

Washing machine motor control reference design

About this document

Scope and purpose

This user manual provides an overview of the REF-MHA1KIM5PSOC4 home appliance board including its main features, key data, pin assignments and mechanical dimensions.

REF-MHA1KIM5PSOC4 reference board is based on PSoC 4100S Plus and IKCM10H60GA IPM (CIPOS™ Mini 600 V, 10 A three-phase intelligent power module), which was developed to support customers in designing their own projects, such as drum or top-loading washing machines.

Intended audience

This user manual is intended for all technical specialists who are familiar with motor control and high-power electronics converters, and also have some experience in the development of washing machines. This board is intended to be used under laboratory conditions.

Reference Board/Kit

Product(s) embedded on a PCB with a focus on specific applications and defined use cases that may include software. PCB and auxiliary circuits are optimized for the requirements of the target application.

Note: Boards do not necessarily meet safety, EMI, quality standards (for example UL, CE) requirements.

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Important notice

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Safety precautions

Safety precautions

Note: Please note the following warnings regarding the hazards associated with development systems.

Table 1	Safety precautions
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Warning: The DC link potential of this board is up to 1000 VDC. When measuring voltage waveforms by oscilloscope, high voltage differential probes must be used. Failure to do so may result in personal injury or death.



Warning: The evaluation or reference board contains DC bus capacitors which take time to discharge after removal of the main supply. Before working on the drive system, wait five minutes for capacitors to discharge to safe voltage levels. Failure to do so may result in personal injury or death. Darkened display LEDs are not an indication that capacitors have discharged to safe voltage levels.



Warning: The evaluation or reference board is connected to the grid input during testing. Hence, high-voltage differential probes must be used when measuring voltage waveforms by oscilloscope. Failure to do so may result in personal injury or death. Darkened display LEDs are not an indication that capacitors have discharged to safe voltage levels.



Warning: Remove or disconnect power from the drive before you disconnect or reconnect wires, or perform maintenance work. Wait five minutes after removing power to discharge the bus capacitors. Do not attempt to service the drive until the bus capacitors have discharged to zero. Failure to do so may result in personal injury or death.



Caution: The heat sink and device surfaces of the evaluation or reference board may become hot during testing. Hence, necessary precautions are required while handling the board. Failure to comply may cause injury.



Caution: Only personnel familiar with the drive, power electronics and associated machinery should plan, install, commission and subsequently service the system. Failure to comply may result in personal injury and/or equipment damage.



Caution: The evaluation or reference board contains parts and assemblies sensitive to electrostatic discharge (ESD). Electrostatic control precautions are required when installing, testing, servicing or repairing the assembly. Component damage may result if ESD control procedures are not followed. If you are not familiar with electrostatic control procedures, refer to the applicable ESD protection handbooks and guidelines.



Caution: A drive that is incorrectly applied or installed can lead to component damage or reduction in product lifetime. Wiring or application errors such as undersizing the motor, supplying an incorrect or inadequate AC supply, or excessive ambient temperatures may result in system malfunction.



Caution: The evaluation or reference board is shipped with packing materials that need to be removed prior to installation. Failure to remove all packing materials that are unnecessary for system installation may result in overheating or abnormal operating conditions.

REF-MHA1KIM5PSOC4 User Manual

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The board at a glance

1 The board at a glance

REF-MHA1KIM5PSOC4 is a reference board based on the PSoC 4100S Plus and CIPOS™ Mini 600 V, 10 A three-phase intelligent power module (IPM).

The REF-MHA1KIM5PSOC4 board was designed for customers interested in washer solutions. The features of this board are described in the main features' chapter of this document (UG-2021-36), whereas the remaining paragraphs provide information enabling customers to copy, modify and qualify the design for production according to their own specific requirements.

1.1 Block diagram

The block diagram of the REF-MHA1KIM5PSOC4 is depicted in <u>Figure 1</u>. This evaluation board includes an electromagnetic induction (EMI) filter, soft power-up circuit, auxiliary power supply to provide 15 V and 5 V, and the CIPOS™ Mini IPM.

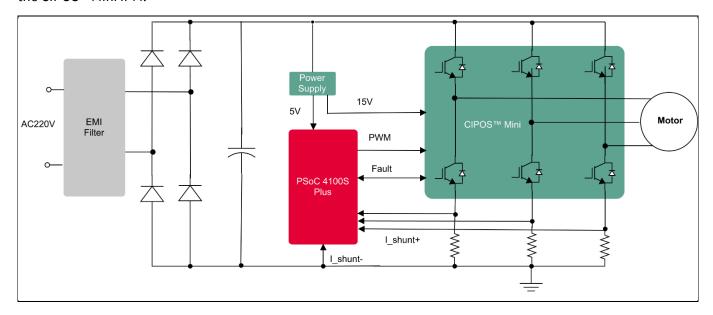


Figure 1. The block diagram of the REF-MHA1KIM5PSOC4

The power supply of this board is 220 VAC, and the MCU is a 5 V system. The hardware circuit for overtemperature and overcurrent protection is also included in this reference board. And the current sampling circuit is leg shunt that connects to the PSoC 4100S Plus.

