HybridKit DSC Quickstart Manual

Quick Start Guide for HYBRIDKIT DSC

About this document

This application note gives a quick start guide for both evaluation kits "*HybridKit DSC*". This evaluation kit is full inverter evaluation kit designed to support customers in their first steps in designing applications with the HybridPACK™ DSC S.

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Scope and purpose

A comprehensive quickstart guide for the *HybridKit DSC* is given in this application note. Within a few minutes and without any software and/or communication to external control units, it is possible to operate a basic open loop inverter operation. This is a special mode well suited for passive three phase inductive loads and simple load tests (DEMO-MODE) up to the power module maximum performance.
The evaluation kit is an open design. Therefore, the shipping content includes a CD or USB with schematics, layout and bill of material (BOM) information of the gate driver board, the logic board and the interface PCB.

Before getting started it is mandatory to read and understand the safety warnings (section 1.1) and the features and limitations (chapter 3).

Intended audience

Experienced engineers evaluating HybridPACK™ DSC power modules.

Table of Contents

1 Introduction

The evaluation kit *HybridKit DSC* is a full inverter systems including B6 bridge power modules, gate driver board, micro-controller logic board, dc-link capacitor and cooling. The evaluation kits support the customers in their first steps designing applications with the HybridPACK™ DSC S.

Please read and understand the manual and the following safety warnings (see section 1.1).
Main features and limitations are described in chapter 3. The quickstart guide in chapter 4 explains the DEMO-MODE which is a open loop inverter mode allowing only to change the modulation index and output frequency within pre-defined default values.

1.1 Safety Warning for Evaluation Kit

The design operates with unprotected high voltages. Therefore, the Evaluation Kit may only be handled by persons with sufficient electrical engineering training and experience. The customer assumes all responsibility and liability for its correct handling and/or use of the Evaluation Kit and undertakes to indemnify and hold Infineon Technologies harmless from any third party claim in connection with or arising out of the use and/or handling of the Evaluation Kit by the customer.
The Evaluation Kit is a sample to be used by the customer solely for the purpose of evaluation and testing. It is not a commercialized product and shall not be used for series production. The Evaluation Kit is thus not intended to meet any automotive qualifications. Due to the purpose of the system, it is not subjected to the same procedures regarding Returned Material Analysis (RMA), Process Change Notification (PCN) and Product Withdraw (PWD) as regular products. See Legal Disclaimer and Warnings for further restrictions on Infineon Technologies warranty and liability.
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2 How to order HybridKit DSC-S2

The evaluation kit HYBRID KIT DSC can be ordered via Infineon sales partners:

- SAP ordering number for **HybridKit DSC-S2**: **SP005427261**

The shipping content of the **HybridKit DSC-S2** includes the:

- ✓ 3 x HybridPACK™ DSC S2 power module **FF450R08A03P2** (SP001630036)
- ✓ Reference alu cooler
- ✓ Gate driver board
- ✓ Logic board (pre-installed basic SW)
- ✓ DC-Link capacitor
- ✓ Cables
- ✓ CD or USB with documentation, design files and software

The typical appearances of the evaluation kit versions is shown in Figure 1a and b, respectively.

a) HybridKit DSC (perspective view) **b) HybridKit DSC (Top view)**

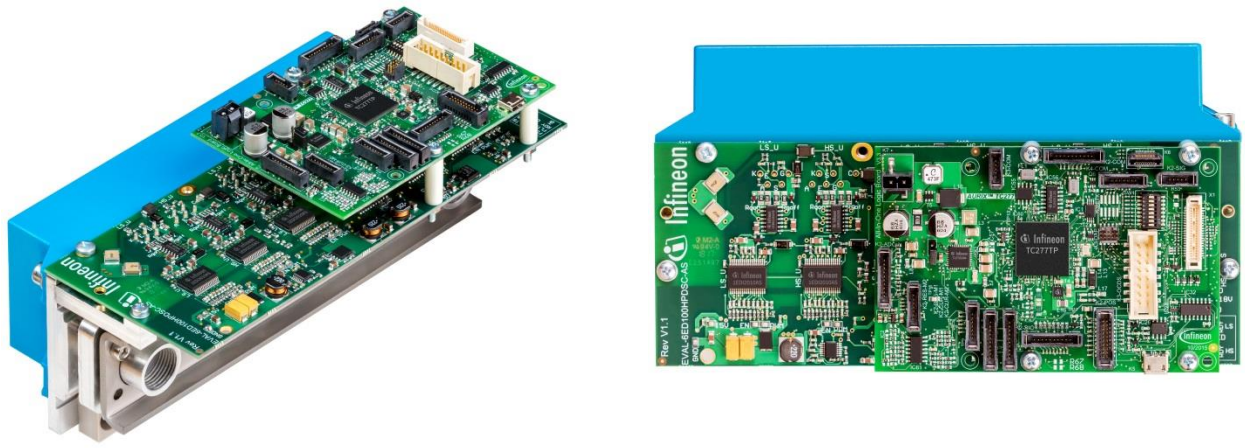

Figure 1 Typical appearance of the evaluation kit.

