

# AN-EVAL ICE3AR1580VJZ

# 28W 12V SMPS Evaluation Board with ICE3AR1580VJZ

**Application Note** 

### About this document

#### Scope and purpose

This document is an engineering report that describes universal input 28 W 12 V off-line flyback converter power supply using Infineon CoolSET<sup>™</sup> F3R80 family, ICE3AR1580VJZ. The converter is operated in Discontinuous Conduction Mode, 100 kHz fixed frequency, very low standby power and various mode of protections for a high reliable system. This evaluation board is designed to evaluate the performance of ICE3AR1580VJZ in ease of use.

#### **Intended audience**

This document is intended for users of the ICE3AR1580VJZ who wish to design low cost and high reliable systems of off-line SMPS for enclosed adapter or open frame auxiliary power supply of white goods, PC, server, DVD, TV, Set-top box, etc.

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### 28W 12V SMPS Evaluation Board with ICE3AR1580VJZ



#### Abstract

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Abstract

## 1 Abstract

This document is an engineering report of a universal input 28 W 12 V off-line flyback converter power supply utilizing F3R80 CoolSET<sup>™</sup> ICE3AR1580VJZ. The application evaluation board is operated in Discontinuous Conduction Mode (DCM) and is running at 100 kHz switching frequency. It has a single output voltage with secondary side control regulation. It is especially suitable for small power supply such as DVD player, set-top box, game console, charger and auxiliary power of white goods, server, PC and high power system, etc. The ICE3AR1580VJZ is the latest version of the CoolSET<sup>™</sup>. Besides having the basic features of the F3R CoolSET<sup>™</sup> such as Active Burst Mode, propagation delay compensation, soft gate drive, auto restart protection for major fault (V<sub>cc</sub> over voltage, V<sub>cc</sub> under voltage, adjustable input OVP, over temperature, overload, open loop and short opto-coupler), it also has the BiCMOS technology design, selectable entry and exit burst mode level, adjustable AC line input over voltage protection feature, built-in soft start time, built-in and extendable blanking time and frequency jitter feature, etc. The particular features are the Best-in-Class low standby power and the good EMI performance.

# 2 Evaluation board

This document contains the list of features, the power supply specification, schematic, bill of material and the transformer construction documentation. Typical operating characteristics such as performance curve and scope waveforms are showed at the rear of the report.



Figure 1 EVAL ICE3AR1580VJZ



**Specifications of evaluation board** 

### 3 Specifications of evaluation board

#### Table 1 Specifications of EVAL ICE3AR1580VJZ

•	
Input voltage	85 V <sub>AC</sub> ~ 265 V <sub>AC</sub>
Input frequency	50 ~ 60 Hz
Output voltage	12 V
Output current	2.33 A
Output power	28 W
Steady state output ripple voltage (±1% of norminal output voltage)	V <sub>ripple_P_P</sub> <50 mV
Dynamic load response undershoot and overshoot (±3% of norminal output voltage)	V <sub>ripple_P_P</sub> < 500 mV
Active mode four point average efficiency (25%,50%,75% and 100%load) (EU CoC Version 5, Tier 1)	$>85\%$ at 115 $V_{AC}$ and 230 $V_{AC}$
Active mode at 10% load efficiency (EU CoC Version 5, Tier 1)	> 75%
No-load power consumption (EU CoC Version 5, Tier 2)	< 75 mW
Maximum input power(Peak Power) for universal input range (< ±5% of average maximum input power)	< ±3% of average maximum input power

### 4 Features of ICE3AR1580VJZ

#### Table 2 Features of ICE3AR1580VJZ

800V avalanche rugged CoolMOS<sup>™</sup> with startup cell

Active Burst Mode for lowest standby power

Selectable entry and exit burst mode level

100 kHz internally fixed switching frequency with jittering feature

Auto restart protection for over load, open Loop,  $V_{cc}$  under voltage and over voltage and over temperature

Over temperature protection with 50°C hysteresis

Built-in 10ms soft start

Built-in 20ms and extendable blanking time for short duration peak power

Propagation delay compensation for both maximum load and burst mode

Adjustable input OVP

Overall tolerance of current limiting < ±5%

BiCMOS technology for low power consumption and wide V<sub>cc</sub> voltage range

Soft gate drive with 50  $\Omega$  turn-on resistor



**Circuit description** 

### 5 Circuit description

#### 5.1 Introduction

The EVAL ICE3AR1580VJZ evaluation board is a low cost off-line flyback switch mode power supply (SMPS) using the ICE3AR1580VJZ integrated power IC from the CoolSET<sup>™</sup>-F3R80 family. The circuit shown in Figure 2 details a 12 V, 28 W power supply that operates from an AC line input voltage range of 85 V<sub>AC</sub> to 265 V<sub>AC</sub> and line input OVP detect/reset voltage is 300/282 V<sub>AC</sub>, suitable for applications in enclosed adapter or open frame auxiliary power supply for different system such as white goods, PC, server, DVD, LED TV, Set-top box, etc.

#### 5.2 Line input

The AC line input side comprises the input fuse F1 as over-current protection. The choke L1, X-capacitors C1, C2 and Y-capacitor C16 act as EMI suppressors. Optional spark gap device SG1, SG2 and varistor VAR can absorb high voltage stress during lightning surge test. After the bridge rectifier BR1 and the input bulk capacitor C3, a voltage of 90 to 424 V<sub>DC</sub> is present which depends on input line voltage.