1.2 Main features

REF-MHA1KIM5PSOC4 is a reference board for washing-machine motor drive applications. It demonstrates Infineon's PSoC 4100S Plus control IC along with CIPOS™ Mini IPM.

Main features of REF-MHA1KIM5PSOC4 include:

- Input voltage 160~265 VAC
- Maximum 800 W motor power output
- Onboard EMI filter
- 3-shunt current sensing
- Auxiliary power supply on-board with 15 V, 5 V

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The board at a glance

- Overcurrent protection
- Overtemperature hardware protection
- Sensing of DC-link voltage
- Fault diagnostic output
- Measurement test points compatible to standard oscilloscope probes

The specific IC number of this board is CY8C4146AZI-S443, which is a part of the PSoC 4100S Plus family. Its main features include:

• 32-bit MCU subsystem

48 MHz Arm® Cortex®-M0+ CPU with a DMA controller

64 KB flash and 8 KB SRAM

External 4 to 33 MHz oscillator (ECO) with PLL and 32 kHz watch crystal oscillator (WCO)

Programmable analog blocks

Two op amps with reconfigurable high-drive, external and high-bandwidth internal drive, and comparator modes and ADC input buffering capability. Op amps can operate in deep sleep low-power mode.

12-bit 1-Msps SAR ADC with differential and single-ended modes, and channel sequencer with signal averaging

Single-slope 10-bit ADC function provided by a capacitance sensing block

Two current DACs (IDACs) for general-purpose or capacitive sensing applications on any pin

Two low-power comparators that operate in deep sleep low-power mode

• Programmable digital blocks

Programmable logic blocks allowing Boolean operations to be performed on port inputs and outputs

Low-power 1.71 V to 5.5 V operation

Deep sleep mode with operational analog and 2.5 μA digital system current

Serial communication

Four independent, run-time reconfigurable serial communication blocks (SCBs) with re-configurable I2C, SPI, or UART functionality

• Timing and pulse-width modulation

Eight 16-bit timer/counter/pulse-width modulator (TCPWM) blocks

Center-aligned, edge, and pseudo-random modes

Comparator-based triggering of Kill signals for motor drive and other high-reliability digital logic applications

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Ouadrature decoder

Clock sources

4 to 33 MHz external crystal oscillator (ECO)

PLL to generate 48 MHz frequency

32 kHz watch crystal oscillator (WCO)

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The board at a glance

±2% internal main oscillator (IMO)

32 kHz internal low-power oscillator (ILO)

Packages

48 TQFP

I/O subsystem

Up to 38 GPIOs

Main features of CIPOS™ Mini IPM IKCM10H60GA include:

- Concept based on TRENCHSTOP™ IGBT
- 10 A of inverter current rating
- Rugged SOI gate driver technology
- Integrated bootstrap function
- Overcurrent shutdown
- All 6 switches turn off during protection
- Undervoltage lockout at all channels
- Cross-conduction prevention
- Built-in temperature monitoring •
- Motor power rating up to 1000 W at 10 kHz
- **UL** certified

1.3 **Board parameter and technical data**

Table 2 depicts the important specifications of REF-MHA1KIM5PSOC4.

Table 2 **REF-MHA1KIM5PSOC4** board specifications

Parameters	Values Conditions / comments	
Input		
Voltage	160 V~265 VAC	Lower AC input, less motor power output
Input current	3.2 A	Input 220 VAC, Ta=25°C
Output		
Power (3 phases)	800 W	Input 220 VAC, fPWM=16 KHz, Ta=25°C, Th=70°C
Current per leg	5.1 Arms Input 220 VAC , fPWM=16 KF Th=70°C	
DC bus voltage		
Maximum DC bus voltage	420 V	
Minimum DC bus voltage	120 V	
Switching frequency		·

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The board at a glance

Parameters	Values	Conditions / comments
Inverter switching frequency fPWM	20 KHz	
Current feedback		
Inverter current sensing resistor	50 mΩ	
Protections		
Output current trip level	7.459 A	Configure by resistor R58,R59
Temperature trip level	100 °C	For controller board REF-MHA1KIM5PSOC4
Onboard power supply		
15 V	15 V ± 2 %, max. 500 mA	Used for CIPOS™ IPM gate driver and LDO
5 V	5 V ± 1 %, max. 300 mA	Supplying the 5 V to the MCU and protection circuits
PCB characteristics		
Material	FR4, 1.6 mm thickness, 2 layers. 35 µm copper thickness	
Dimensions	115 mm x 125 mm	
System environment		
Ambient temperature	From 0 to 50 °C	Non-condensing, maximum RH of 95 %