3 Feature and Limitations Overview

3.1 Block Diagram

The Figure 2 shows the block diagram with simplified signal and power flow connections as well as the implemented key components.

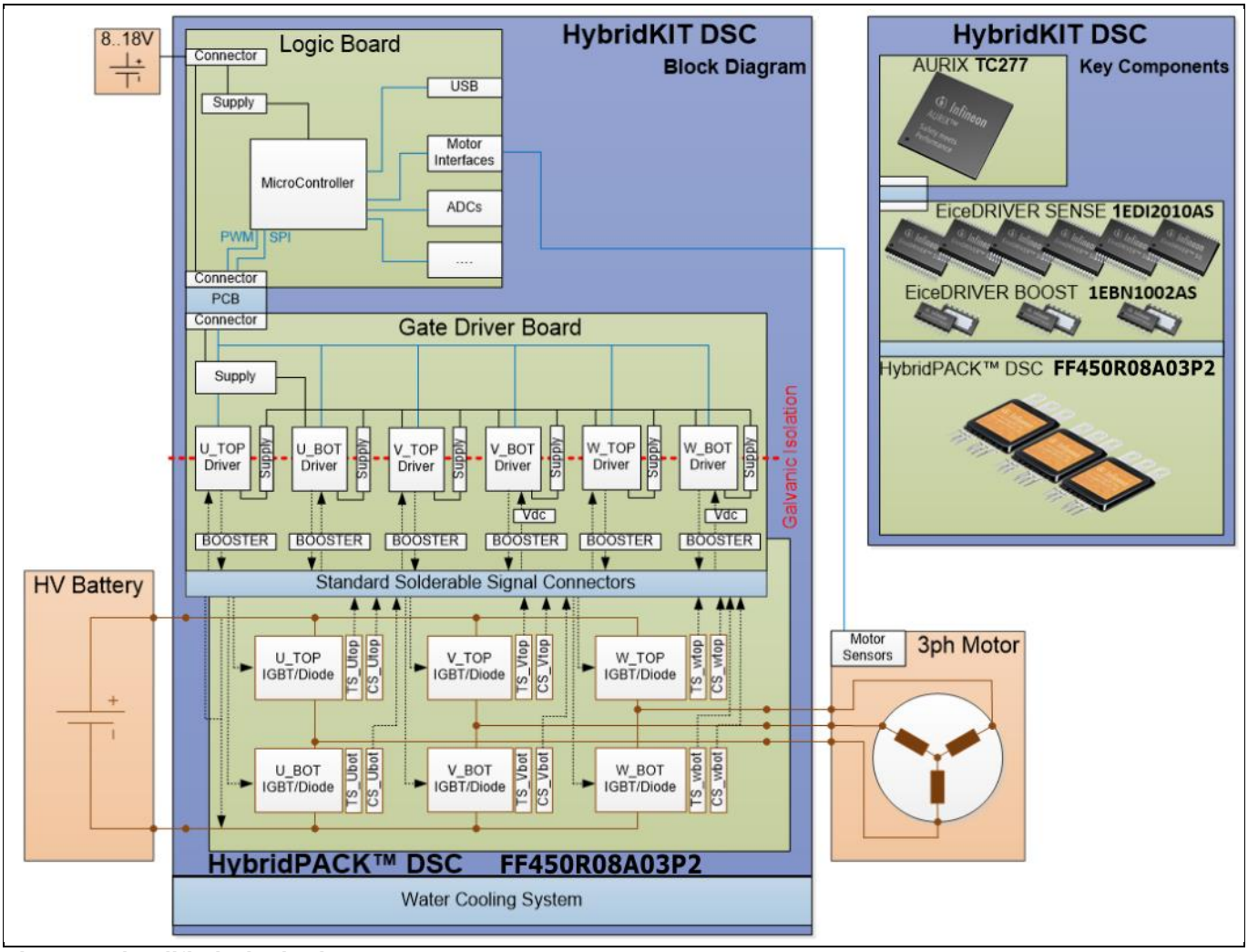

Figure 2 Simplified Block Diagram

3.2 Operating Conditions

The following recommended operating conditions describes the targeted lab testing environment.
The evaluation kit is not designed for a fixed specification and it cannot be regarded as a protected system, as it would require strict shutdown routines and would limit then the main evaluation purpose. Therefore, please respect the specifications of individual parts and especially the thermal limits.

