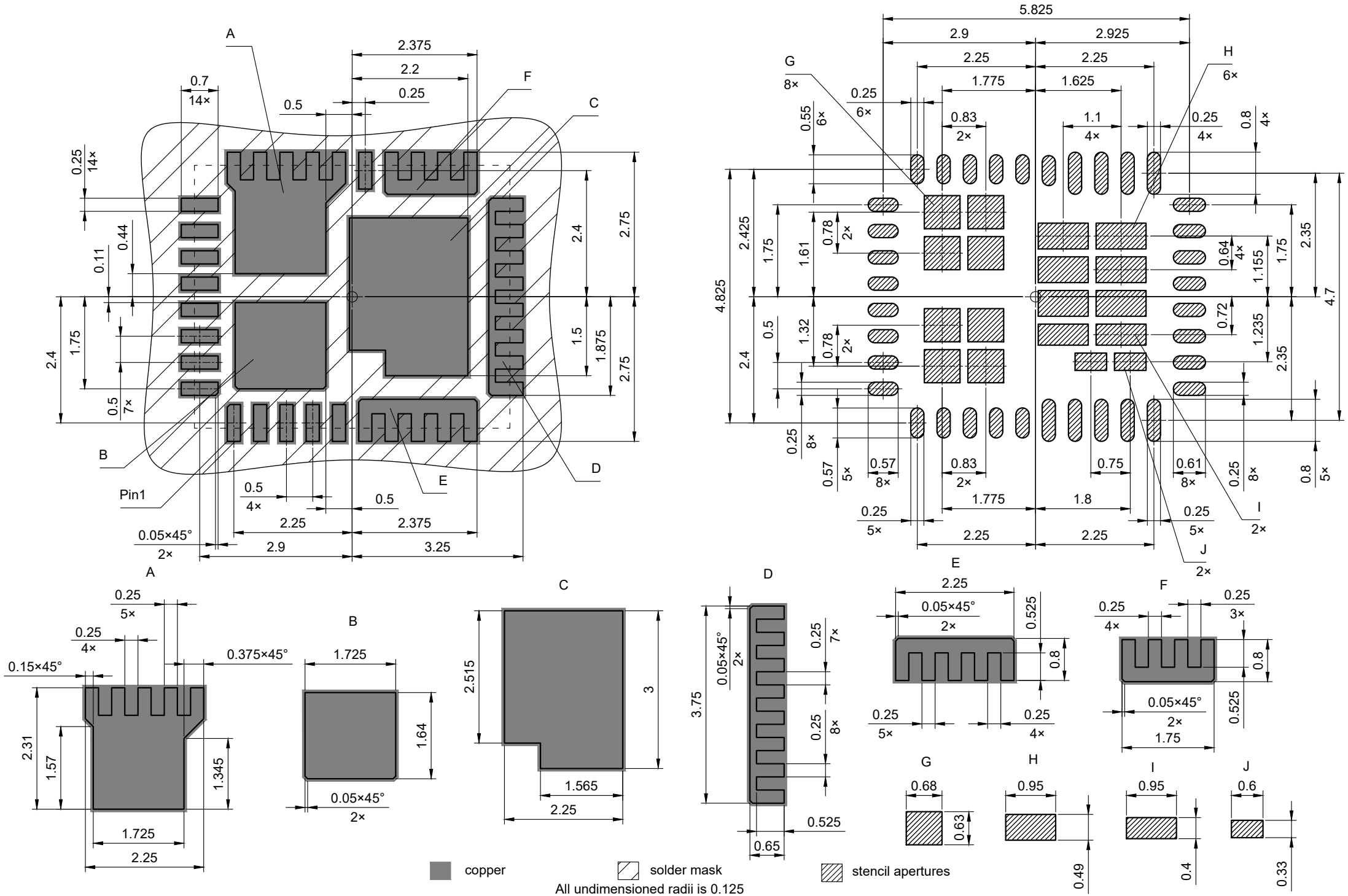

All undimensioned radii is 0.125

All dimensions are in units mm