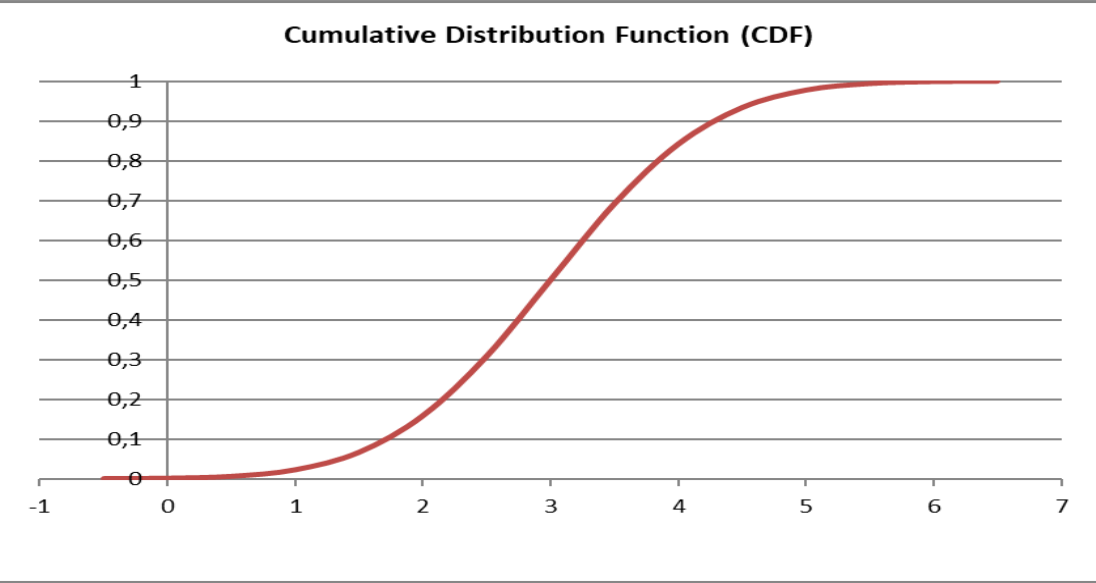
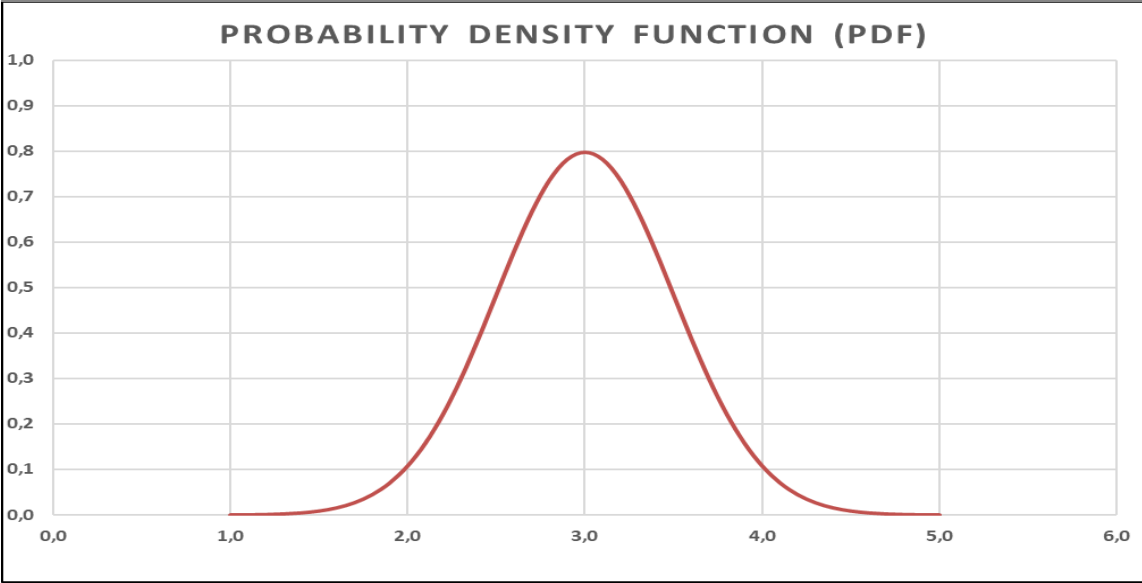