Please see also the section 3.4 in order to understand the limitations.

Table 1 Operating Conditions

Type	Symb	Min	Max	Conditions
Gate Driver Board Supply	V_{supply}	8V	18V	
Working Voltage Capacitor DC-Link Voltage	V_{DC}	0V	500V*	*limited by capacitor
Transient Collector Phase Current	I_{ph}	-800A	+800A	limited by T_{vj,op_max}
Maximum IGBT/Diode Junction Temp	T_{vj,op_max}	-40°C	175°C	175°C for 10s See latest power module datasheet
Wait time after short circuit	SC	0.5s	-	
PCB Temperature	T_{PCB}		150°C	
Switching frequency	f_{sw}		12 kHz	Thermal limited by T_{PCB}. 8kHz @ 105°C ambient temperature and no active PCB cooling

3.3 Key Features

The key features can be summarized:

- Full inverter evaluation kit for xEV main inverter applications (up to 75 kW).
- Automotive power module HybridPACK™ DSC S 450A/750V IGBT/Diode chipset. FF450R08A03P2.
  On chip temperature and current sensors are implementiert
- Automotive isolated gate driver with programmable features.
  EICEDriver™ Sense 1EDI2010AS and Boost 1EBN1002AE.
- IGBT desaturation (short circuit) detection.
- IGBT overvoltage protection via active collector gate clamping (<700Vces clamping).
- All programmable functions from the EiceDRIVER™ via SPI communication.
- Digital temperature measurement using on chip temperature sensor with R2f converter featured by EiceDRIVER™
  (requires SPI communication).
- 2x redundant digital DC-Link voltage measurement up to 550V_{DC}.
- AURIX™ family 32-bit microcontroller TC277: 32-Bit multi-core TriCoreTM microcontroller

3.4 Limitations of the Evaluation Kit

The evaluation kit should not be regarded as a protected system. It was designed for evaluation under lab conditions with minimum automatic shutdown routines. The design was intended to be usable also under extreme conditions where protection mechanism would limit the evaluation possibilities. The evaluation kit is e.g. not protected against:

- Over- & undervoltages on the signal connectors.
- Overvoltages of the HV working voltage
  (>500V for longer 10s should be avoided; >550V may damage the clamping diodes)
- Overtemperature of the PCB and Module.
  The power module on chip temperature sensor info is readed as a digital signal, but no shutdown limit is set.
- Testing at higher switching frequencies than 8 kHz may require an active cooling of the gate driver board at higher ambient temperatures.

Please note that the list are giving examples and should not be seen exhaustive.

3.5 Key Components List

Some of the key components are not in the focus of this manual. Nevertheless besides the power module and gate driver other active and passive components can be tested/evaluated under real application conditions.

Table 2 Key components list.

Part Number	Manufacturer	Description / Implementation
FF450R08A03P2	Infineon	Automotive **HybridPACK™ DSC** power module with 750V IGBT , On chip Temperature sensor (PN-diode) and current sensor implemented
1EDI2010AS &	Infineon	Automotive Isolated Gate Driver EICEDriver™ Sense
1EBN1001AE	Infineon	Automotive Booster Stage EICEDriver™ Boost
TC277	Infineon	Automotive AURIX™ micro-controller. 32-bit multi-core TriCore
B25655J5307K**5	TDK/Epcos	Automotive PCC DC-Link Capacitor 500V, 300µF
P100403-A1 -53-01	TDK/Epcos	Automotive Transformer 1:1.08 with large clearance creepage distances. PCB is also compatible to Epcos T7509_A1_01 transformer.

4 Quickstart Guide (DEMO-MODE)

This chapter explains briefly about the recommended lab equipment and how to enable the DEMO-MODE. This is a basic open loop inverter operation, which requires no additional software tools or communication. This mode is only recommended in combination with passive loads. Experienced engineers can drive also asynchronous machines, when special safety measures are applied at the lab testbench. E.g. all possible output voltages, frequencies and power must be compatible with the load. Please ensure an appropriate current/power/voltage limit of the source. It can happen at any time that the inverter changes the output condtions and/or stops immediatly.

