



We are the link  
between the real and  
the digital world.

# Enable condition monitoring & predictive maintenance for HVAC systems with Infineon

Infineon's virtual show 2020





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Introduction to Condition monitoring & Predictive maintenance

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Partnership with Klika Tech & AWS

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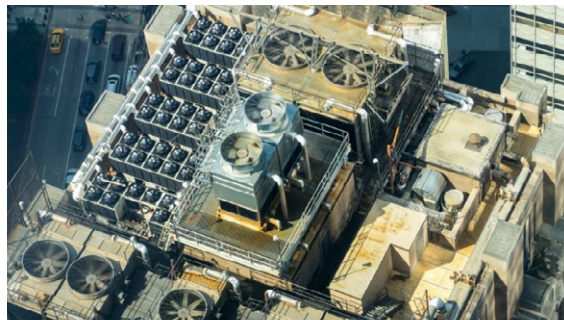
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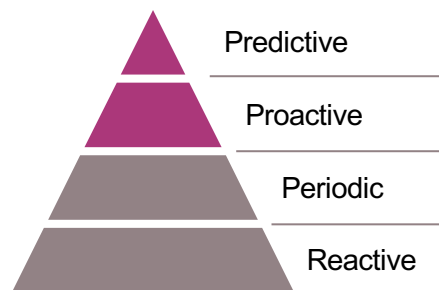


# Predictive maintenance can help overcome today's challenges in maintenance of HVAC systems



- › HVAC (heating, ventilation, air conditioning) systems **crucial part** of a buildings infrastructure – especially in critical settings such as hospitals, airports, data centers
- › Most **critical elements** causing breakdown in HVAC equipment in case of failure:
  - Compressor
  - Motor
  - Piping

Predictive maintenance reduces overall downtime and increase operational efficiency



Identify and avoid underlying root-causes for failures and maintenance by performing corrective activities.

Proactive

Predict equipment failure based on the current equipment condition and take actions.

Predictive

Repair devices and provide maintenance in case of device failure.

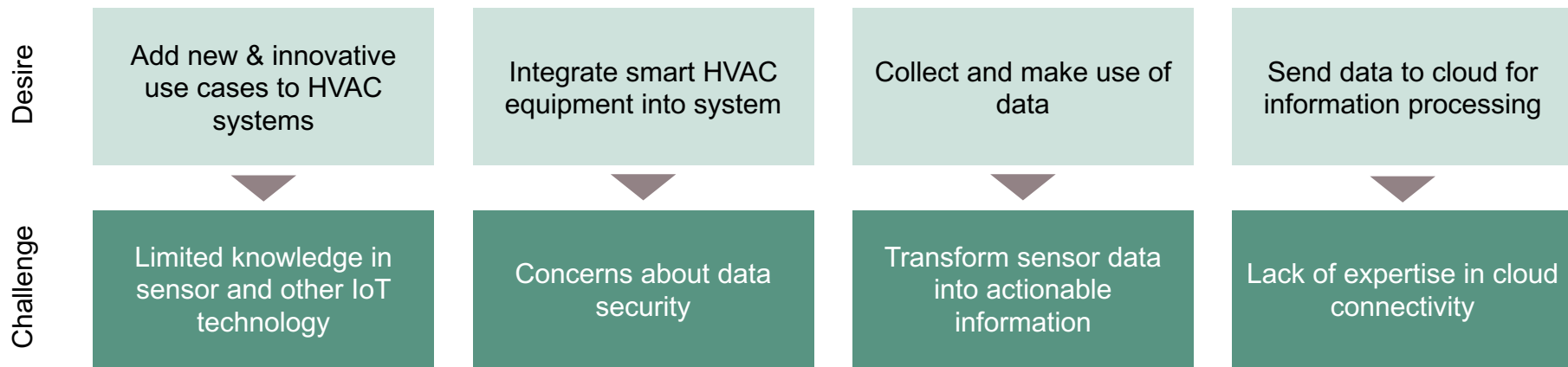
Reactive

Provide maintenance on equipment based on a fixed time interval.