#### 5.3 Line input over voltage protection

The AC line input OVP mode is detected by sensing the voltage level at BV pin through the resistors divider from the bulk capacitor. Once the voltage level at BV pin hits above 1.98V, the controller stops switching and enters into input OVP mode. When the BV voltage drops to 1.91V and the Vcc hits 17V, the input OVP mode is released.

#### 5.4 Start up

Since there is a built-in startup cell in the ICE3AR1580VJZ, no external start up resistor is required. The startup cell is connecting the drain pin of the IC. Once the voltage is built up at the Drain pin of the ICE3AR1580VJZ, the startup cell will charge up the V<sub>cc</sub> capacitor C11 and C7. When the V<sub>cc</sub> voltage exceeds the UVLO at 17V, the IC starts up. Then the V<sub>cc</sub> voltage is bootstrapped by the auxiliary winding to sustain the operation.

#### 5.5 Operation mode

During operation, the V<sub>cc</sub> pin is supplied via a separate transformer winding with associated rectification D5 and buffering C11 and C7.In order not to exceed the maximum voltage at V<sub>cc</sub> pin due to poor coupling of transformer winding, an external zener diode ZD1 and resistor R8 can be added.

#### 5.6 Soft start

The soft start is a built-in function and is set at 10 ms.

#### 5.7 RCD clamper circuit

While turns off the CoolMOS<sup>™</sup>, the clamper circuit R21, C14, R16 and D1 absorbs the current caused by transformer leakage inductance once the voltage exceeds clamp capacitor voltage. Finally drain to source voltage of CoolMOS<sup>™</sup> is lower than maximum break down voltage (V<sub>(BR)DSS</sub> = 800 V) of CoolMOS<sup>™</sup>.



#### Circuit description

#### 5.8 Peak current control of primary current

The CoolMOS<sup>™</sup> drain source current is sensed via external shunt resistors R1 and R2 which determine the tolerance of the current limit control. Since ICE3AR1580VJZ is a current mode controller, it would have a cycle-by-cycle primary current and feedback voltage control which can make sure the maximum power of the converter is controlled in every switching cycle. Besides, the patented propagation delay compensation is implemented to ensure the maximum input power can be controlled in an even tighter manner. The evaluation board shows approximately +/-2.38% of average maximum input power (refer to Figure 11).

#### 5.9 Output stage

On the secondary side the power is coupled out by a schottky diode D3. The capacitor C8, C9, C21 provides energy buffering following with the LC filter L2 and C18 to reduce the output voltage ripple considerably. Storage capacitors C8, C9, C21 are selected to have a very small internal resistance (ESR) to minimize the output voltage ripple.



#### Circuit diagram

# 6 Circuit diagram

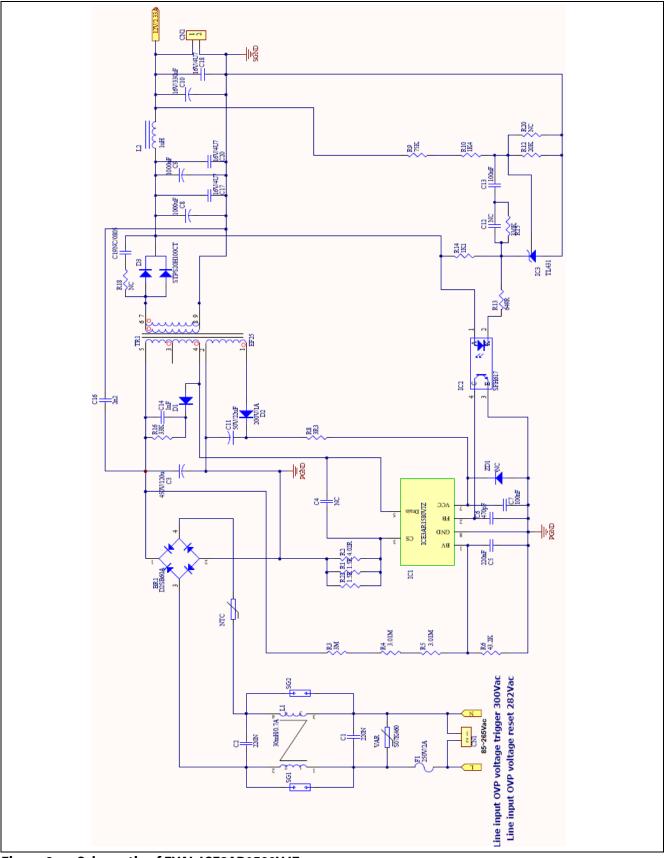


Figure 2 Schematic of EVAL ICE3AR1580VJZ



#### PCB layout

Note: In order to get the optimized performance of the CoolSET<sup>™</sup>, the grounding of the PCB layout must be connected very carefully. From the circuit diagram above, it indicates that the grounding for the CoolSET<sup>™</sup> can be split into several groups; signal ground, V<sub>cc</sub> ground, Current sense resistor ground and EMI return ground. All the split grounds should be connected to the bulk capacitor ground separately.

Signal ground includes all small signal grounds connecting to the CoolSET<sup>™</sup> GND pin such as filter capacitor ground C7, C6, C5 and opto-coupler ground.