4.1 Recommended equipment for evaluation

In order to perform evaluation tests with the HybridKit DSC following equipment is mimimum recommended.

- Power Supply: 8-18V, 2A.
- Power Source: minimum 40V/5A.
  up to 500V/500A depending on evaluation tests.
- Load: passive 3ph inductive load or alternative
  3ph asynchronous (induction) machine.
- Scope: 4 channel scope.
- Cooling system: Optional for light load tests.
  For high power tests use cooling with 10L/min and <2bar absolute pressure operation.

Note: Operation with synchronous machines may be possible but is not recommended in DEMO-MODE. Please use such machine types only with appropriate motor control.

4.2 Connecting the Evaluation Kit (supply and load)

The right connection of power supplies and loads is shown in Figure 3a and 3b. The high voltage source has to be connected at the capacitor. The load interconnection can be connected with external busbar or by cable with cableshoes. The M4 screws are required for the fixiation

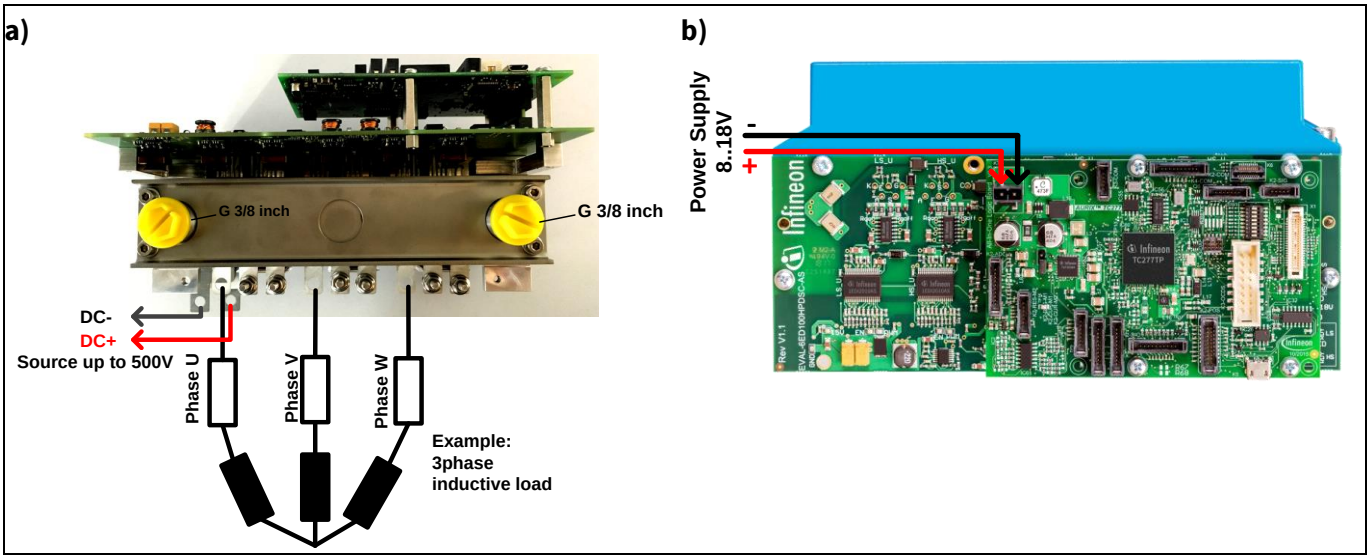

Figure 3 Typical apearance of the evaluation kit and required power supply and load connections (a) and (b). For long term high power load tests a busbar with appropriate current carriying capability may be required, example shows a solution from SB Electronics.

4.3 Connecting the Evaluation Kit (cooling system)

The cooler can be connected via the 3/8 inch G series British standard pipe interface as shown in Figure 4. Please use as cooling fluid 50% water / 50% ethylenglycol and ensure that the cooling fluid corrosion protection is compatible with aluminium cooler and Ni plated baseplate (like typical released automotive cooling mixtures). Do not use pure water cooling fluids as it might damage the power module and reference cooler.
It is recommended to keep the inlet/outlet position as in figure 4 descirbed.