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The board at a glance

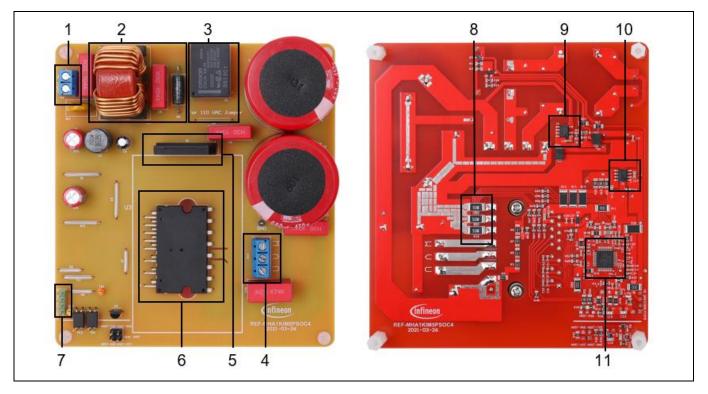


Figure 2. Functional groups of the REF-MHA1KIM5PSOC4 reference board (without heatsink)

- 1. AC input connector
- 2. FUSE and EMI filter
- 3. Relay
- 4. Motor phase connector
- 5. Rectifier bridge
- 6. CIPOS™ Mini IPM
- 7. J-LINK debugger connector
- 8. Current sensing resistors
- 9. LNK305DG: 15 V auxiliary supply
- 10. TLS205B0EJ V50: 5 V auxiliary supply
- 11. PSoC 4100S Plus

1.4 Pin assignment of PSoC 4100S Plus

Table 3 MCU Pins assignment

Pin	Name	Label Name	Description	
1	P1.7/VREF	NA	ADC bypass pin	
2	P2.0	DC_Sample	VDC bus voltage sampling input	
3	P2.1	Current_IU	U phase current sampling input	
4	P2.2	Current_IV	V phase current sampling input	
5	P2.3	IPM_TEMP	IPM temperature sampling input	
6	P2.4	USER_ADC1	Reserved ADC input pin	
7	P2.5	USER_ADC2	Reserved ADC input pin	
8	P2.6	PWMWH	5 V compatible logic input for high side gate driver, phase W	
9	P2.7	PWMWL	5 V compatible logic input for low side gate driver, phase W	

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The board at a glance

Pin	Name	Label Name	Description		
10	VSSD	NA	Digital ground		
11	NC	NA	No connect		
12	P3.0	PWMUH	5 V compatible logic input for high side gate driver, phase U		
13	P3.1	PWMUL	5 V compatible logic input for low side gate driver, phase U		
14	P3.2	SWDIO	SWD data		
15	NC	NA	No connect		
16	P3.3	SWCLK	SWD clock		
17	P3.4	PWMVH	5 V compatible logic input for high side gate driver, phase V		
18	P3.5	PWMVL	5 V compatible logic input for low side gate driver, phase W		
19	P3.6	GPIO_P3_6	Reserved GPIO		
20	P3.7	Comparator_OUT	Internal comparator output		
21	VDDD	NA	VDD		
22	P4.0	UART_RXD	RX pin for UART		
23	P4.1	UART_TXD	TX pin for UART		
24	P4.2	GP0I0_P4_2	Reserved GPIO		
25	P4.3	RED_LED	Pin for LED control, digital output		
26	P7.0	GPOIO_P7_0	Reserved GPIO		
27	P7.1	GPOIO_P7_1	Reserved GPIO		
28	P0.0	RELAY	Pin for relay control, digital output		
29	P0.1	FAULT	IPM fault signal for hardware overcurrent check, digital inpu		
30	P0.2	Comparator_IN+	Internal comparator input +		
31	P0.3	Comparator_IN-	Internal comparator input -		
32	P0.4	GPOIO_P0_4	Reserved GPIO		
33	P0.5	GPOIO_P0_5	Reserved GPIO		
34	P0.6	NA	Pin for external crystal		
35	P0.7	NA	Pin for external crystal		
36	XRES	RESET	Reset pin		
37	VCCD	NA	Regulate digital supply (1.8V ±5%)		
38	VSSD	NA	Digital ground		
39	VDDD	NA	Digital power		
40	VDDA	NA	Analog power		
41	VSSA	NA	Analog ground		
42	P1.0	OPAMP_V+	Internal OP AMP input pin for V phase current sampling		
43	P1.1	OPAMP_V-	Internal OP AMP input pin for V phase current sampling		
44	P1.2	OPAMP_V_OUT	Internal OP AMP input pin for V phase current sampling		
45	P1.3	OPAMP_U_OUT	Internal OP AMP input pin for U phase current sampling		
46	P1.4	OPAMP_U-	Internal OP AMP input pin for U phase current sampling		
47	P1.5	OPAMP_U+	Internal OP AMP input pin for U phase current sampling		
48	P1.6	GPOIO_P1_6	Reserved GPIO		

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System and functional desciption

2 System and functional desciption

This chapter describes the development environment. Please note that the firmware for getting started is available on request through an Infineon sales representative.

Table 4 Hardware environment

System	Description
MCU	CY8C4146AZI-S443
Hardware	REF-MHA1KIM5PSOC4
Emulator	<u>J-Link</u> debugger with isolator

Table 5 Software environment

System	Description
PC System	Windows 7 (64-bit) or later
Software developing IDE	PSoC creator
	IAR workbench

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System and functional desciption

2.1 **Getting started**

Figure 3 shows the system connection of REF-MHA1KIM5PSOC4.