*V<sub>cc</sub>* ground includes the *V<sub>cc</sub>* capacitor ground C11 and the auxiliary winding ground, pin 2 of the power transformer.

Current Sense resistor ground includes current sense resistor R1 and R2.

EMI return ground includes Y capacitor C16.

### 7 PCB layout

#### 7.1 Top side

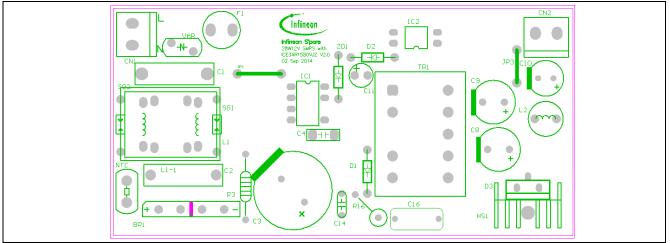


Figure 3 Top side component legend

#### 7.2 Bottom side

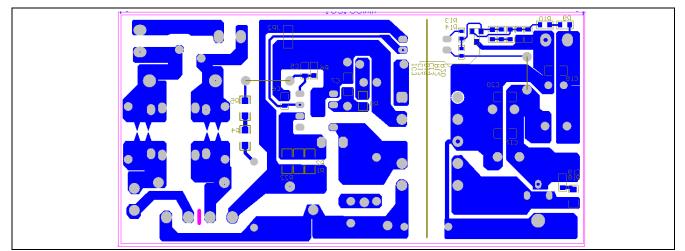


Figure 4 Bottom side copper and component legend

Application Note



Bill of material (BOM)

# 8 Bill of material (BOM)

#### Table 3 Bill of materials

No.	Designator	Component Description	Footprint	Part Number	Manufacturer	Quantity
1	CN1,CN2	12 V Test point	Connector	691101710002	Wurth Electronics	2
2	BR1	600V/2A	Bridge (2S)	D2SB60A	SHINDENGEN	1
3	C1,C2	MKT/220nF/30 5V	L*W*H:12.5*7* 18-P15mm	B32922C3224M	EPCOS	2
4	C10	16V/330u	EC-8X11.5- P3.5-C			1
5	C11	22uF/50V	Ф*Н:5*11- Р2.5mm	50PX22MEFC5 X11	RUBYCON	1
6	C14	1N/630V	CC-5X2.5-P5	B32529C8102K 000	EPCOS	1
7	C16	Y1/2.2nF/400V ac	L*W*H:9*5*10- P10mm			1
8	C17,C18, C20	16V/4U7	1206		MURATA	3
9	С3	120uF/450V	EC-18X31-P7.5- C	450CXW120ME FC18X31.5 RUBYCON		1
10	C5	50V/220N	0805			1
11	C6	50V/470pF	0805			1
12	C7	50V/100N	0805			
13	C8,C9	16V/1000uF	EC-10X25-P5-C	16ZL1000MEFC 10X20	RUBYCON	2
14	R1	1.5R	1206			1
15	R2	1.5R	1206			3
16	R22	4.02R	1206			1
17	C13	50V/100N	0805			1
18	R10	1K4	0805			
19	R12	20K	0805			2
20	R13	649R	0805			1
21	R14	1K1	0805			1
22	R15	330K	0805			1
23	R16	33K/2W	DIP-2W			1
24	R3	3M	R-1/4W- P15(0.8)			1
25	R4,R5	3.01M	1206			2
26	R6	43.2K	0805			1

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#### Bill of material (BOM)

27	R8	3R3	0805			1
28	R9	75K	0805			1
29	D1	1000V/1A	DO-41	UF4007		1
30	D2	200V/0.2A	DO-35	IN485B		1
31	F1	250VAC/2A	Ф*Н : 8.5*7.5- Р5mm			1
32	IC1	ICE3AR1580VJ Z	PG-DIP7	ICE3AR1580VJ Z	INFINEON	1
33	IC2	SFH617 A3( Optocoupler)	DIP-4	SFH617 A3		1
34	IC3	TL431	SOT-23	TL431		1
35	L1	30mH/0.9A	EMI_C_B30	750342631	Wurth Electronics	1
36	JP1	Jumper	DIP-P10mm			1
37	JP3	Jumper	DIP-P7.5mm			1
38	NTC	Jumper	DIP-P5mm			1
39	L2	1uH/5A	o*H:7.8*9- P5mm	744772010	Wurth Electronics	1
40	SG1,SG2	Glass gas- discharge Tubes 300V/3KA	W*L:6.7*3.1- P12mm			2
41	VAR	VR /S07K460	W*L*H: 9*5.7*11.5- P5mm	B72207S461K1 01	Epcos	1
42	TR1	360uH(44:7:9)	DIP10(EF25)	750342655	Wurth Electronics	1



#### **Transformer construction**

### 9 Transformer construction

Core and material: EE25/13/7(EF25), TP4A (TDG) Bobbin: 070-4846(10-Pins, TH-T, Vertical version) Primary Inductance,  $L_P$ =360 µH (±5%), measured between pin 4 and pin 5 Manufacturer and part number: Wurth Electronics Midcom (750342655)