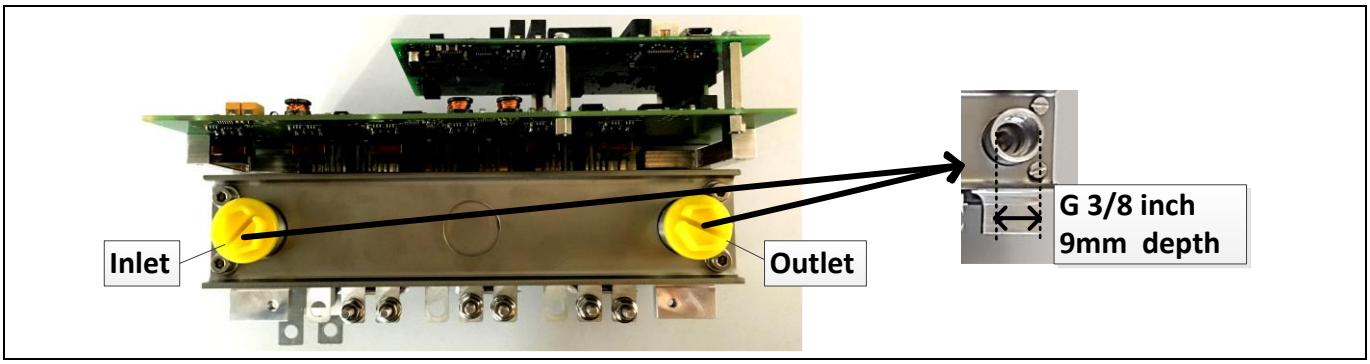

Figure 4 Typical apearance of the evaluation kit and the cooling system interface.

4.4 How to enable DEMO-MODE (required connectors)

For enabling the DEMO-MODE following conditions are required:

1) Turn-off all power supplies.
2) Connect power supplies to the HybridKit DSC (see Figure 3).
3) Place DEMO-ENABLE-PLUG (see Figure 5).
4) Place DEMO-CONTROL-PLUG (see Figure 6).
5) Turn potentiometers for modulation index and output frequency to low position. (i.e. pin 1 & pin2 are connected to GND; see Figure 6)
6) Turn-on logic supply (8..18V). Within the next 3 seconds the inverter starts the operation.
7) Turn-on high voltage supply (<500V).
8) **The inverter is fully operating and can now be controlled by the potis or external analog 0...5V signals (modulation index and output frequency).**

The section 5 explains the functionality of the DEMO-MODE based on a measured examples.

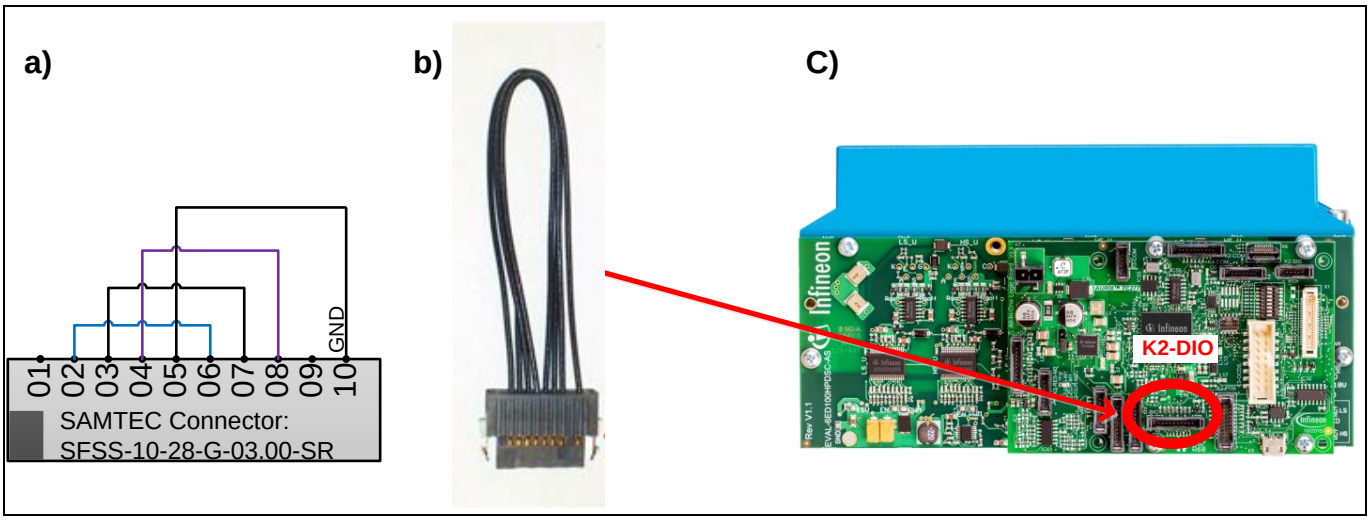

Figure 5 Required DEMO-ENABLE-PLUG. Circuit (a). Example (b). Plug has to be connected into the logic board connector K2-DIO (c).