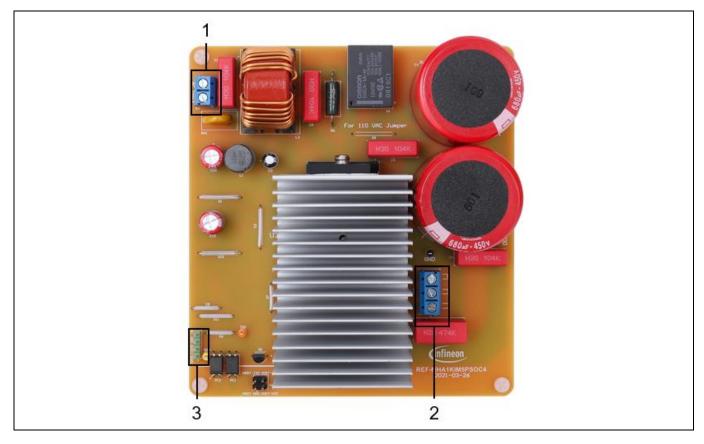


Figure 3. The connection of the REF-MHA1KIM5PSOC4 reference board

- 1. Connect the AC power-to-power input connector and power-on the system
- 2. Connect the motor phase outputs to the motor
- 3. Connect the debug connector on the board

FOC introduction 2.2

Figure 4 shows the basic FOC control block diagram. The FOC control system includes:

- 1. Coordination of transformation, which includes Clarke/Park transforms and inv-Clarke/inv-Park transforms.
- 2. Algorithm estimate for position and speed.
- 3. PI control, which includes two currents (d/q axis current) PI loop and one speed PI loop.
- 4. SVPWM block.

The algorithm controls either the motor speed or motor torque using a proportional-integral (PI) controller based on a mathematical model of the PMSM. The control result is sent to a space vector pulse width modulation (SVPWM) block. The SVPWM block generates three-phase voltages that change the stator currents.

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System and functional desciption

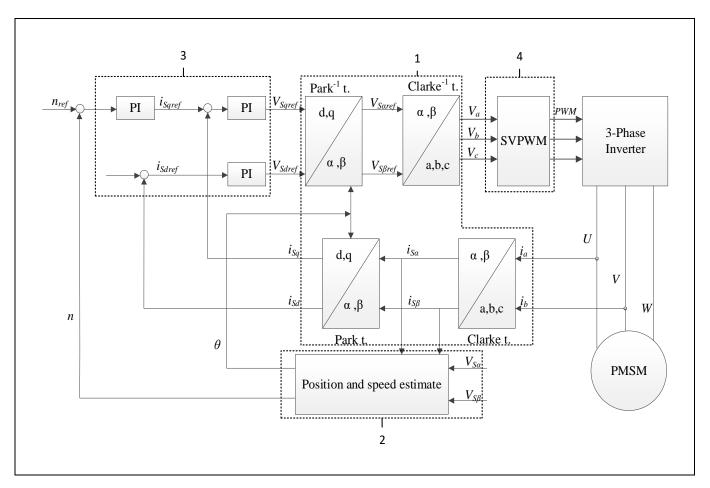


Figure 4 FOC control block diagram

2.3 Main features

- Wave frequency 16 KHz
- 3-shunt current sample
- High-performance PSoC4 MCU: Integrated 2 unit inner OP AMP and 1 unit comparator
- PLL & direct EMF back calculation of rotor position; precision can reach 1%
- High-frequency injection estimates the rotor's initial position to avoid startup vibration
- Direct closed-loop startup function to decrease startup power cost
- Voltage feedback speed brake for BLDC motor
- Energy consumption speed brake on DD motor
- Support high-speed, field-weakening ontrol
- Enable CCW & CW direction reversal without motor stop
- Motor resistor check & motor temperature protection
- Catch spin function
- Motor lock recovery function

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System and functional desciption

- Support position angle control
- OOB function; precision at 100 g
- Weight function precision less than 1 kg
- Wide range speed adjustment: 1 Hz to 350 Hz
- Class B and UL certification
- Full protection
- Stop protect function



System design

3 System design

3.1 Schematics

3.1.1 MCU section using PSoC 4100S Plus

Figure 5 shows the schematic of this chip.

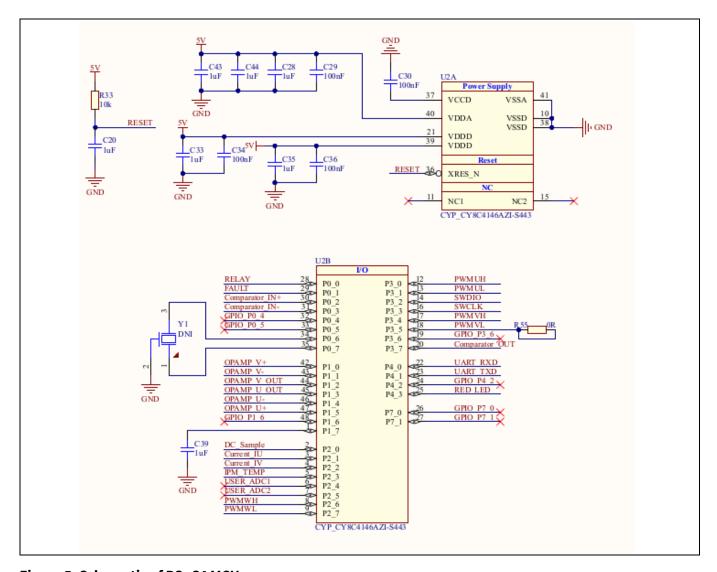


Figure 5. Schematic of PSoC4 MCU

Several points must be considered:

- 1. Pin 1 (P1.7) is the ADC bypass pin for ADC sampling and is connected with a 1 uF capacitor to avoid noise.
- 2. Pin 37 (VCCD) should be connected with a 100 nF capacitor.
- 3. For the minimum system, please refer to the schematic diagram in Figure 5.
- 4. External crystal is a reserved component; our project uses IMO as the main clock.
- 5. It is recommended to keep the PWM signal pins as in the schematic. High-side and low-side signals must not be exchanged.

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System design

- Internal OPAMP and comparator pins are fixed. 6.
- 7. P2.0~P2.5 can be used as ADC sampling pins.

Inverter section using IKCM10H60GA 3.1.2

<u>Figure 6</u> depicits the schematic diagram of the inverter circuit which is implemented using the CIPOS™ Mini IPM. The module includes an optimized SOI gate driver and a three-phase inverter consisting of TRENCHSTOP™ IGBTs and anti-parallel diodes.

The three pairs of capacitors C31 and C32, C37 and C38, C41 and C42 are used as bootstrap capacitors to provide the necessary floating supply voltages VBS3, VBS2 and VBS1 respectively.

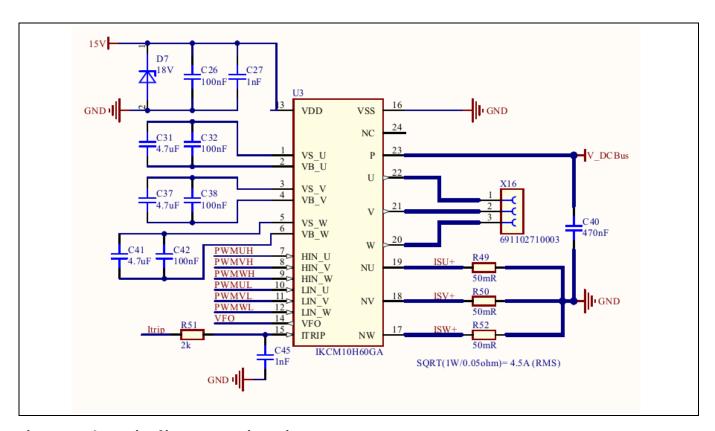


Figure 6. Schematic of inverter section using IKCM10H60GA

DC bus voltage sampling section 3.1.3

Figure 7 depicts the detailed schematic diagram of the DC bus sense circuit. **V_DCBUS** is the net label of DC bus voltage, and DC Sample is the net label that is connected with the MCU. The DC bus sense voltage is in the range of 0 to 5 V on the pin, reflecting a DC bus voltage range of 0 to 867 V.



System design

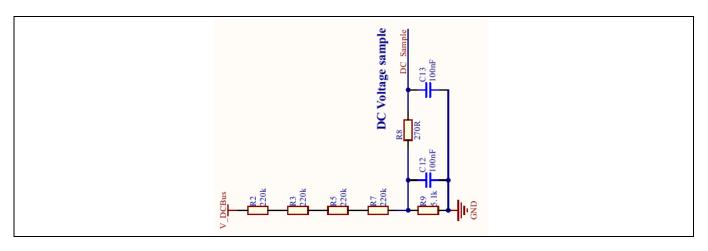


Figure 7. Schematic of DC_bus voltage sampling

The value of VDC_bus and VDC_factor can be calculated using the following equations:

$$V_{DC_BUS} = VDC_{Factor} * V_{DC_Sample}$$

$$V_{DC_Factor} = \frac{R2 + R3 + R5 + R7 + R9}{R9}$$

3.1.4 Motor-phase current sampling with internal OP AMPs

<u>Figure 8</u> depicts the schematic diagram of the motor-phase current sampling circuit, which consists of two internal OP AMPs of PSoC 4100S Plus and resistor circuit. This circuit is magnified by 5 and the offset voltage of this circuit is 2.5 V (when input voltage is 0 V).

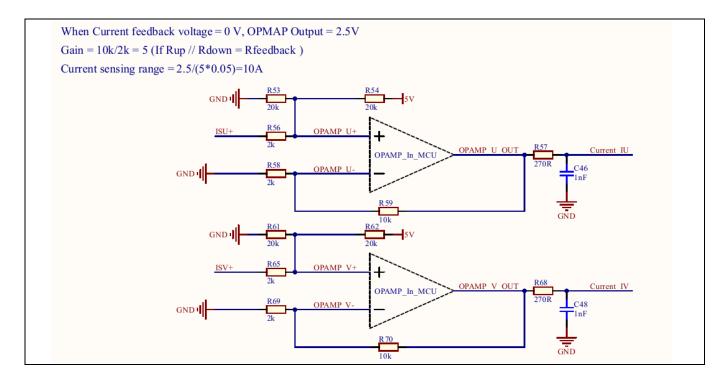


Figure 8. Current sampling circuit with internal OP AMPs



System design

3.1.5 Inverter overcurrent protection section with internal comparator

<u>Figure 9</u> depicts the schematic diagram of the inverter overcurrent protection circuit using an internal comparator.