Periodic



# Infiniteon and its partner help solve design challenges in adding IoT sensors in HVAC systems



To solve these challenges for customers, Infineon partnered up with experts in IoT & cloud services



Infineon	Klika Tech	AWS
<ul style="list-style-type: none"><li>› Expert in sensors, embedded security and power semiconductors</li><li>› Strong footprint in powering HVAC systems</li></ul>	<ul style="list-style-type: none"><li>› Expert in design of IoT solutions</li><li>› Development of sensor data anomaly score</li></ul>	<ul style="list-style-type: none"><li>› Expert in cloud solutions for data processing</li><li>› Analytic tools</li></ul>



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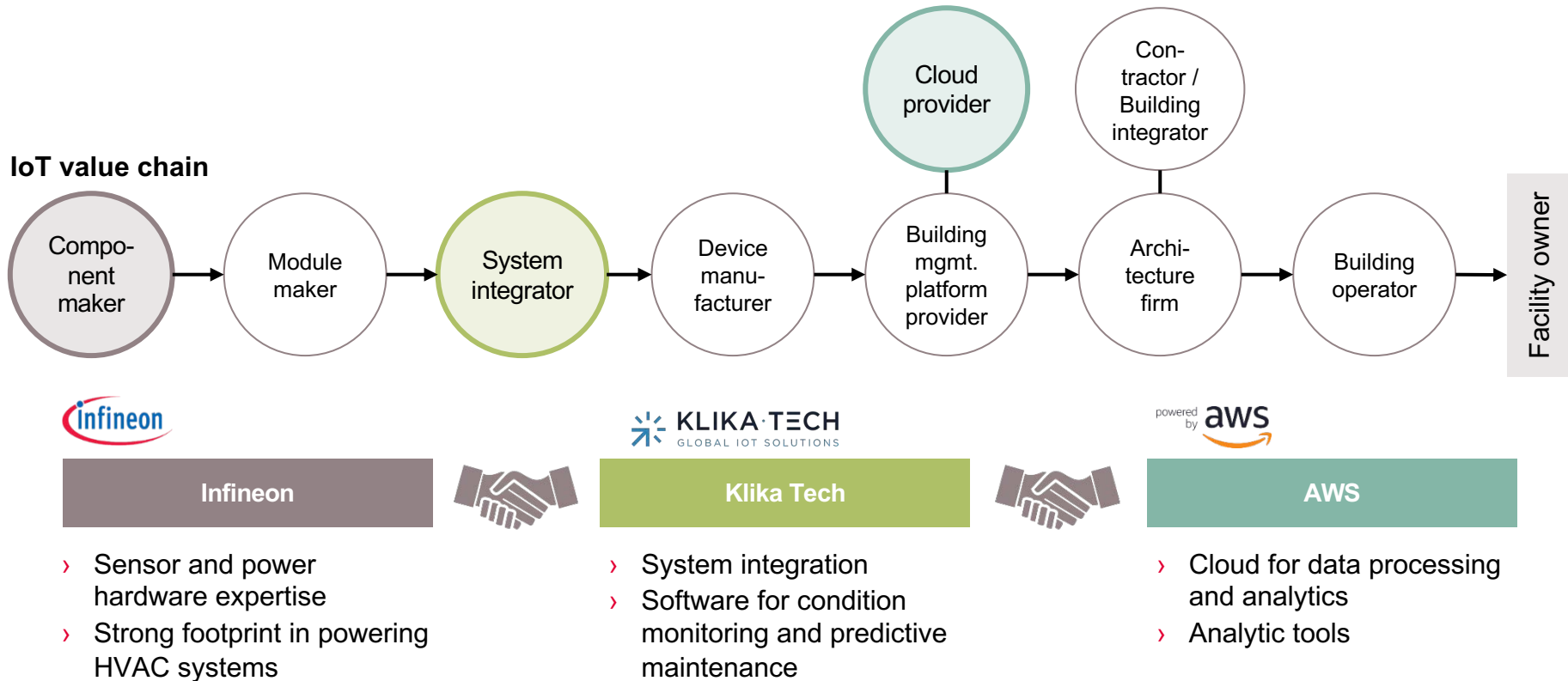
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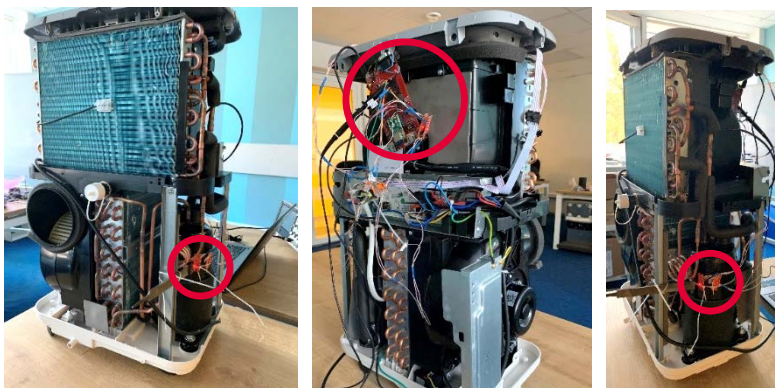


