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Cypress Semiconductor Technology Qualification Plan

QTP# 092508 VERSION *A
July 2014

Simtek 256K nvSAM Product Family 0.8μ SONOS Technology	
STK11C88 STK14C88 STK15C88 STK16C88	5V 256K Non-Volatile SRAM

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QUALIFICATION HISTORY

Qual Report	Description of Qualification Purpose	Date Comp
092508	Qualification of Simtek 256K 5V nvSRAM Products using 0.8umTechnology, Chartered Semiconductor (CSM2, Fab2). It is a acquisition product qual by extension.	August 2009

PRODUCT DESCRIPTION (for qualification)	
Purpose: Qualification of Simtek 256K nvSRAM Products on 0.8μ Technology fabricated at Chartered Semiconductor	
Marketing Part #:	STK11C88, STK14C88, STK15C88, STK16C88
Device Description:	5V Commercial and Industrial available in 28/32-Lead SOIC (300mils) Package
Cypress Division:	Cypress Semiconductor Corporation –Memory Product Division (MPD)

TECHNOLOGY/FAB PROCESS DESCRIPTION	
Metal Composition	8000A Al-Si-Cu, 1000A TI/TIN
Passivation Type and Materials:	7000A Silicon Nitride, 3000A Silicon Dioxide
Generic Process Technology/Design Rule (-drawn):	0.8um 8F2 DT Technology
Gate Oxide Material/Thickness (MOS):	SiO2 Thickness
Name/Location of Die Fab (prime) Facility:	Chartered Semiconductor, Singapore
Die Fab Line ID/Wafer Process ID:	2N822-734-00A, 2N822-700-00A

PACKAGE AVAILABILITY

PACKAGE	ASSEMBLY SITE FACILITY
28/32-Lead SOIC	AMKOR-PHILS

Note: Package Qualification details upon request

MAJOR PACKAGE INFORMATION USED IN THIS QUALIFICATION	
Package Designation:	SZ32
Package Outline, Type, or Name:	32-Lead SOIC (300mils)
Mold Compound Name/Manufacturer:	G600 Sumitomo
Mold Compound Flammability Rating:	UL94-V0
Oxygen Rating Index:	None
Lead Frame Material:	Copper
Lead Finish, Composition / Thickness:	100% Matte Sn
Die Backside Preparation Method/Metallization:	Backgrind
Die Separation Method:	Sawing
Die Attach Supplier:	Ablestik
Die Attach Material:	8290
Wire Bond Method:	Thermosonic
Wire Material/Size:	Au, 1.2 mil
Thermal Resistance Theta JA °C/W:	44.3°C/W
Package Cross Section Yes/No:	N/A
Name/Location of Assembly (prime) facility:	PHIL-M
MSL Level	3
Reflow Profile	260C

ELECTRICAL TEST / FINISH DESCRIPTION	
Test Location:	KYEC-Taiwan

Note: Please contact a Cypress Representative for other packages availability

RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENT

Stress/Test	Test Condition (Temp/Bias)	Result P/F
High Temperature Operating Life [HTOL]	MIL-STD-883, Method 1005 Dynamic Operating Condition, Full SRAM Array, Vcc Nom, 125°C	P
Data Retention	MIL-STD-883, Method 1008 Unbiased, 150°C, Store nv array at 0 hour read stored data	P
Endurance	Per datasheet Store/Recall cycles of full nv array functional check at read points	P
Electrostatic Discharge Human Body Model (ESD-HBM)	JESD22-A114-B 1,800V	P
Static Latch-up	JEDEC 78 70C, ± 100mA	P

RELIABILITY FAILURE RATE SUMMARY

Stress/Test	Device Tested/ Device Hours	# Fails	Activation Energy	Thermal AF ³	Failure Rate
High Temperature Operating Life ^{1,2} Long Term Failure Rate	467,000 DHRs	0	0.7	55	35 FIT

¹ Assuming an ambient temperature of 55°C and a junction temperature rise of 15°C.

² Chi-squared 60% estimations used to calculate the failure rate..

³ Thermal Acceleration Factor is calculated from the Arrhenius equation

$$AF = \exp \left[\frac{E_A}{k} \left[\frac{1}{T_2} - \frac{1}{T_1} \right] \right]$$

where:

E_A =The Activation Energy of the defect mechanism.

k = Boltzmann's constant = 8.62x10⁻⁵ eV/Kelvin.

T₁ is the junction temperature of the device under stress and T₂ is the junction temperature of the device at use conditions.

Qualification Summary

CSM2 0.8 μ CMOS/SNOS Process, Simtek 256K 5V nvSRAM

Test	Method	Conditions	Readpoint	Start Qty	# of Failures	Failure Detail
High Temperature Operating Life [HTOL]	Mil-Std-883, M1005	Dynamic Full SRAM Array 125C Vcc nom	0 hrs	467	0	4 Fab Lots, Zero fails @ 1K hours
			168 hrs	467	0	
			500 hrs	467	0	
			1000 hrs	467	0	
Retention	Mil-Std-883, M1008	Unbiased Bake 150C Store nv array at 0 hr Read stored data at read points 4 Fab Lots	0 hrs	400	0	1 fail at 10yr/70C equivalent & 1 fail at 10yr/85C equivalent. Corrective Adjust retention screen limit. Corrective actions complete & verified 4 Fab Lots
			48 hrs	400	0	
			168 hrs	400	1	
			500 hrs	399	1	
			1000 hrs	398	0	
Endurance	Per Datasheet	Store/Recall cycles of nv array Recall and Functional check at read points	0 cycles	269	0	3 lots. Zero fails @ 1M cycles.
			100K cycles	269	0	
			500K cycles	269	0	
			1M cycles	269	0	
ESD	JEDEC 22-B A114	Human Body Model		6	0	Pass 1.8KV
Latch-Up Integrity	JEDEC 78	\pm 100mA, 70C		6	0	Pass \pm 100mA, 70C

Note 1: 2 failures recorded in retention testing [store NV array followed by unbiased bake with interim readpoints to verify stored data pattern is no corrupted and all cells read correct data state]. Wafer level retention screening limits adjusted to provide greater margin against Data Sheet Retention specification.

Reference Simtek Qualification Report: STK-05-51-029 03

Document History Page

Document Title: QTP# 092508: SIMTEK 256K NVSAM PRODUCT FAMILY "STK11C88 /14C88/15C88/16C88" 0.8
SONOS TECHNOLOGY
Document Number: 001-88101

Rev.	ECN No.	Orig. of Change	Description of Change
**	4039244	HSTO	Initial Spec Release Qualification report published on Cypress.com is documented on memo ZIJ-98 and was transferred to qualification report spec template. Deleted Cypress obsolete referenced spec in Major package qualification details. Updated package availability based on current qualified test & assembly site.
*A	4431902	HSTO	Align qualification report based on the new template in the front page Update Cypress division from Memory Image Division (MID) to Memory Product Division (MPD) at page3.

Distribution: WEB

Posting: None