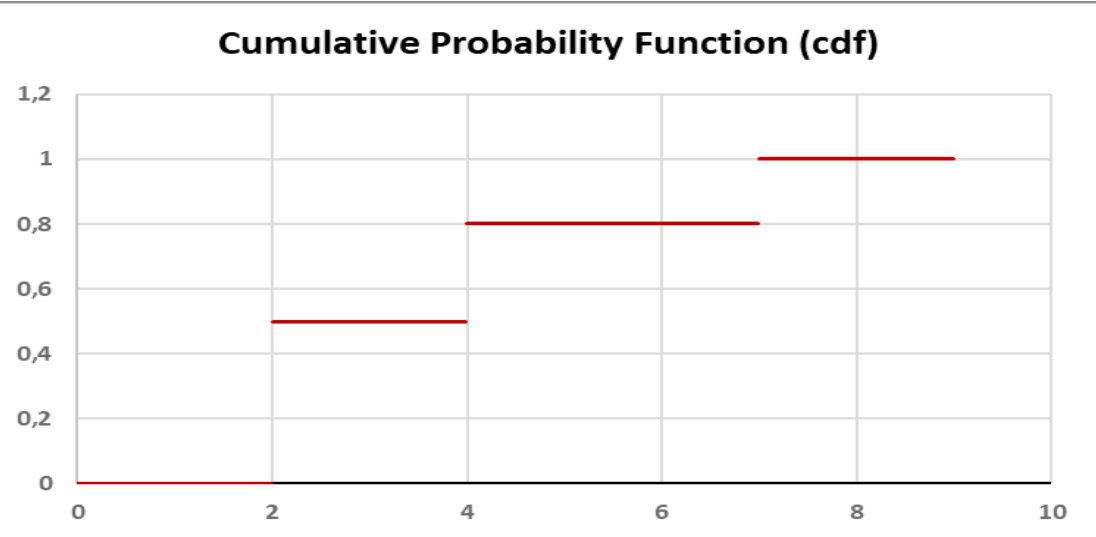
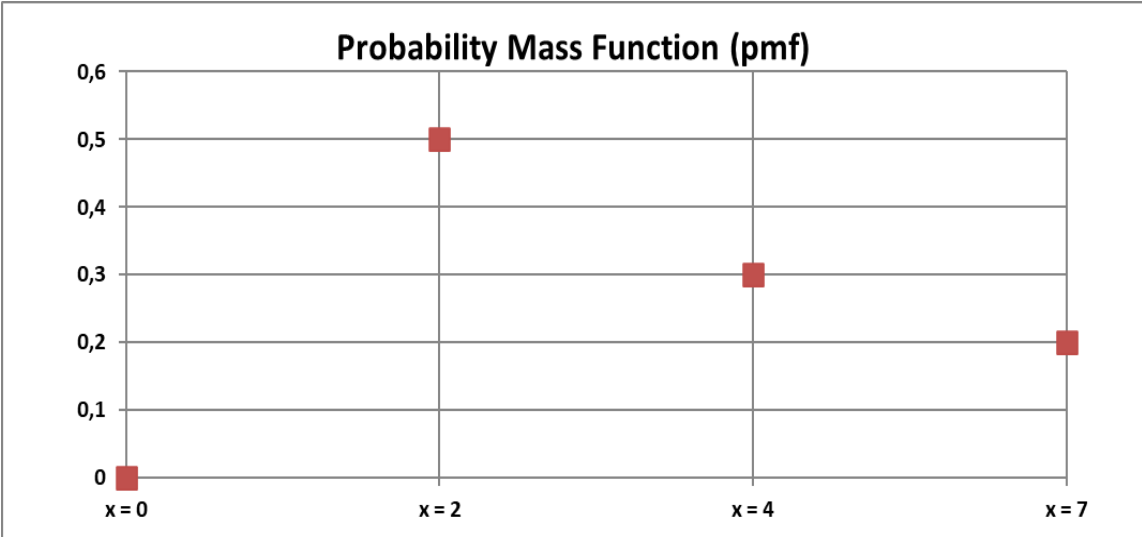


