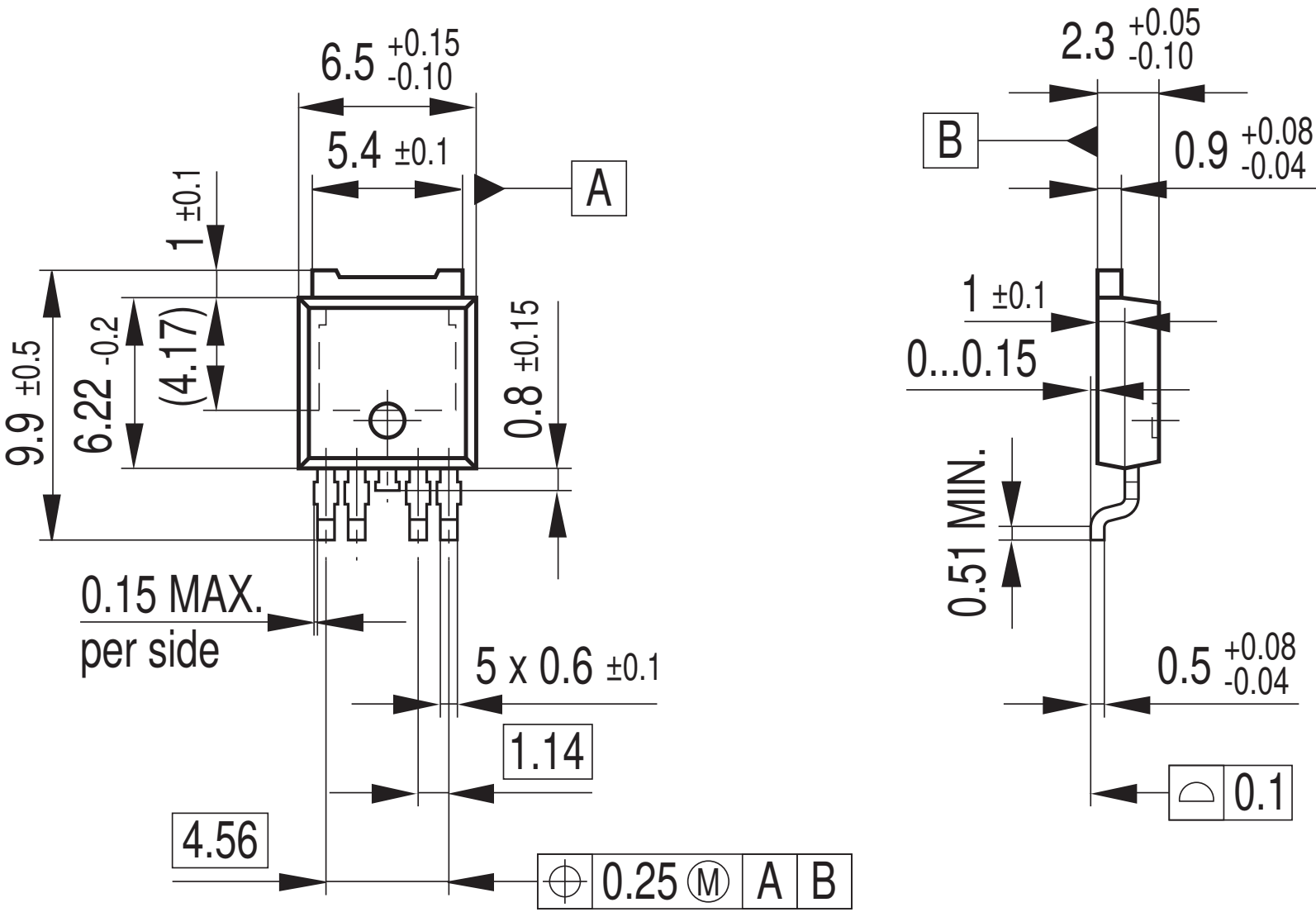

All metal surfaces tin plated, except area of cut.