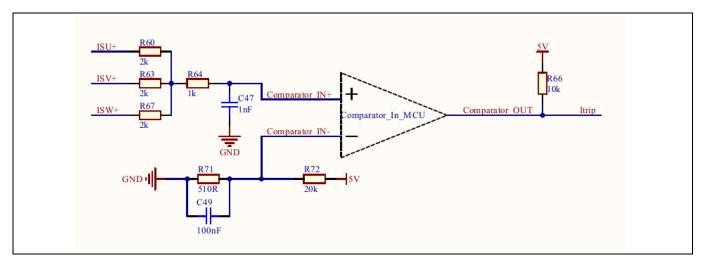


Figure 9. Hardware overcurrent protection circuit with internal comparator

The typical value of ITRIP positive-going threshold VIT, TH+ is 470 mV. The following equation calculates the peak current of the inverter output.

$$Itrip = ((5 * R71)/(R71 + R72)) * 3/R_{49} = 7.459(A)$$

3.1.6 Over-temperature and VFO circuit

Over-temperature circuit introduction

The thermistor characteristics of the CIPOS™ Mini IPM with built-in NTC are summarized in <u>Table 6</u>.

Table 6 Thermistor characteristics

Description	Condition Symbol	Value			llmit.	
Description		Symbol	min	typ	max	Unit
Resistor	T _{NTC}	R _{NTC}	-	85	-	ΚΩ
B-constant of NTC (negative temperature coefficient)		B (25/100)	-	4092	-	К

<u>Figure 10</u> depicits the thermistor readout vs. temperature, and typical thermistor resistance values vs. temperature table.

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System design

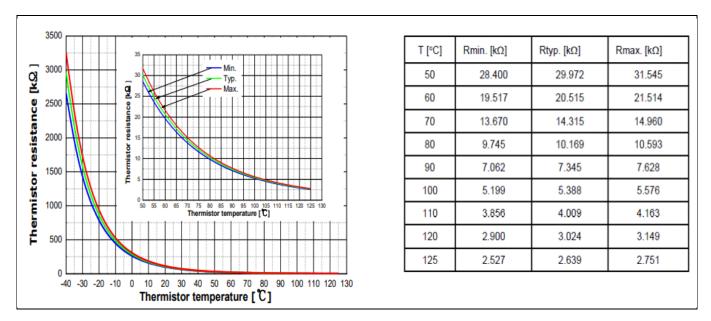


Figure 10. Thermistor readout vs. temperature (with 4.7 kohm pull-down resistor) and typical thermistor resistance values vs. temperature table

The VFO pin of CIPOS™ modules provides direct access to the NTC, which is referenced to VSS. An external pullup resistor connected to 5 V ensures that the resulting voltage can be directly connected to the microcontroller.

Figure 11 depicts the hardware overcurrent circuit at pin VFO. An external pull-up resistor R46 is required to bias the NTC.

VFO circuit introduction

The VFO pin not only provides direct access to the NTC, but also indicates a module failure in case of undervoltage at pin VDD or in case of triggered overcurrent detection at ITRIP. Figure 11 also depicts the VFO circuit of this IKCM10H60GA IPM.

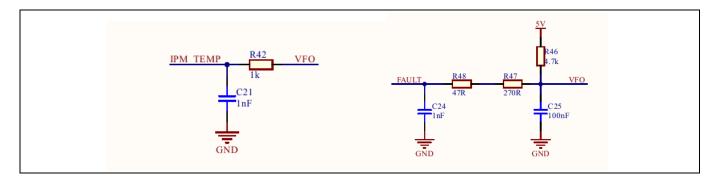


Figure 11. Hardware overcurrent circuit at pin VFO

EMI filter and AC-DC conversion 3.1.7

Figure 12 depicts the schematic diagram of the AC input connector to the rectified DC bus voltage. This circuit includes a passive EMI filter consisting of elements C7,C8,L2, a rectifier bridge D2, a NTC resistor RV1 and a relay K1 for soft powering-up and reducing conduction losses in steady state.



System design

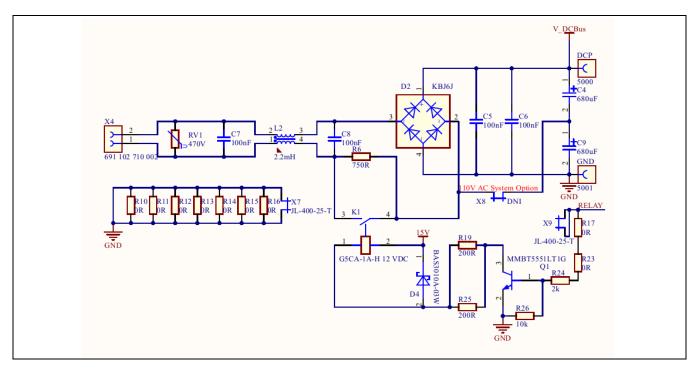


Figure 12. Schematic from the AC input connector to the rectified DC bus voltage

3.1.8 Auxiliary power supply

<u>Figure 13</u> depicts the schematic diagram of the auxiliary power supply available on the REF-MHA1KIM5PSOC4 reference board. The circuit includes a LINK305DG, which is used to generate 15 V directly from the DC bus voltage that is connected to the gate driver inside the CIPOS™ IPM.