Reliability Basics: Probability Functions

- Support = the set where a probability function is defined.
- Probability functions can be clustered according to their support.
- This helps to identify the class of probability functions which can be used for a specific question.

Support		Probability functions
$(-\infty, \infty)$	Whole real axis	Normal distribution, student distribution, logistic distribution, ...
$[0, \infty)$	Positive real axis	χ^2 -Distribution, lognormal distribution, exponential distribution, ...
$\{0, 1, 2, 3, \dots\}$	Natural numbers	Poisson distribution, geometric distribution, negative binomial distribution, ...

Reliability Basics: Distributions



Reliability Basics: Binomial distribution

- **Cumulative Distribution Function (cdf):**

- **Cumulative distribution function cdf** determines the probability for X to take smaller or equal values of x

$$F(x) = P(X \leq x)$$

- **Probability Density Function (pdf):**

- **PDF** is the first derivative of the **cumulative distribution function (cdf)**:

$$f(x) = F'(x);$$

- **Binomial distribution**

- It is a discrete probability distribution that describes the number of failures in a series of independent trials with repetitions.

- **Probability mass function (pmf)**

$$p(k, n) = \binom{n}{k} p^k (1 - p)^{n-k}$$

- **p** = the probability of a device to fail
- **1 – p** = the probability that a device will not fail
- **n** = the number of trials/experiments
- **k** = the number of failures, sometimes also called “successes”

Reliability Basics: Reliability Function

– Reliability function $R(t)$

- $R(t)$ gives the probability that a device will operate for a certain time:

$$R(t) = P(T > t)$$

- T – random variable, time-to-failure
- t – a particular time point
- $P(T > t)$ – the probability that the failure will not occur before the time t .

$$R(t) = 1 - F(t)$$

- $F(t)$ – cumulative distribution function

– Exponential Distribution

$$\text{CDF: } F(t; \lambda) = 1 - e^{-\lambda t}$$

$$\text{PDF: } f(t; \lambda) = \lambda e^{-\lambda t}$$

– Weibull Distribution

$$\text{CDF: } F(t) = 1 - e^{-\left(\frac{t}{\eta}\right)^\beta}$$

$$\text{PDF: } f(t) = \frac{\beta}{\eta^\beta} t^{\beta-1} e^{-\left(\frac{t}{\eta}\right)^\beta}$$