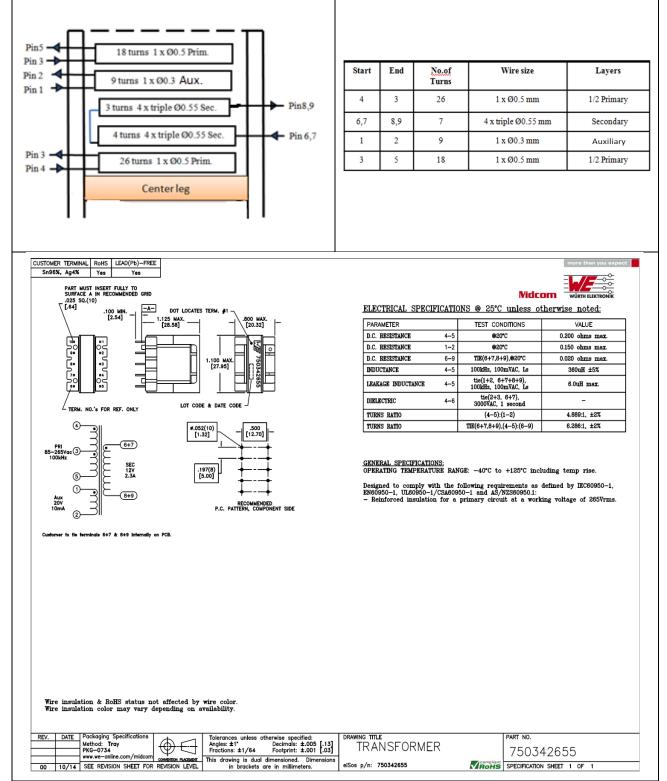


Figure 5 Transformer structure

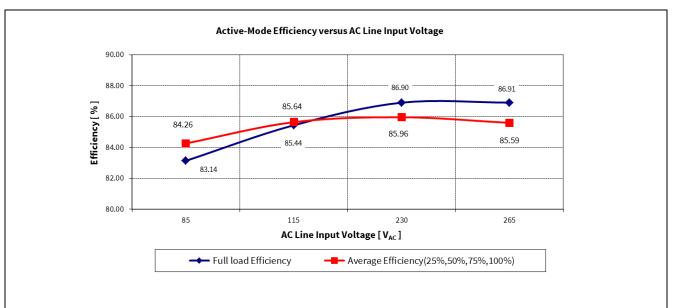


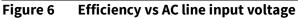
### **10** Test results

#### 10.1 Efficiency, regulation and output ripple

V <sub>in</sub> (V <sub>AC</sub> )	P <sub>in</sub> (W)	V <sub>out</sub> (V <sub>DC</sub> )	l <sub>out</sub> (A)	V <sub>out_ripple_pk_pk</sub> (mV)	P <sub>out</sub> (W)	Efficiency (η) (%)	Average η (%)	OLP P <sub>in</sub> (W)	OLP I <sub>out</sub> (A)
	0.0389	12.11	0.00	19					
	3.5130	12.11	0.23	11	2.82	80.29	84.26		
05	8.3350	12.11	0.58	16	7.05	84.54			3.16
85	16.5750	12.11	1.17	19	14.11	85.12		47.2	
	25.0980	12.11	1.75	26	21.14	84.25			
	33.9400	12.11	2.33	37	28.22	83.14			
	0.0415	12.11	0.00	20.5					
	3.5300	12.11	0.23	11	2.83	80.10			
115	8.2940	12.11	0.58	15	7.05	84.96	85.64	48.2	3.3
115	16.3650	12.11	1.17	23	14.11	86.21		48.Z	
	24.6020	12.11	1.75	30	21.14	85.94			
	33.0110	12.11	2.33	36	28.20	85.44			
	0.0619	12.11	0.00	21					
	3.7160	12.11	0.23	15	2.82	75.93			
230	8.4400	12.11	0.58	21	7.06	83.65	85.96	49	3.48
230	16.3390	12.11	1.17	24	14.11	86.35			
	24.3220	12.11	1.75	30	21.14	86.93			
	32.4550	12.11	2.33	36	28.20	86.90			
	0.0678	12.11	0.00	22					
	3.7970	12.11	0.23	16	2.82	74.31	85.59		
265	8.5300	12.11	0.58	20	7.06	82.77		40 E	3.53
205	16.4150	12.11	1.17	26	14.11	85.95		49.5	3.33
	24.3720	12.11	1.75	32	21.14	86.76			
	32.4540	12.11	2.33	37	28.20	86.91			