# Together, Infineon, Klika Tech and AWS offer a compelling end-to-end solution product offering along the IoT value chain

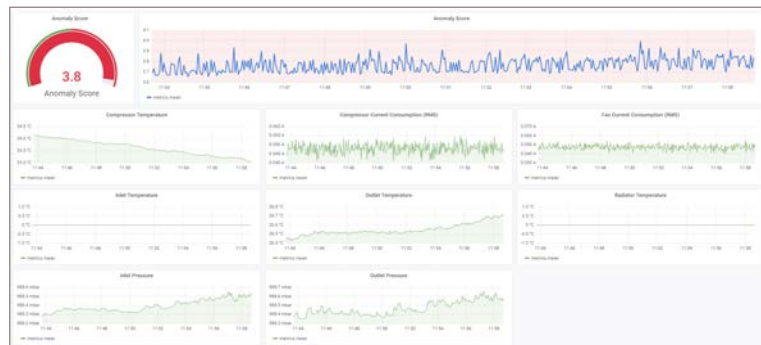




# System-level demonstrator for predictive maintenance showcases potential of sensors in HVAC systems



## GUI

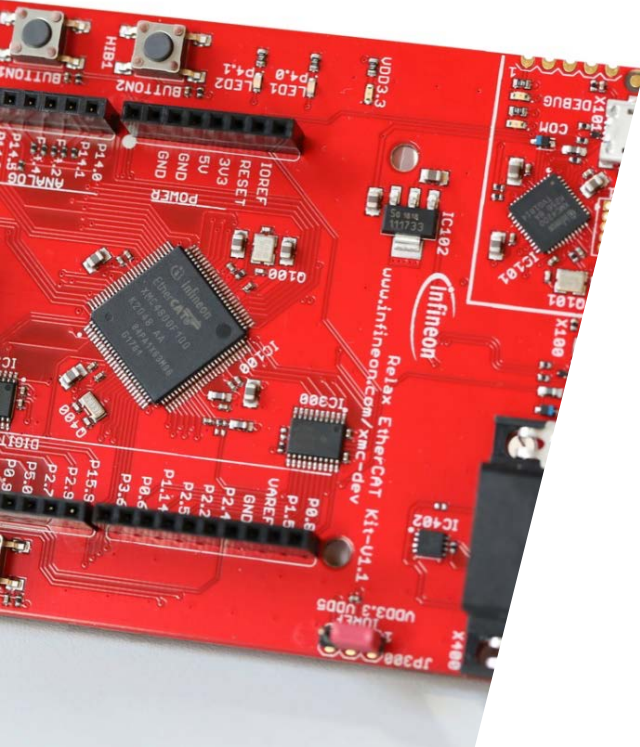


## System-level demonstrator

- › Dedicated to Condition monitoring & Predictive maintenance in HVAC
- › Included features:
  - **Air flow measurement** at compressor with XENSIV™ DPS368 Barometric Pressure Sensor
  - Fan & compressor **current measurement** with XENSIV™ TLI4971 Current Sensor with XENSIV™
  - **Vibration & position monitoring of the compressor** TLI493D-A2B6 3D Magnetic Sensor
  - XMC4700 XMC™ 32-bit Arm® Cortex® microcontroller and **Wi-Fi connectivity**
  - **Secured connection** with OPTIGA™ Trust M
  - **Graphic user interface** illustrating changes in operating conditions – provided by Klika Tech
  - **Anomaly score and data intelligence** based on condition monitoring – provided by Klika Tech



