



Errata Sheet

V0.1 2004-06-04

Device XC167CI-16F20F, -16F40F
Stepping Code/Marking EES-BA, ES-BA
Package P-TQFP-144-19

This Errata Sheet describes the deviations from the current user documentation. The module oriented classification and numbering system uses an ascending sequence over several derivatives, including already solved deviations. So gaps inside this enumeration can occur.

This Errata Sheet applies to all temperature (SAB-/SAF-/SAK-.....) and frequency versions (.20./.40.), unless explicitly noted otherwise.

Current Documentation

- XC167-16 System Units - User's Manual V2.0, 2004-04
- XC167-16 Peripheral Units - User's Manual V2.0, 2004-04
- XC167CI Data Sheet - V1.1, 2003-06
- C166S V2 User's Manual (Core, Instruction Set) - V1.7, 2001-01

Note: Devices additionally marked with EES- or ES- or E followed by a 3-digit date code are engineering samples which may not be completely tested in all functional and electrical characteristics, therefore they should be used for evaluation only.

The specific test conditions for EES and ES are documented in a separate Status Sheet.

Contents

Section

1. History List/Change Summary
2. Functional Problems
3. Deviations from Electrical- and Timing Specification
4. Application Hints
5. Documentation Update

1. History List/Change Summary

from Errata Sheet Rev. 0.2 for **XC167CI-16F20F/-16F40F** devices with marking **ES-AD, AD** to this Errata Sheet Rev. 0.1 for **XC167CI-16F20F/-16F40F** devices with marking **EES-BA, ES-BA**:

Documentation Reference **updated**:

- XC161 User's Manual V2.2, (Volume 1: System Units, Volume 2: Peripheral Units) - **2004-01**

The following problems have been **fixed**:

- CC6_X.002 (T12 Shadow Transfer for Phase Delay Function)
- ADC_X.003 (Coincidence of Result Read and End of next Conversion or Start of Injected Conversion in Wait for Read Mode)
- ADC_X.004 (ADC Overrun Error Generation when result is read during last cycle of conversion)
- TwinCAN2.005 (Double Send)
- TwinCAN2.006 (CPUUPD fast set/reset)
- SLEEP_X.001 (Wake up trigger during last clock cycle before entry into sleep mode)
- OCDS_X.001 (BRKOUT# pulsing after Instruction Pointer Debug Event)
- TAP_X.85 (Maximum ambient temperature during flash programming 85°C)

Description of the following problems **included**:

- TwinCAN2.009 (CPUUPD remote)
- FLASH_X.004 (PACER trap after wake-up from Sleep/Idle mode)
- SCU_X.010 (Reset while PLL is not locked)

The following **Application Hints** have been **added** or **modified**:

- SLEEP_X.H3.2 (Clock system after wake-up from Sleep Mode), replaces SLEEP_X.H3
- IIC_X.H2 (Timing of Bit IRQD)
- POWER_X.H1.1 (Initialization of SYSCON3 for Power Saving Modes), replaces POWER_X.H1
- POWER_X.H2.2 (Power Consumption during Clock System Configuration), replaces POWER_X.H2.1
- SCU_X.H5 (Sleep/Idle/Power Down Mode not entered while PLLDIV = 0Fh)

The following **Application Hints** have been **removed** (covered by improved versions of the standard documentation or other application hints):

- BSL_X.H1.1 (Using the Bootstrap Loader over a Single-Wire Connection)
- SLEEP_X.H1 (Sleep Mode during PLL Reconfiguration)
- TwinCAN_X.H1 (Minimum fCAN for TwinCAN module)
- ADC_X.H2 (Handling of Results of Injected Conversions by the A/D Converter)
- CC6_X.H1 (CAPCOM6 Suspend Mode Entry and Exit) [module redesigned]

The following text modules have been added in section '**Documentation Update**':

- duration of internal reset sequence: $t_{RST} = (2^{RSTLEN}) / t_{WDT}$ (instead of $(2^{RSTLEN+1}) / t_{WDT}$)
- SCU_X.D5 (VCO band after hardware/watchdog reset in single chip mode), replaces SCU_X.D4

1.1 Summary of Fixed Problems

(reference: device step AB)

Problem Name	Short Description	Fixed in Step
PORTS_X.009.1	Pins associated with External Bus Controller are driven after Software Reset in Single-Chip Mode	ES-AC
PORTS_X.010	Sleep and Power Down Mode Supply Current influenced by P3.5	ES-AC
SCU_X.007	Reset value of register FOCON after Software/Watchdog Timer reset	ES-AC
CC6_X.002	T12 Shadow Transfer for Phase Delay Function	(E)ES-BA
ADC_X.003	Coincidence of Result Read and End of next Conversion or Start of Injected Conversion in Wait for Read Mode	(E)ES-BA
ADC_X.004	ADC Overrun Error Generation when result is read during last cycle of conversion	(E)ES-BA
SLEEP_X.001	Wake up trigger during last clock cycle before entry into sleep mode	(E)ES-BA
TwinCAN2.005	Double Send	(E)ES-BA
TwinCAN2.006	CPUUPD fast set/reset	(E)ES-BA
OCDS_X.001	BRKOUT# pulsing after Instruction Pointer Debug Event	(E)ES-BA
TAP_X.85	Maximum ambient temperature during flash programming 85°C	(E)ES-BA