#### Table 4 Efficiency, regulation and output ripple

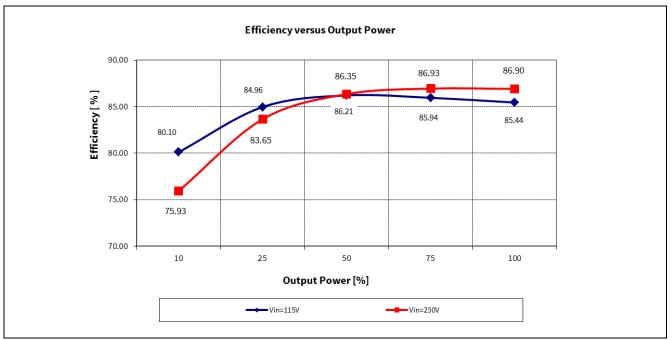




#### 28W 12V SMPS Evaluation Board with ICE3AR1580VJZ



#### **Test results**



#### Figure 7 Efficiency vs output power @ 115 V<sub>AC</sub> and 230 V<sub>AC</sub> line

#### **10.2** Standby power

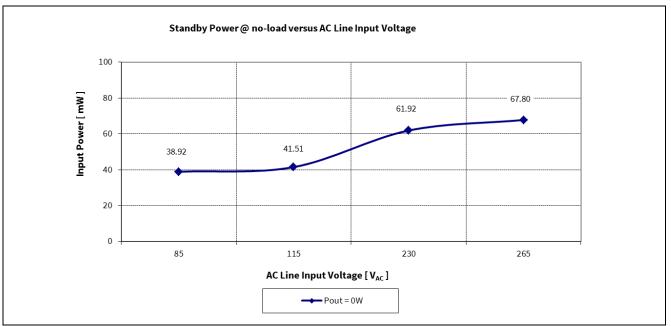
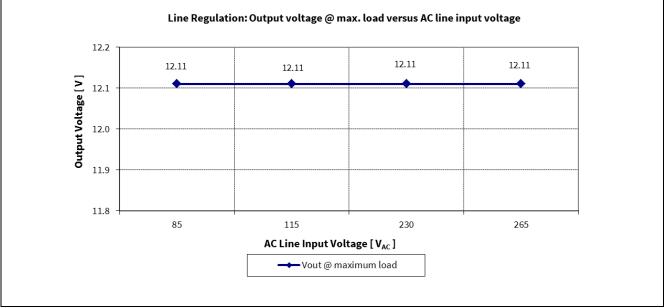


Figure 8 Standby power @ no load vs AC line input voltage (measured by Yokogawa WT210 power meter - integration mode)



### 10.3 Line regulation



#### Figure 9 Line regulation V<sub>out</sub> @ full load vs AC line input voltage

#### 10.4 Load regulation

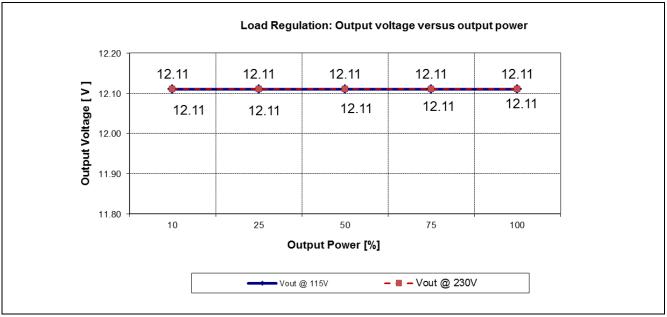


Figure 10 Load regulation V<sub>out</sub> vs output power



#### 10.5 Maximum power

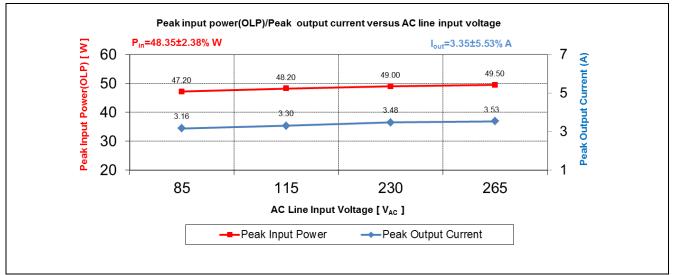


Figure 11 Maximum input power (before over-load protection) vs AC line input voltage

#### 10.6 ESD immunity (EN61000-4-2)

Pass [level 3 (±6 kV) for contact discharge].

Pass [special level (±12 kV) for contact discharge by adding SG1 and SG2 (RLS302-301M)].

#### 10.7 Surge immunity (EN61000-4-5)

Pass [Installation class 3, 2 kV (line to earth) and 1 kV (line to line)]. Pass [Installation class 4, 4 kV (line to earth) and 2 kV (line to line) by adding SG1 and SG2 (RLS302-301M)].



### 10.8 Conducted emissions (EN55022 class B)

The conducted EMI was measured by Schaffner (SMR25503) and followed the test standard of EN55022 (CISPR 22) class B. The evaluation board was set up at maximum load (28 W) with input voltage of 115  $V_{AC}$  and 230  $V_{AC}$ .