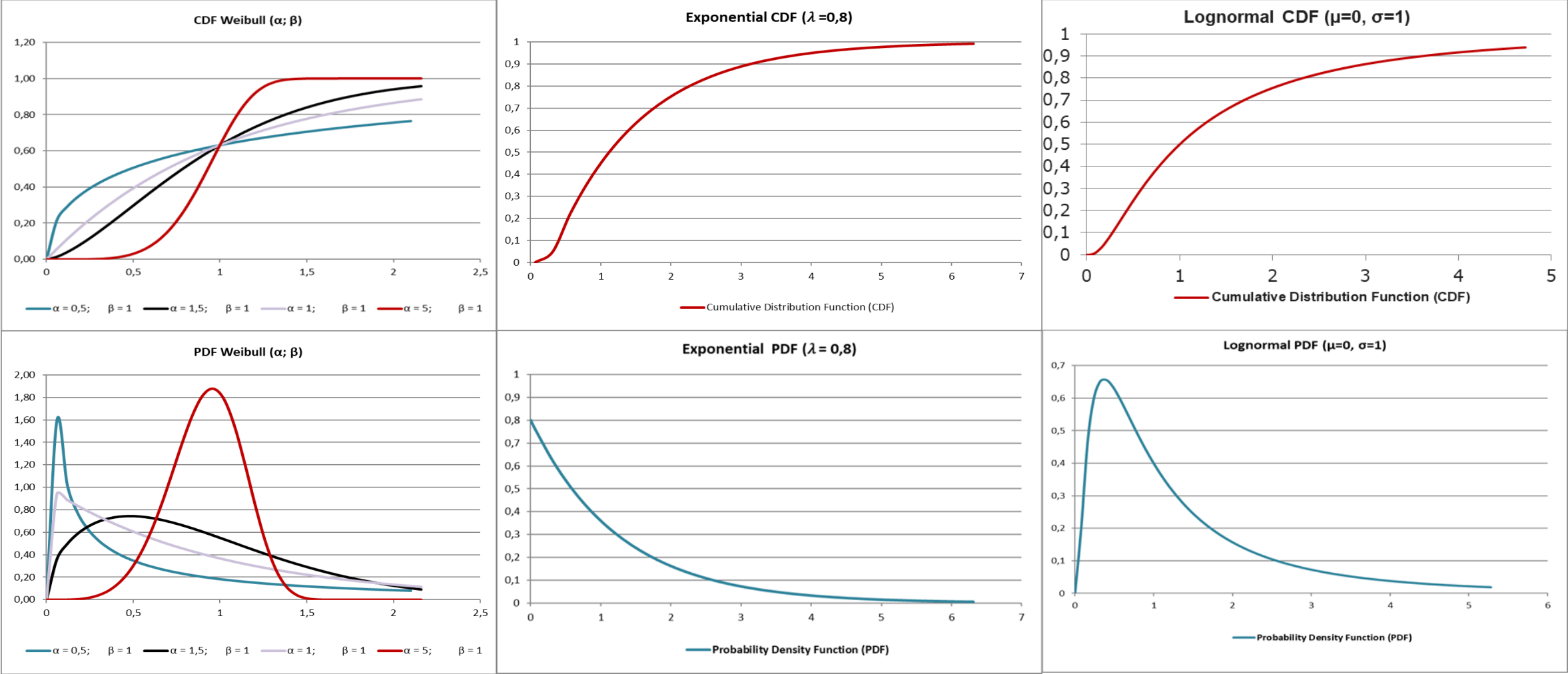
– Lognormal Distribution

$$\text{CDF: } F(t) = \Phi\left(\frac{\ln(t) - \mu'}{\sigma'}\right)$$

$$\text{PDF: } f(t) = \frac{1}{t \cdot \sigma' \cdot \sqrt{2\pi}} e^{-\frac{1}{2} \left(\frac{\ln(t) - \mu'}{\sigma'}\right)^2}$$

Reliability Basics: Lifetime Distribution Functions

– Weibull, Exponential, and Lognormal CDFs and PDFs



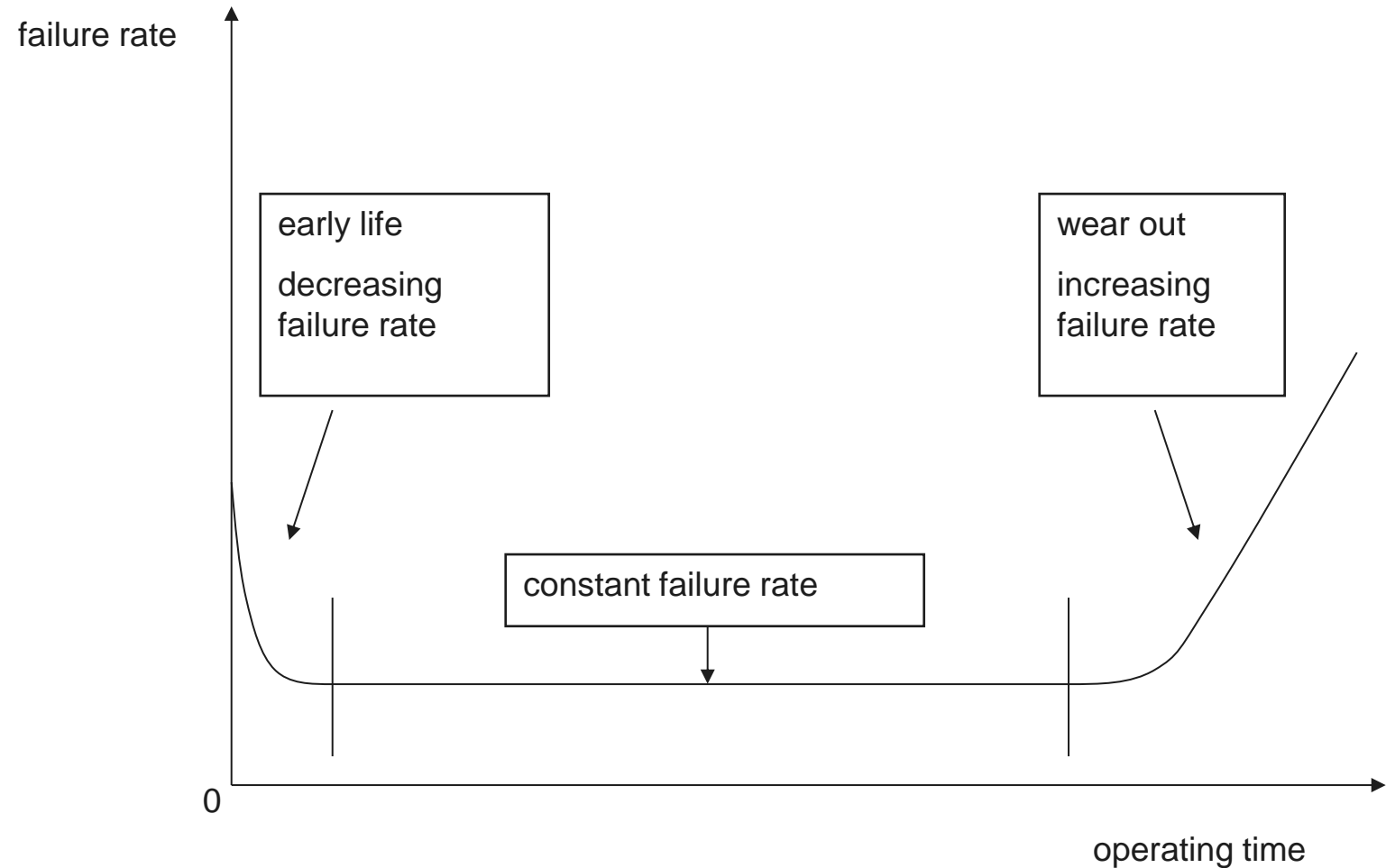
Reliability Basics: Failure Rate Function