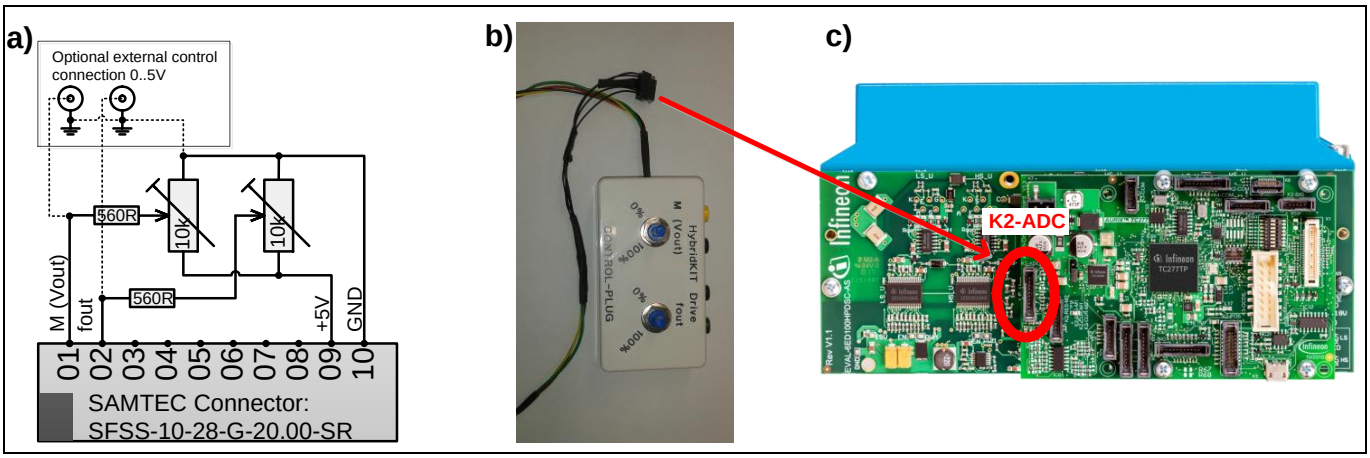

Figure 6 Recommended DEMO-CONTROL-PLUG (a) and (b). The right position of the plug on the logic board connector K2-ADC is indicated in (c).

With the DEMO-CONTROL-PLUG of Figure 6, the modulation index (and thus phase output voltage) as well as output frequency can be adjusted. Optional an external 0…5V analog signal can be used, which overrule the poti positions and is useful in case reproduceable operating conditions are desired for a test.

5 Explanation of DEMO-MODE functions

Only the modulation index and the output frequency can be adjusted in the DEMO-MODE. All other parameters, like switching frequency, dead times, gate driver setting, etc. are set to pre-defined default values from the evaluation kit software. Thus it should be clear that such default values should not be regarded as optimized parameters, but can be used as a system design starting point and would be compatible to most load and operating conditions.

5.1 Adjusting the Modulation Index

The modulation index can be adjusted by the analog 0..5V signal on pin 1 on the DEMO-CONTROL-PLUG. At the beginning this signal is always low, otherwise the logic board will not enter this DEMO-MODE. Than the signal can be adjusted between 0 and 5V and the modulation index of the space vector modulation follows linear from 0% and 100%. In order to ensure a smooth operation a simple ramp-up and ramp-down function is implemented as it can be seen in Figure 7.
At time 0ms the modulation set value is adjusted rapidly from 0V to 5V. The internal ramp function limits the speed and controls the modulation index within 4 seconds from 0% to 100%. In the zoom pictures the resulting phase to phase output voltage at 400V dc working voltage can be seen. At about 3.5 seconds it can be seen, that the space vector modulation comes in the so called overmodulation range resulting in a slight trapeziodial waveform. Not shown but similar would be a ramp down event.

In summary, the operator can adjust the phase to phase output voltage by the modulation index within the limits of the applied working voltage (i.e. DC-Link voltage). By adjusting the output voltage the currents are also changed depending on the impedance of the load.