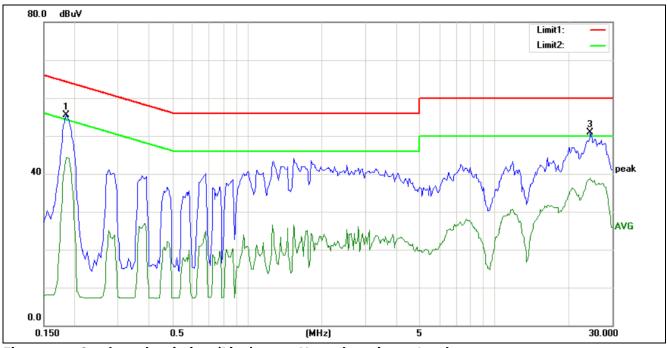


Figure 12 Conducted emissions(Line) at 115 V<sub>AC</sub> and maximum Load

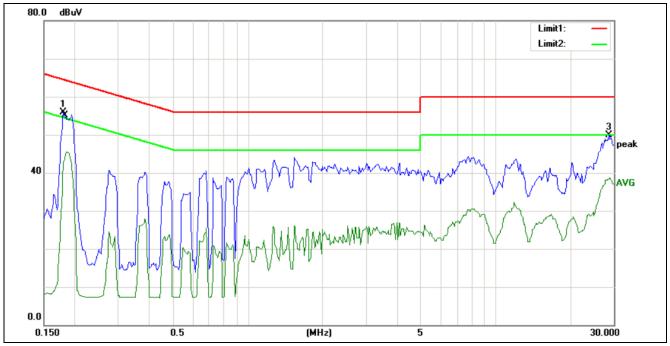


Figure 13 Conducted emissions (Neutral) at 115  $V_{AC}$  and maximum Load

#### 28W 12V SMPS Evaluation Board with ICE3AR1580VJZ



#### **Test results**

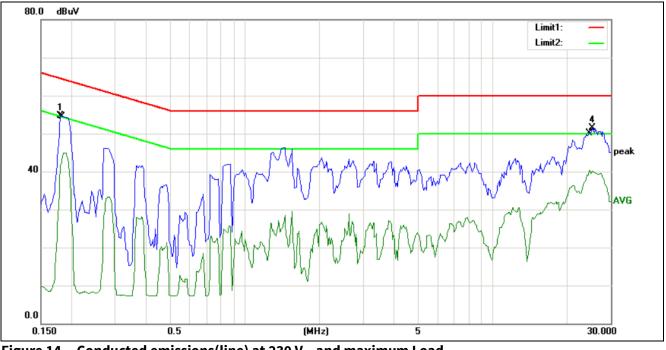


Figure 14 Conducted emissions(line) at 230 V<sub>AC</sub> and maximum Load

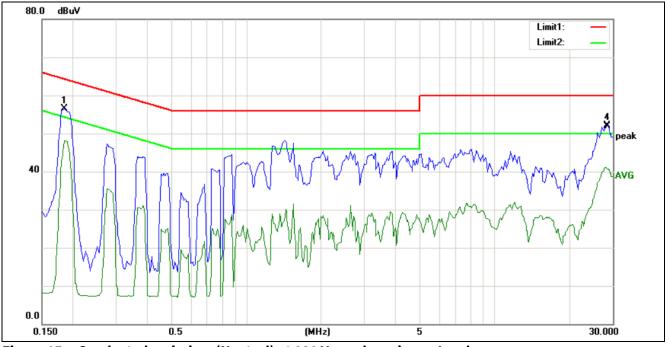


Figure 15 Conducted emissions(Neutral) at 230 V<sub>AC</sub> and maximum Load

Pass conducted EMI EN55022 (CISPR 22) class B with > 6 dB margin for QP.



#### 10.9 Thermal measurement

The thermal test of open frame evaluation board was done using an infrared thermography camera (TVS-500EX) at ambient temperature 25 °C. The measurements were taken after two hours running at full load (28 W).

No.	Designator	Temperature @ 85 V <sub>AC</sub> and FL(°C)	Temperature @ 265 $V_{AC}$ and FL(°C)
1	IC1 (ICE3AR1580VJZ)	91.1	70
2	BR1	53.8	37.5
3	L1	77.8	38.6
4	TR1	52.9	59.7
5	D3	57.1	58.4
6	R16	52.2	51.4
7	Ambient	25	25

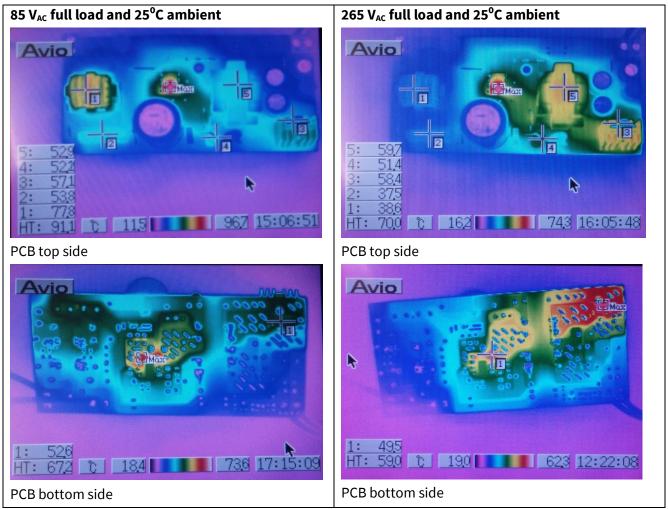


Figure 16 Infrared thermal image of EVAL ICE3AR1580VJZ



## 11 Waveforms and scope plots

All waveforms and scope plots were recorded with a LeCroy 6050 oscilloscope.

