOJ (300 mils)
Mold Compound Name/Manufacturer:	KEG6000 / Kyocera
Mold Compound Flammability Rating:	V-O per UL94
Mold Compound Alpha Emission Rate:	0.002 CPH/cm2
Oxygen Rating Index: >28%	N/A
Lead Frame Designation:	Reduced Metal Pad
Lead Frame Material:	Copper
Substrate Material:	N/A
Lead Finish, Composition / Thickness:	NiPdAu
Die Backside Preparation Method/Metallization:	Backgrind
Die Separation Method:	Wafersaw
Die Attach Supplier:	Henkel
Die Attach Material:	QMI509
Wire Bond Method:	Thermosonic
Wire Material/Size:	1.0 mil (25.4um) / Au
Thermal Resistance Theta JA °C/W:	N/A
Package Cross Section Yes/No:	Yes
Assembly Process Flow:	001-67698
Name/Location of Assembly (prime) facility:	JT-JCET China
MSL LEVEL	3
REFLOW PROFILE	235C

### ELECTRICAL TEST / FINISH DESCRIPTION

Test Location:	CML-R
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**Note:** Please contact a Cypress Representative for other package availability.

**Table VI**
**RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENTS**

<b>Stress/Test</b>	<b>Test Condition (Temp/Bias)</b>	<b>Result P/F</b>
Electrostatic Discharge Human Body Model (ESD-HBM)	AEC-Q100-002	P
Electrostatic Discharge Charge Device Model (ESD-CDM)	AEC-Q100-011	P
Latch-up Sensitivity	AEC-Q100-004	P
High Temperature Operating Life Early Failure Rate	AEC-Q100-008 and JESD22-A108, 150 C Dynamic Operating Condition, Vcc = 3.80V	P
High Temperature Operating Life Latent Failure Rate	JESD22-A108, 150 C /125C Dynamic Operating Condition, Vcc = 3.80V,150C	P
High Accelerated Saturation Test (HAST)	JESD22-A110,130 C, 85%RH, 5.50V Precondition: JESD22-A113 Moisture Sensitivity Level (192 Hrs., 30 C°, 60% RH)	P
High Temperature Storage Life Test	JESD22-A103, 150 C	P
Temperature Cycle	JESD22- A104, -65 C to 150 C Precondition: JESD22-A113 Moisture Sensitivity Level (192 Hrs., 30 C°, 60% RH)	P
Post Temperature Cycle Wire Bond Pull	Mil-Std 883, Method 2011	P
Pressure Cooker Test	JESD22-A102, 121 C, 100%RH, 15 PSIG Precondition: JESD22-A113 Moisture Sensitivity Level (192 Hrs., 30 C°, 60% RH)	P
Wire Bond Shear	AEC Q100-001	P
Wire Bond Pull	Mil-Std 883, Method 2011	P
Solderability	JESD22-B102	P
Physical Dimensions	JESD22B100 and B108	P
Electrical Distributions	AEC Q100-009	P
Lead Integrity	JESD22-B105	P

## Reliability Test Data

**QTP #: 105206**

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ACOUSTIC, MSL3</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	22	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	22	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	22	0	
<b>STRESS: BOND SHEAR</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	30	0	
<b>STRESS: BOND PULL</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	30	0	
<b>STRESS: CONSTRUCTIONAL ANALYSIS</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	5	0	
<b>STRESS: DYE PENETRATION TEST</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	15	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	15	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	15	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL, 250V</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL, 500V</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL, 750V</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	

## Reliability Test Data

**QTP #: 105206**

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-E, (500V)</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-E, (1000V)</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-E, (1500V)</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-E, (2000V)</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	3	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE, 150C, 3.8V, Vcc Core</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	48	797	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	48	799	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	48	799	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-LATENT FAILURE RATE, 150C, 3.8V, Vcc Core</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	408	80	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	408	80	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	408	80	0	
<b>STRESS: STATIC LATCH-UP TESTING, 125C, 8,25V, +/-140Ma</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	6	0	
<b>STRESS: HI-ACCEL SATURATION TEST, 130C, 5.50V, 85%RH, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	96	77	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	96	77	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	96	77	0	

## Reliability Test Data

**QTP #: 105206**

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: HIGH TEMP STORAGE</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	1000	77	0	
<b>STRESS: LEAD INTEGRITY</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	5	0	
<b>STRESS: PRESSURE COOKER TEST (121C, 100%RH), 15 Psig, PRE COND 192 HR 30C/60%RH (MSL3)</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	96	77	0	
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	168	77	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	96	77	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	168	77	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	96	77	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	168	77	0	
<b>STRESS: PHYSICAL DIMENSION</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	30	0	
<b>STRESS: SOLDERABILITY</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	15	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	15	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	15	0	
<b>STRESS: TC COND. C -65C TO 150C, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	500	90	0	
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	1000	85	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	500	89	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	1000	89	0	



## ***Reliability Test Data***

***QTP #: 105206***

<b><i>Device</i></b>	<b><i>Fab Lot #</i></b>	<b><i>Assy Lot #</i></b>	<b><i>Assy Loc</i></b>	<b><i>Duration</i></b>	<b><i>Samp</i></b>	<b><i>Rej</i></b>	<b><i>Failure Mechanism</i></b>
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	500	90	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	1000	90	0	
<b><i>STRESS: POST TCT BOND PULL</i></b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	5	0	
<b><i>STRESS: ELECTRICAL DISTRIBUTIONS</i></b>							
CY7C199CN (7A19903SMC)	4028258	611057994	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611057995	JT-CHINA	COMP	30	0	
CY7C199CN (7A19903SMC)	4028258	611058008	JT-CHINA	COMP	30	0	

## Document History Page

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Qualification Report  
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Rev.	ECN No.	Orig. of Change	Description of Change
**	3178043	NRG	Initial Spec Release
*A	4364781	ILZ	Sunset spec review Updated front page to reflect new qualification report template per Spec 001-57717 Page 3 – Major package information table – Replaced assembly process flow spec# 001-64159 with 001-67698
*B	6176394	ILZ	Sunset Spec Review Removed obsolete spec Updated the correct approver & reviewer Removed CY link (CRM)
		SLLO	Removed Distribution and Posting. Updated logo to Cypress 3.0.