# Infinion, AWS and Klika Tech are developing a joint evaluation kit for enabling predictive maintenance in HVAC systems



- › Kit includes different **set of sensors** incl. microcontroller and embedded security **for holistic condition monitoring** of HVAC systems

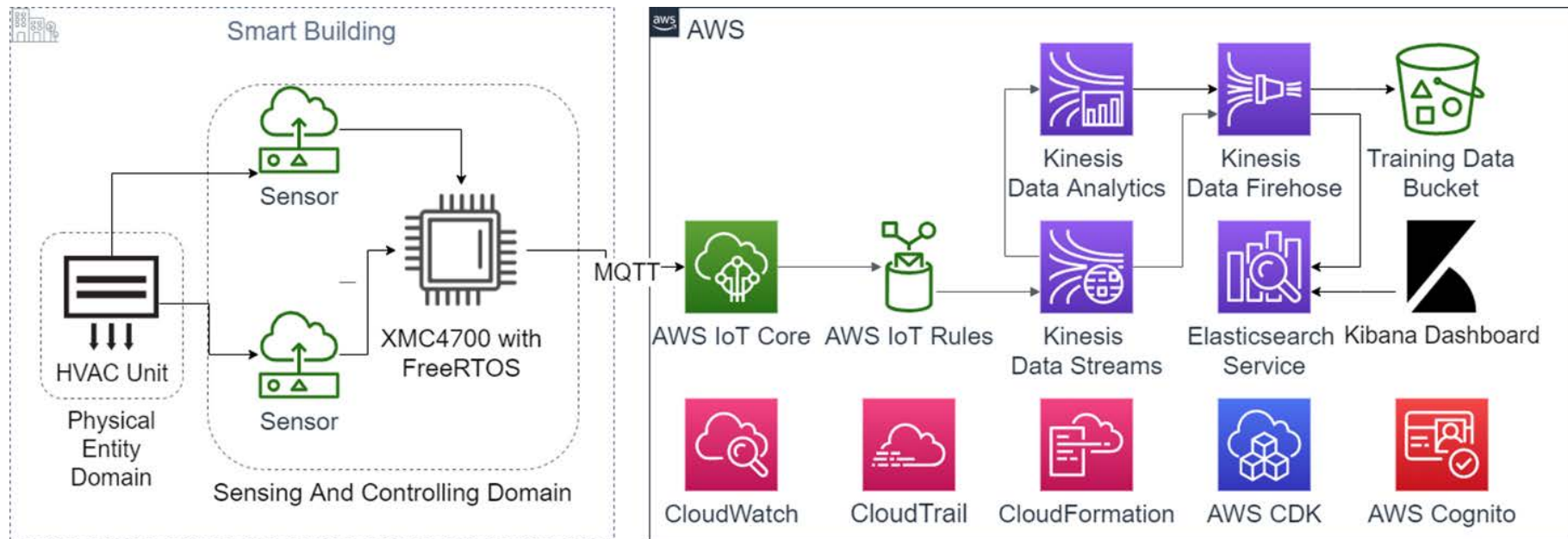
## IFX hardware content:

- › Pressure sensors
  - › MEMS microphones
  - › 3D magnetic sensors
  - › Hall sensors
  - › Current sensors
  - › Microcontroller
  - › Embedded security solution
- › **All required software** for a basic setup of collecting data at the edge, preprocessing it and sending it to the AWS cloud is part of the kit
  - › AWS CloudFormation template and Quick Start guides **simplify setup** for testing
  - › Kit **ideal starting point** for customization and next steps towards a final solution for production

Preliminary information – may be subject to change



# Example architecture provides intelligence from the edge to the cloud for HVAC units



**A flexible platform for edge data collection with secure cloud delivery and analysis for real-time insights and ML-based automation**



# Hardware and software components provide an easily extendable platform

## Hardware



- › XENSIV™ sensor of portfolio with highly accurate sensors
- › XMC™ family of industrial microcontrollers with comprehensive set of features
- › OPTIGA™ Trust M for multi-account registration

## Software



- › Deploy, program, secure, connect and manage small, low-power devices
- › MIT open source license
- › Tiny, power-saving kernel
- › Support for 40+ architectures
- › Modular libraries
- › Native integration with AWS