#### 11.1 Startup at low/high AC line input voltage with maximum load

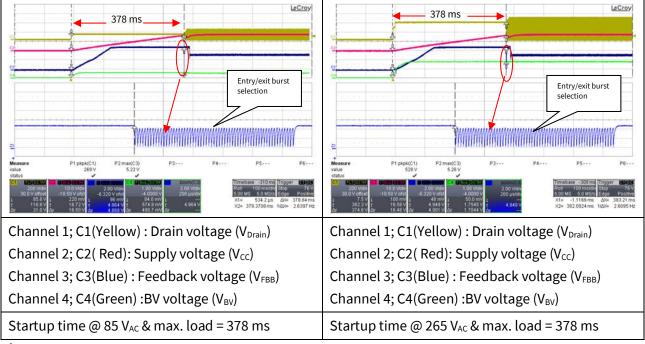
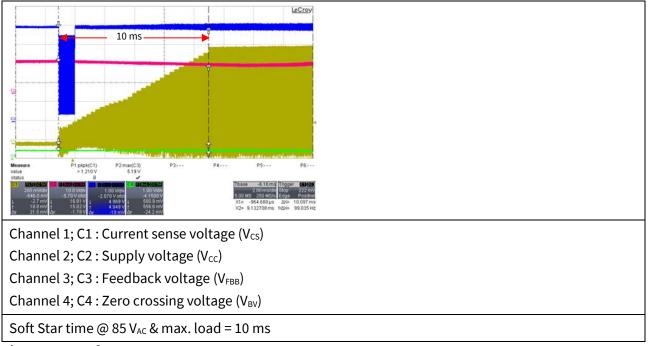


Figure 17 Startup

### 11.2 Soft start



#### Figure 18 Soft start



#### **11.3** Frequency jittering

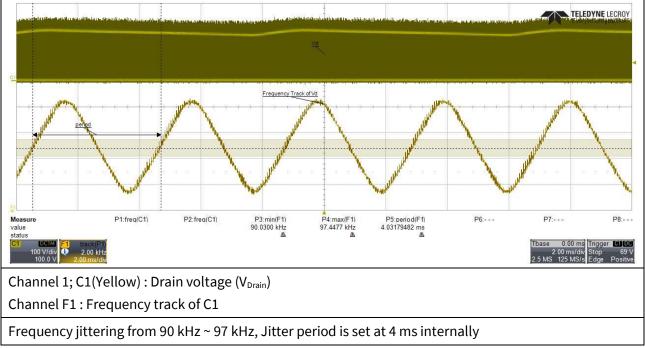


Figure 19 Frequency jittering@ 85 V<sub>Ac</sub> and max. load

#### 11.4 Drain and current sense voltage at maximum load

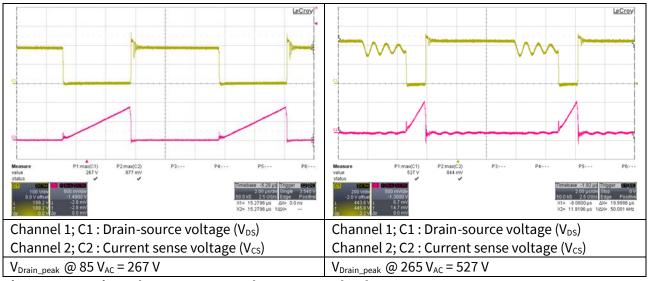
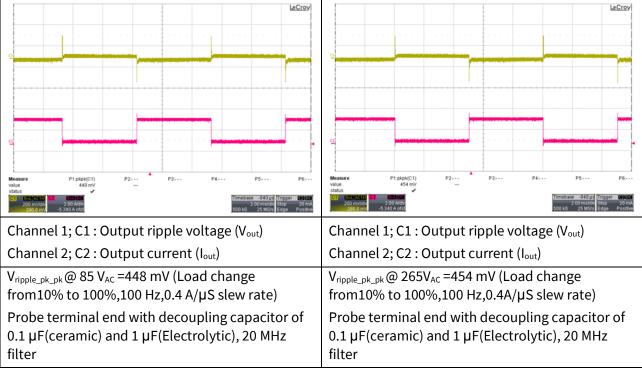