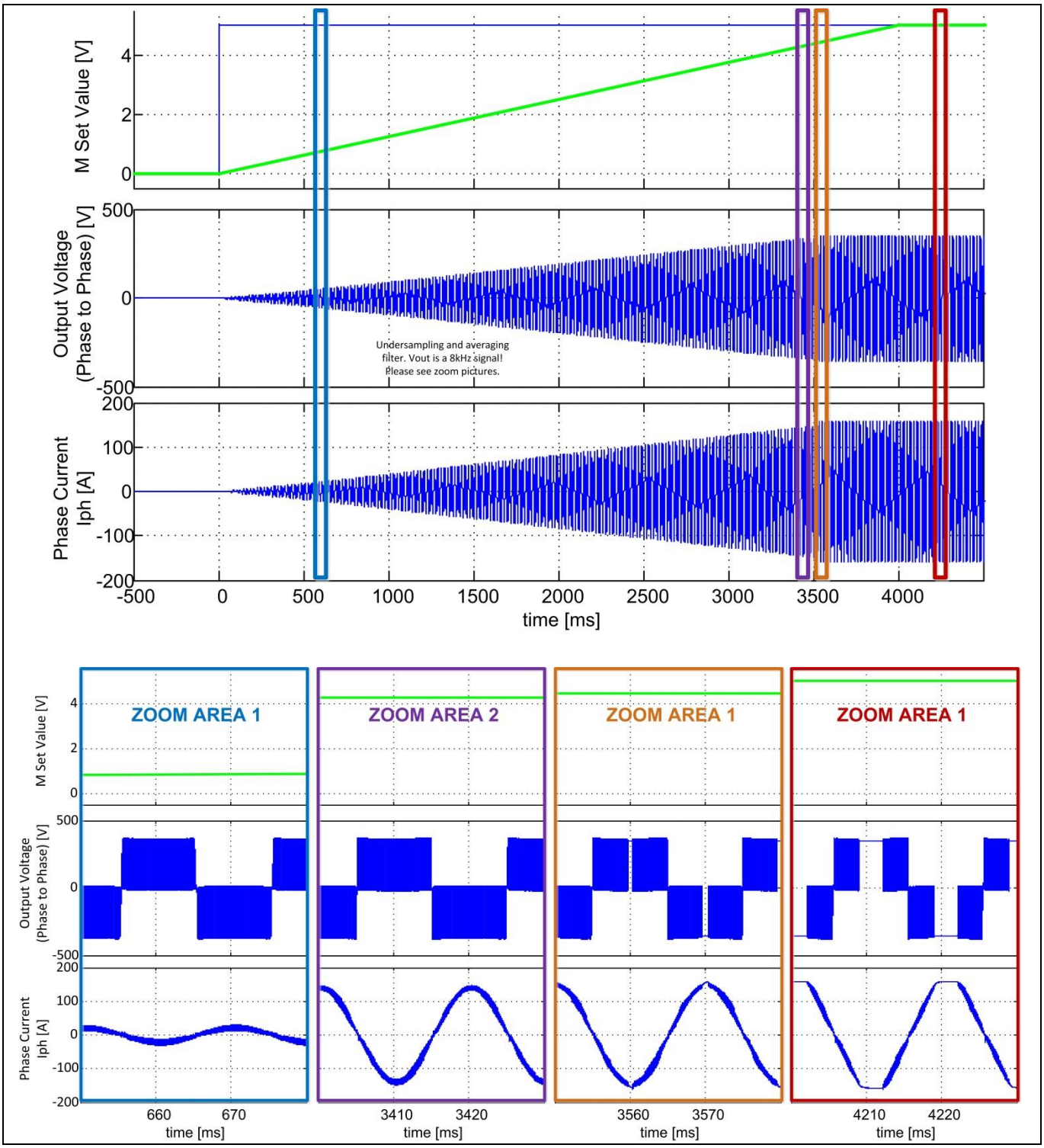

Figure 7 Measured event, where operator changes the modulation set value rapidly from 0V to 5V. The internal ramp function ensures a smooth transition from 0% to 100% modulation index. The modulated phase to phase output voltage is consequently increased within the limits of the applied system working voltage.

5.2 Adjusting the Output Frequency

The output frequency can be adjusted in similar way as the modulation index. An real example is shown in Figure 8. The 0..5V voltage signal on pin 2 of the DEMO-CONTROL-PLUG sets the output frequency to the load. A ramp function also ensure a smooth transition when a new setpoint is applied (see smooth actual fout value in green). The frequency is ramped within 10 seconds from nearly 0Hz to 100Hz, which are the pre-defined standard values in the software.