**Hardware and software provides a platform for easily extending real-time, edge-to-cloud data management**



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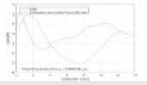


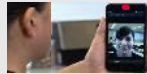



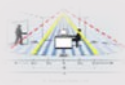

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# Infinion offers a broad semiconductor portfolio for condition monitoring and predictive maintenance for HVAC



Microphone	Pressure	Environmental	3D Radar	3D ToF
 <p>No distortions</p>	 <p>Best-in-class resolution</p>	 <p>World smallest form factor</p>	 <p>Highest energy efficiency</p>	 <p>Best-in-class resolution</p>
 <p>Receive clear audio signals</p>	 <p>Measure height</p>	 <p>Measure CO<sub>2</sub></p>	 <p>Biometrics</p>	 <p>3D mapping</p>



**Smart Ears, Smart Feeling, Smart Nose**



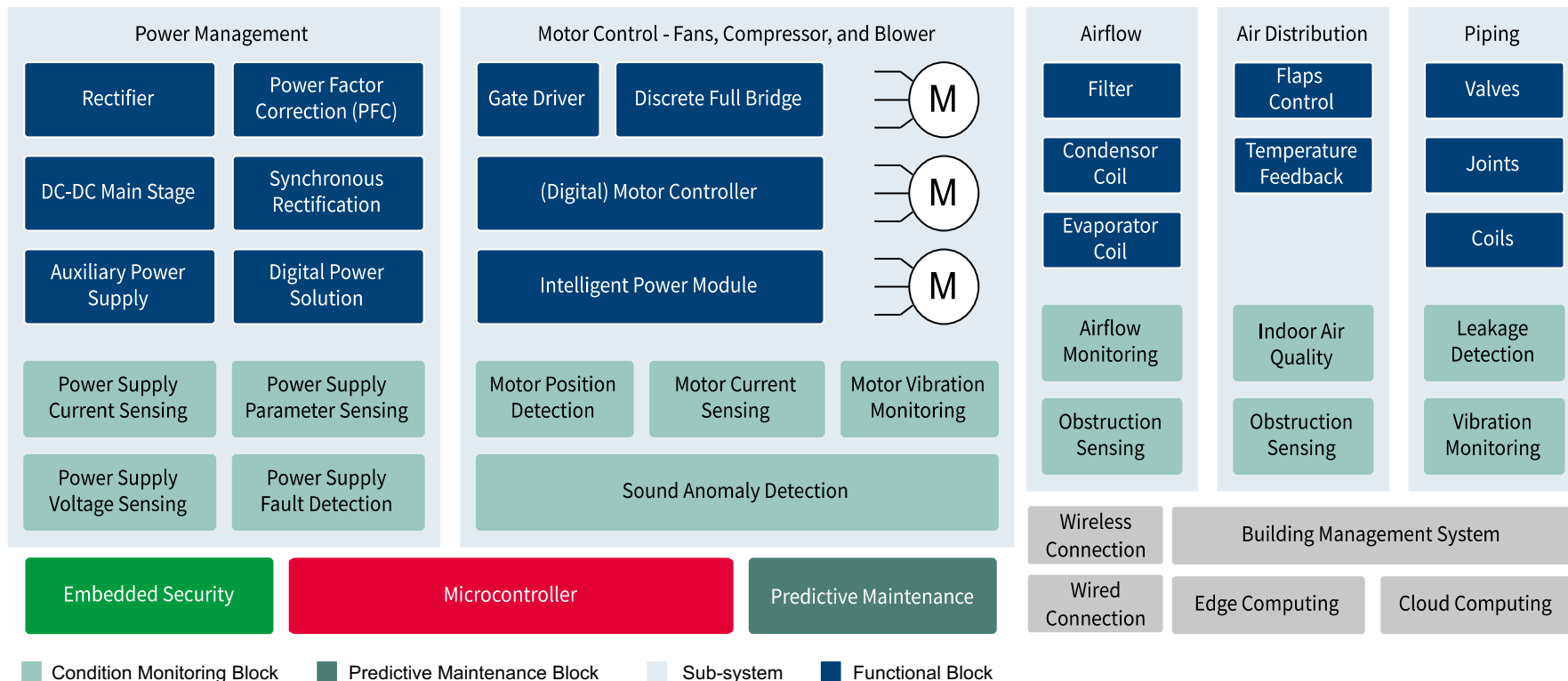
**Smart Eyes & Sixth Sense**

Magnetic & Current Sensors	Motor Control	Microcontroller	Embedded Security	Power IC Solutions
 <p>High variety of types and applications</p>	 <p>Intelligent motor ICs</p>	 <p>Functional safety</p>	 <p>Hardware security &amp; authentication</p>	 <p>Best-in-class solutions</p>
 <p>BLDC, switches, metering, etc.</p>	 <p>Motor drives and IPMs, etc.</p>	 <p>Industry 4.0, autonomous cars, etc.</p>	 <p>TPM, mobile phone, edge devices, etc.</p>	 <p>Power supplies &amp; control, LED driver, etc.</p>



# HVAC units consist of critical components whose failure has direct impact on system functionality

## Block diagram





# Infineon offers a broad set of products to enable predictive maintenance in HVAC systems



## Air flow measurement: **XENSIV™ DPS368**

- › **Miniaturized absolute digital barometric air pressure** sensor with temperature sensor
- › **Ultra-high precision** ( $\pm 2$  cm) and low current consumption
- › **Environmentally resistant** package

## Noise monitoring: **XENSIV™ IM69D130**

- › **High performance** digital MEMS microphone
- › **Noise** free audio raw data: 69 dB[A] signal to noise ratio
- › **Distortion free** audio signal: <1% total harmonic distortions up to 128 dB SPL

## CO<sub>2</sub> measurement: **XENSIV™ PAS CO<sub>2</sub> sensor**

- › Real CO<sub>2</sub> sensor ensuring **high quality data**
- › **Small form factor** in SMD package for easier assembly
- › Plug & play for **fast customer design to market**

## Current measurements: **XENSIV™ TLI4971**

- › **High precision** miniature coreless magnetic current sensor for AC and DC measurements
- › **Accurate and highly linear** current measurement