Figure 20 Drain and current sense voltage at max. load

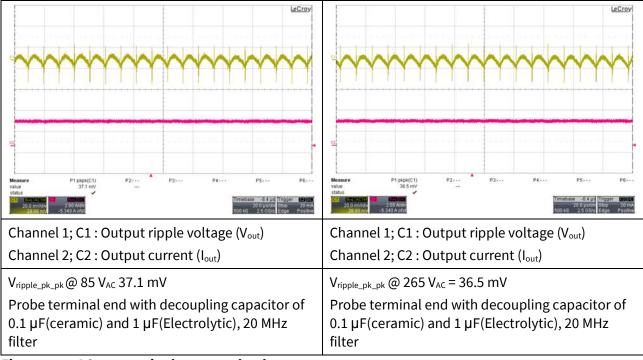




### 11.5 Load transient response (Dynamic load from 10% to 100%)

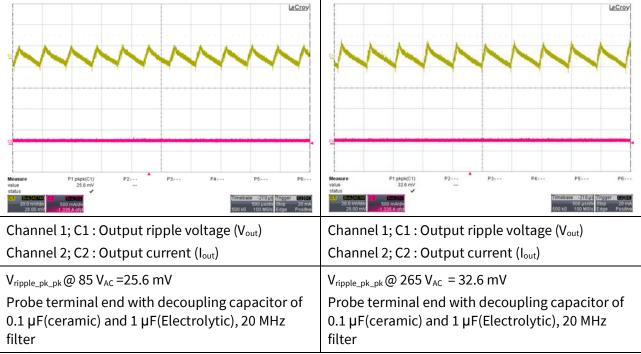
Figure 21 Load transient response

### 11.6 Output ripple voltage at maximum load

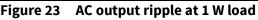


#### Figure 22 AC output ripple at max. load

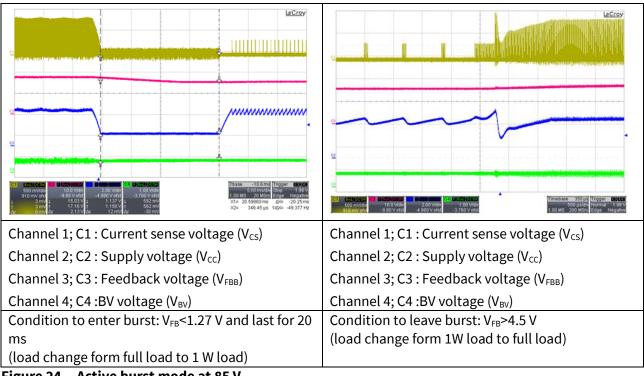


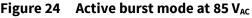


#### 11.7 Output ripple voltage during burst mode at 1 W load



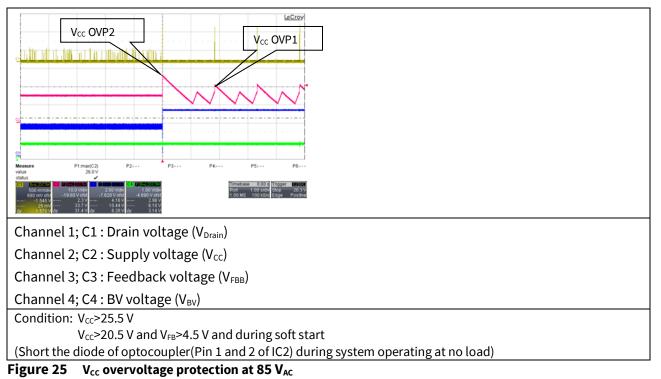
### 11.8 Active Burst mode operation



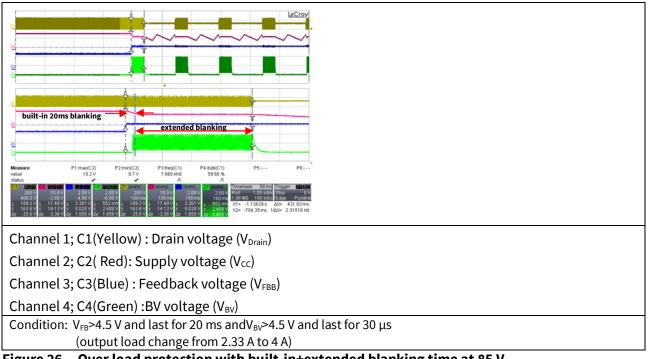




#### **11.9** V<sub>cc</sub> over voltage protection (Odd skip auto restart mode)



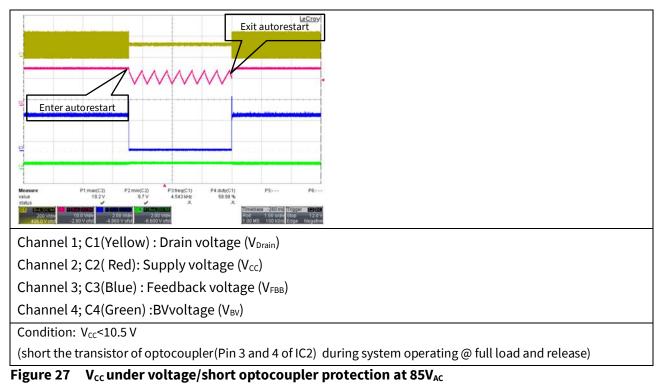
#### **11.10** Over load protection (Auto restart mode)



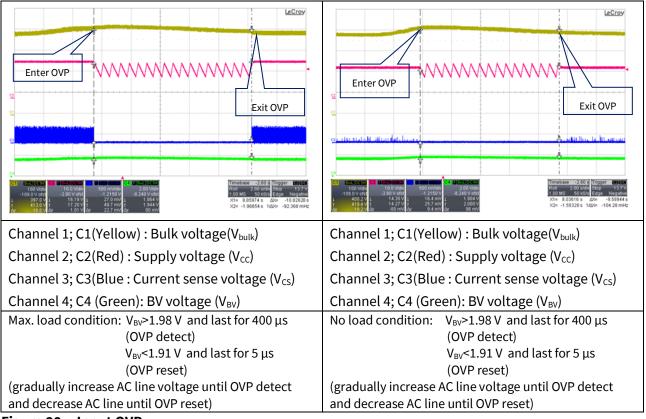
#### Figure 26 Over load protection with built-in+extended blanking time at 85 $V_{AC}$



# 11.11 V<sub>cc</sub> under voltage/Short optocoupler protection (Normal auto restart mode)



### 11.12 AC Line input OVP mode



#### Figure 28 Input OVP



#### References

### 12 References

- [1] Infineon Technologies, Datasheet "CoolSET™-F3R80 ICE3AR1580VJZ Off-Line SMPS Current Mode Controller with integrated 800V CoolMOS™and Startup cell( input OVP and Frequency Jitter) in DIP-7"
- [2] Infineon Technologies, AN-PS0044-CoolSET F3R80 DIP-7 brownout/input OVP and frequency jitter version design guide-V1.5

### **Revision History**

#### Major changes since the last revision

Page or Reference	Description of change	
5 Add section 5.3 under circuit description		

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