Product Qualification Report

IPW65R280E6

CoolMOS™

Description

This product qualification report describes the characteristics of the product with respect to quality and reliability.

The qualification sample selection was done on production lots which were manufactured and tested on standard production processes and meet the defined requirements.

The qualification test results of those products as outlined in this document are based on **JEDEC** for target applications and may reference existing qualification results of similar products. Such referencing is justified by the structural similarity of the products.

Qualification Assessment

Fully qualified according to **JEDEC** for **Industrial Applications** and assessed as PASS

For further information about comparable products, please contact the nearest Infineon Technologies office (www.infineon.com).

IPW65R280E6 qualified since 2010
PG-TO247-3
MSL: NA; through hole device

Electrical Stress Test Results:

Test Description	Abbr.	Condition	Duration	Lots/SS	Fail/Qty	Result
Parametric Verification	PV	-55°C, +25°C, +150°C		6 x 30	0 / 180	PASS
High Temperature Reverse Bias JESD22 A108	HTRB*	Ta ≥ 150°C V_{DS} ≥ 520V	1000 h	6 x 77	0 / 462	PASS
High Temperature Gate Bias JESD22 A108	HTGB*	Ta = 150°C V_{GS} = +/-20V	1000 h	6 x 77	0 / 462	PASS
High Humidity High Temp. Reverse Bias JESD22 A101	H3TRB*	Ta = 85°C rh = 85% V_{DS} = 80V	1000 h	3 x 77	0 / 231	PASS
Intermitted Operational Life Test MIL-STD 750 / Meth.1037	IOL*	Delta T =100K	15000 cyc	5 x 77	0 / 385	PASS
ESD (HBM) JESD22-A114	HBM	Class 1C 1000V to < 2000V				PASS
ESD (CDM) JESD22-C101	CDM	Class C3 ≥ 1000V				PASS

Environmental Stress Test Results:

Test Description	Abbr.	Condition	Duration	Lots/SS	Fail/Qty	Result
Pre-conditioning J-STD020 / JESD22 A113	PC	MSL and 3 x reflow		1 x 462 1 x 231	0 / 693	PASS
Temperature Cycling JESD22 A104	TC*	-55°C to +150°C	1000 cyc	3 x 77	0 / 231	PASS
Autoclave JESD22 A102	AC*	Ta = 121°C rh = 100%	96 h	3 x 77	0 / 231	PASS
Wave solder simulation for SMD devices JESD22 A111	WS*	T=260°C / 1 x 10sec and Temperature Cycling -55°C to +150°C; 100 cyc.		2 x 77	0 / 154	PASS
Resistance to Solder Heat JESD22 B106	RSH	3 x / 270°C / 7 sec		3 x 30	0 / 90	PASS

Mechanical Stress Test Results:

Test Description	Abbr.	Condition	Duration	Lots	Fail/Qty	Result
Destructive Physical Analysis	DPA	samples from AC or & TC		3	0 / 3	PASS

Notes:

* For SMD devices reliability stress tests performed after preconditioning test (PC) according to JESD22

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Document reference

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