The line voltage regulator TLS205B0EJ V50 generates 5 V from 15 V power supply. The 5 V power supply is used in the MCU system, the overcurrent comparator circuit and over-temperature hardware protection circuit as well.

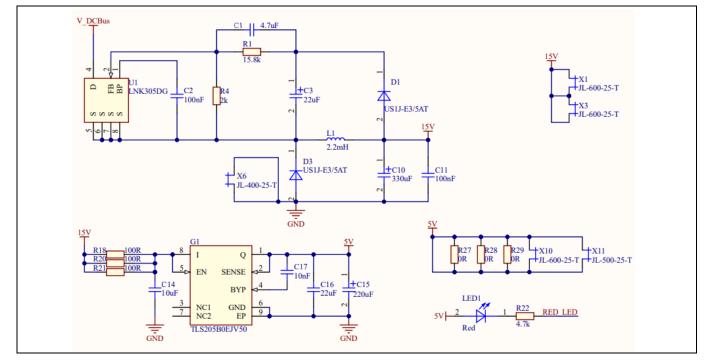


Figure 13. Schematic of the auxiliary power supply available on the REF-MHA1KIM5PSOC4



System design

3.2 PCB layout

The layout of this board can be used for different voltages or power classes. The PCB has two electrical layers with 35 μ m copper by default, and its size is 115 mm \times 125 mm. The PCB board thickness is 1.6 mm. Contact our technical support team for more detailed information and the latest Gerber files.

Figure 14 illustrates the top assembly print of the evaluation board.

<u>Figure 15</u> illustrates the bottom assembly print of the evaluation board.

Figure 16 illustrates the bottom layer routing of the PCB.