- › **Superior stability** over temperature and lifetime

## Linear vibration measurement: **XENSIV™ TLE4997E**

- › **Highly accurate** programmable linear hall sensor
- › **High linear** and ratiometric push-pull rail-to-rail output signal
- › Digital temperature compensation

## Vibration & Position monitoring **XENSIV™ TLI493D-A2B6**

- › **Highly accurate** 3D magnetic Hall sensor for industrial applications
- › Magnetic field range: +/- 160 mT
- › **Broad microcontroller compatibility**



# Infiniteon offers a broad set of products to enable predictive maintenance in HVAC systems



## Opened & closed lid detection: **XENSIV™ TLE4964-3M**

- › **Highly accurate** integrated Hall effect switch
- › **Superior** supply voltage capability
- › **Wide operating temperature range** and temperature stability of the magnetic thresholds

## Speed and direction measurement: **XENSIV™ TLI4966G**

- › **Double Hall switch** with two output pins with **direction & speed** information
- › Operation from **unregulated power supply**
- › Superior **temperature stability**

## Data processing: **XMC™ XMC4700**

- › 32-bit Arm® Cortex® M4 microcontroller
- › **Higher performance CPU core** featuring DSP and FPU capabilities
- › Broad and specialized set of **hardware peripherals** ideally suited for **motor control and SMPS applications**

## Secured connection & authentication: **OPTIGA™ Trust M**

- › **High-end** security controller
- › Pre-provisioned / customer defined certificates
- › Update certificates or data securely **via OTA**
- › **Improved crypto performance** if compared to software only
- › Simplify and **reduce costs** for production and deployment



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HVAC devices are crucial for buildings and their operations – malfunctioning can cause severe problems and costs



Condition monitoring and predictive maintenance ensure HVAC devices to work properly and help to provide next level of maintenance for the smarter buildings of tomorrow



Sensors and semiconductor solutions enable condition monitoring and predictive maintenance together with edge-computing and cloud infrastructure as part of an HVAC end-to-end solution



Together with partners AWS and Klika Tech, Infineon develops an evaluation kit for condition monitoring and predictive maintenance in HVAC equipment

**Visit us at:**

[www.infineon.com/predictivemaintenance](http://www.infineon.com/predictivemaintenance)

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