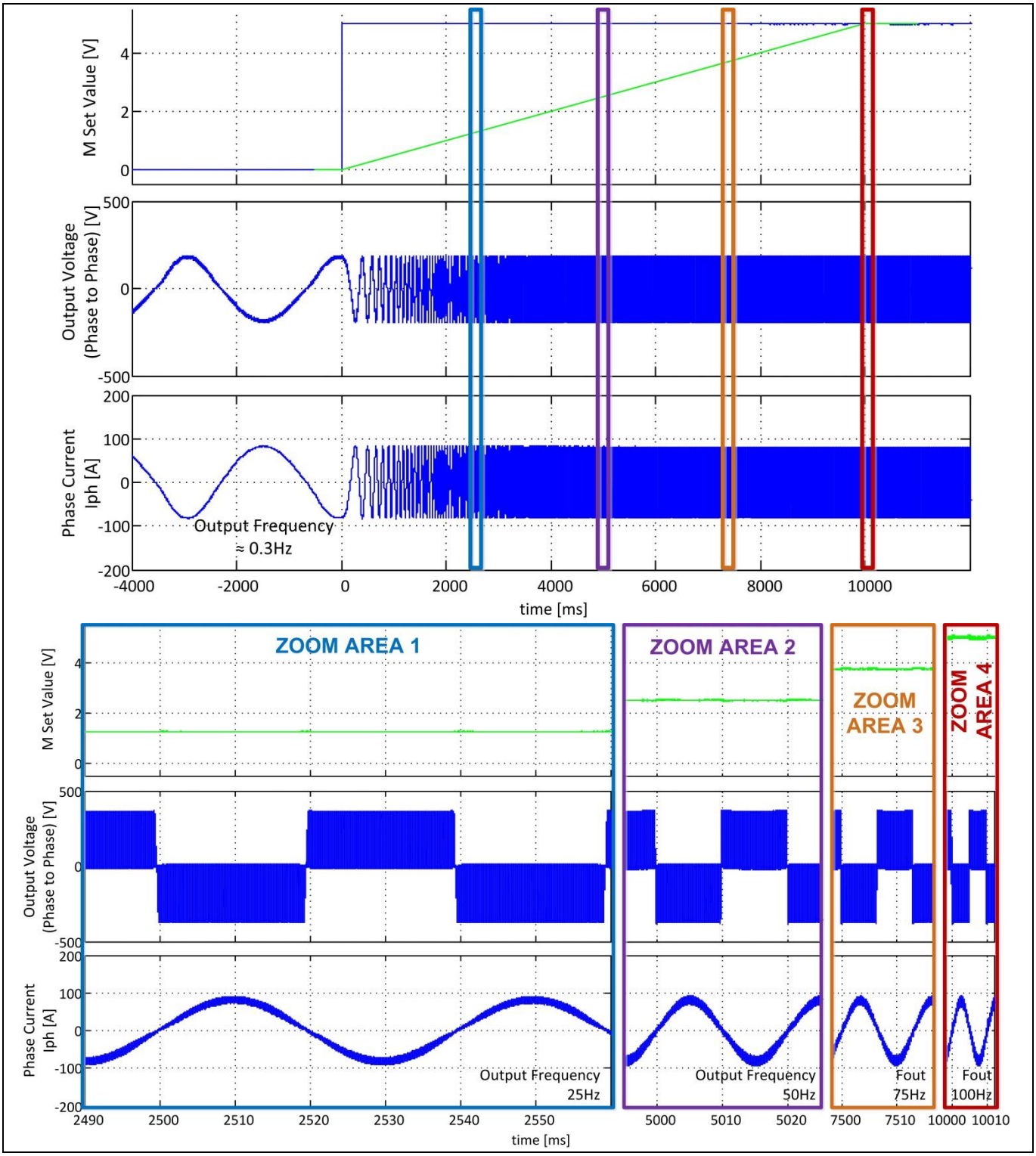

Figure 8 Measured event, where operator changes the output frequency set value rapidly from 0V to 5V. The internal ramp function ensures a smooth transition from nearly 0Hz to 100Hz output.

6 References and Revision History

Revision History			
Date	**Version**	**Changed By**	**Change Description**
2020-05	0.1	Anthony Thomas (IFAG ATV HP HMD PAE)	Draft version derived from AN- Quickstart guide HybridKIT DSC.

Edition <2020-04-06>

Published by

Infineon Technologies AG

81726 Munich, Germany

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Document reference

AN-HPDSCKIT-QUICKSTART