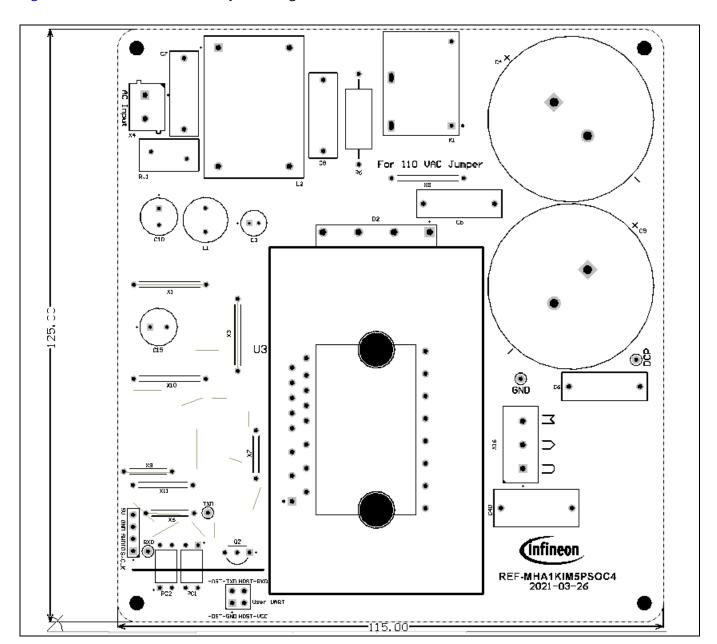


Figure 14. The top assembly print of the evaluation board

PSoC® 4 home appliance board for washing machine



System design

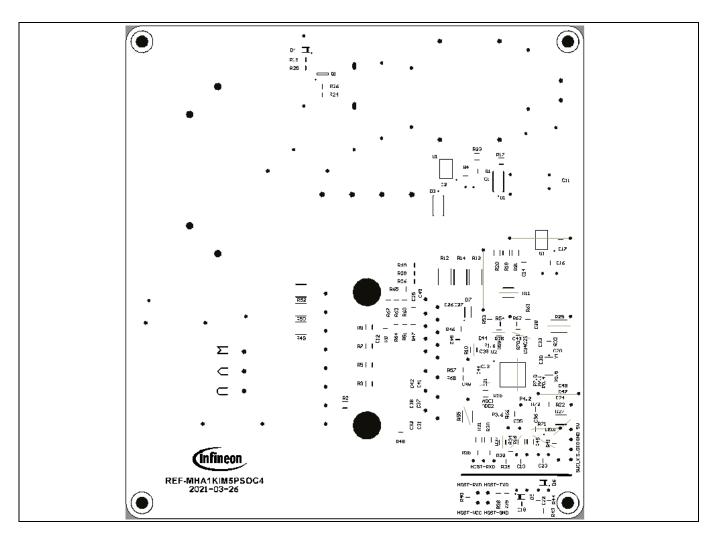


Figure 15. The bottom assembly print of the evaluation board





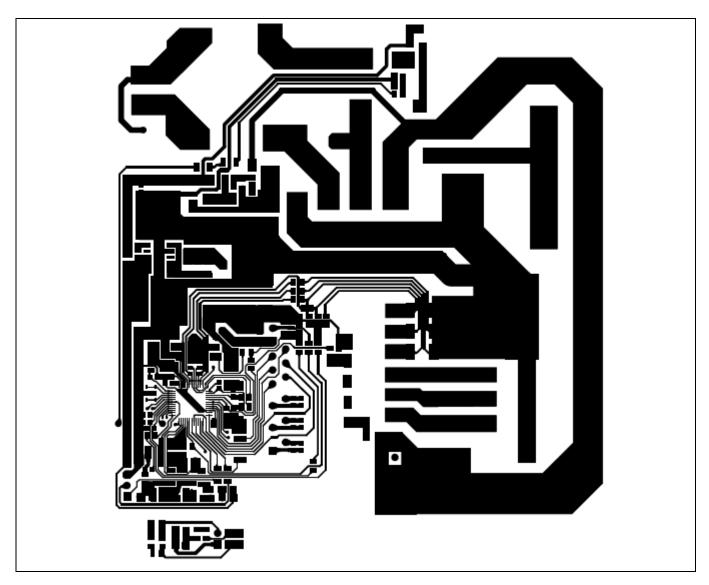


Figure 16. The bottom layer routing of the PCB

3.3 Bill of material (BOM)

<u>Table 7</u> provides the key components for the REF-MHA1KIM5PSOC4. The complete bill of material is available on the download section of the Infineon homepage. A log-in is required to download this material.

Table 7 Key components of REF-MHA1KIM5PSOC4

No.	Ref designator	Description	Manufacturer	Manufacturer P/N	
1	U2	Programmable system-on-chip (PSoC)	Infineon Technologies	CY8C4146AZI-S443	
2	U3	Control integrated power system (CIPOS)	Infineon Technologies	IKCM10H60GA	
3	G1	Wide input range low noise 500 mA 5 V LDO	Infineon Technologies	TLS205B0EJV50	
4	D4, D5, D6	Medium-power AF Schottky diode	Infineon Technologies	BAS3010A-03W	

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System design

No.	Ref designator Description		Manufacturer	Manufacturer P/N	
5	L2	IND / STD / 2.2mH / 8A / 30% / -40 °C to 125 °C / 14mR / THT / common mode choke	Wurth Elektronik	7448258022	
6	C5, C6, C7, C8	CAP / FILM / 100nF / 630V / 10% / MKP (Metallized Wurth Elektronik Polypropylene) / -40 °C to 105 °C		890324025017CS	
7	C4, C9	CAP / ELCO / 680uF / 450V / 20% / Aluminiumelectrolytic / -25 °C to 105 °C	Wurth Elektronik	861141486026	
8	C15	CAP / ELCO / 220uF / 35V / 20% / aluminiumelectrolytic /-40 °C to 105 °C	Wurth Elektronik	860020574012	
9	X16	Terminal block, 3Pins, 5.00mm pitch, board to cable	Wurth Elektronik	691102710003	



System performance

System performance 4

Figure 17 shows the start-up wave form of a BLDC motor in a drum washing machine system, which shows the start-up characteristics of our washing machine solution:

- The initial position of rotor is detected by a high-frequency injection method to start up at zero speed.
- Direct closed-loop start-up: no open-loop positioning and driving process, no clamping current when motor stops, shorter start-up time, and lower start-up current.

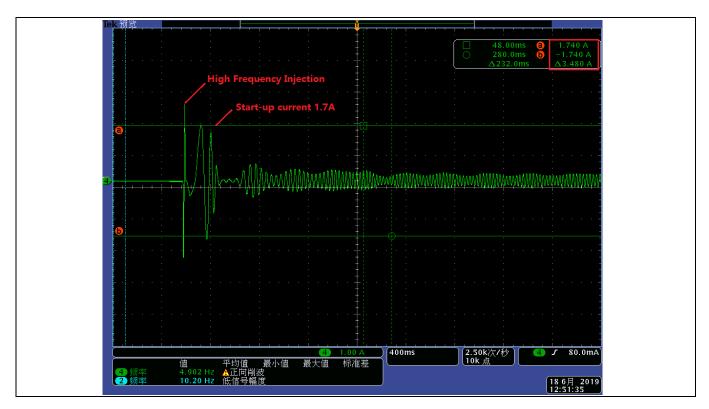


Figure 17. Start-up waveform of BLDC drum washing machine

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Appendices

5 Appendices

5.1 Abbreviations and definitions

Table 8 Abbreviations

Abbreviation	Meaning
BLDC drum	Brushless DC drum
DD drum	Direct drive drum
FOC	Field oriented control
SVPWM	Space vector pulse width modulation
HVIC	High voltage IC
CW	Clockwise
CCW	Counterclockwise
ООВ	Out of balance
PMSM	Permanent magnet synchronous motor

Revision history

Document version	Date of release	Description of changes
Revision 1.0	14/09/2021	Initial version

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