– Failure rate

– Also, the term hazard rate, $h(t)$, is used for the failure rate.

$$- h(t) = \frac{f(t)}{R(t)} = \frac{f(t)}{1-F(t)}$$

– The failure rate function of semiconductors typically follows the so-called bathtub curve.



Reliability Basics: FIT-Rate

- FIT-Rate
 - The communicated FIT-rate typically represents the constant part of the bathtub curve.
 - FIT-rate gives the number of failures per 10^9 operating hours
 - Mean time between failures (MTBF) = $10^9 / \text{FIT-rate}$

- FIT-rates can be given as
 - Point estimators
 - Interval estimators at a certain confidence level (CL), e.g., at 90% CL.

- The FIT-rate is temperature dependent.
 - Typically, the acceleration factor follows the Arrhenius law.
 - *Acceleration Factor* (T) = $e^{\frac{\Delta E}{k} \left(\frac{1}{T_{use}} - \frac{1}{T_{reference}} \right)}$
 - $T_{reference}$ = temperature at which the FIT-rate is given
 - T_{use} = usage temperature
 - k = Boltzmann constant.
 - ΔE = activation energy. A typical value for semiconductors is, e.g., 0.7 eV.

Reliability Basics: Reliability of systems

- Reliability block diagram

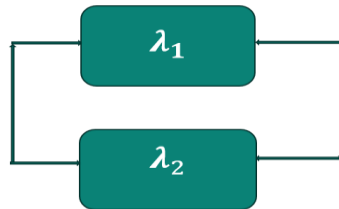
- Represents the reliability of a system, like semiconductors mounted on a PCB
- The total failure rate λ_{total} depends on redundant and not redundant structures
- Reliability block diagram pictures the reliability structure

- Serial system



- For exponential distribution: $\lambda_{total} = \lambda_1 + \lambda_2$

- Parallel system



- For exponential distribution: $\frac{1}{\lambda_{total}} = \frac{1}{\lambda_1} + \frac{1}{\lambda_2}$

Reliability Basics: Event Evaluation

– Event evaluation

- An event evaluation is a performance and reliability assessment, typically on delivered devices.
- Based on available data, the likelihood of deviations = events at our customers is assessed.
- Results can be regularly reviewed and updated.

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