1.2 Summary of Open Problems

Problem Name	Short Description	Remarks
EBC_X.003	TwinCAN access with EBC enabled	
CPU_X.002	Branch to wrong target after mispredicted JMPL	
TwinCAN2.007	Transmit after error	
TwinCAN2.008	Double remote request	
TwinCAN2.009	CPUUPD remote	steps ≥ BA
FLASH_X.004	PACER trap after wake-up from Sleep/Idle mode	steps ≥ BA
SCU_X.010	Reset while PLL is not locked	(E)ES-BA only
OCDS_X.002	OCDS indicates incorrect status after break_now requests if PSW.ILVL ≥ CMCTR.LEVEL	
OCE_X.001	Wrong MAC Flags are declared valid at Core - OCE interface	

1.3 Summary of Application Hints

Name	Short Description	Remarks
CPU_X.H1	Configuration of Registers CPUCON1 and CPUCON2	
CPU_X.H2	Special Characteristics of I/O Areas	
FLASH_X.H1.1	Access to Flash Module after Program/Erase	steps \geq AC
FLASH_X.H2.1	Access to Flash Module after Wake-Up from Sleep/Idle Mode or Shut-Down	steps \geq AC
FLASH_X.H3.1	Read Access to internal Flash Module with modified Margin Level	
FLASH_X.H4	Minimum active time after wake-up from sleep or idle mode	
SLEEP_X.H3.2	Clock system after wake-up from Sleep Mode	steps \geq BA
IDLE_X.H1	Entering Idle Mode after Flash Program/Erase	
ADC_X.H1	Polling of Bit ADBSY	
BREAK_X.H1	Break on MUL/DIV followed by zero-cycle jump	
IIC_X.H1	Maximum IIC Bus Data Rate at low f_{CPU}	
IIC_X.H2	Timing of Bit IRQD	
POWER_X.H1.1	Initialization of SYSCON3 for Power Saving Modes	
POWER_X.H2.2	Power Consumption during Clock System Configuration	
RSTOUT_X.H1	RSTOUT# driven by weak driver during HW Reset	
SCU_X.H1	Shutdown handshake by software reset (SRST) instruction	
SCU_X.H2.1	Preservation of internal RAM contents after reset	steps \geq AD
SCU_X.H3	Effect of PLLDIV on Duty Cycle of CLKOUT	
SCU_X.H4	Changing PLLCON in Emergency Mode	
RTC_X.H1.1	Resetting and Disabling of the Real Time Clock	
FOCON_X.H1	Read Access to register FOCON	

2. Functional Problems

EBC X.003: TwinCAN Access with EBC enabled

If the External Bus Controller (EBC) is enabled, a read or write access to the TwinCAN module fails when an external bus access with TCONCSx.PHA \neq 00b precedes the TwinCAN access.

Workaround:

Since it is hard to predict the order of external bus and TwinCAN accesses (in particular when PEC transfers are involved), it is recommended to set bitfield PHA to '00' in all TCONCSx registers which are used for external bus accesses.

CPU X.002: Branch to wrong target after mispredicted JMPI

After a JMPI is initially mispredicted according to the static branch prediction scheme of the C166S V2, code execution may continue at a wrong target address in the following situations:

Situation I:

- a memory write operation is processed by the DMU
- followed by a MUL(U)
- followed by the mispredicted JMPI

Example_1:

```
MOV mem, [Rwn]
MUL R13, R14
JMPI cc_NV, [R6]
```

Situation II:

- MUL(U) or DIV(L/U/LU)
- followed by not-mispredicted zero-cycle jump (e.g. JMPA, JMPR, JMPS; bit CPUCON1.ZCJ = 1)
- followed by the mispredicted JMPI

Example_2a:

```
MULU R13, R14
JMPA- cc_V, _some_target ; predicated not taken => correct
JMPI cc_NV, [R6] ; taken, but predicted not taken
```

It could be possible that the JMPI is at the jump target of the JMPA, if it is taken:

Example_2b:

```
MULU R13, R14
JMPA+ cc_NZ, _jmp_i_addr ; predicted taken => correct
..... other code ....
_jmp_i_addr: JMPI cc_NV, [R6] ; taken but predicted not taken
```

Effect on tools:

In the **Altium/Tasking** compiler (v7.0 and above) the problem is not present. The result of a MUL/DIV instruction is available through the MDL/MDH SFRs. These SFRs are not allocatable by the register allocator. Therefore, the compiler always needs a MOV instruction to transfer MDL/H to a GPR. This avoids the problem.

In the RT- and FP-libraries (v7.0 and above) the problem was not found. Versions lower than v7.0 do not explicitly support the C166S V2 core.

In case optimizations are implemented in future versions which could cause this problem to occur, also a workaround will be included.

All **Keil C166** tool Versions (compiler and libraries) since V3.xx do not generate a MUL(U) or a DIV(L/U/LU) followed by either of the jump instructions JMPR, JMPS, JMPA, JMPI. Basically the support of the C166S V2 core requires anyway V4.21 or higher.

Workarounds (e.g. for program parts written in assembly language):

- generally disable overrun of pipeline bubbles by clearing bit CPUCON2.OVRUN (CPUCON2.4 = 0). This will result only in a negligible performance decrease, and will prohibit corruption of the target IP of the JMPI.

or:

- provide a NOP (or any other suitable instruction) between the MUL/DIV instructions and the succeeding jump in the above cases. To simplify, place a NOP between any MUL/DIV and a JMPR, JMPS, JMPA, JMPI that might follow it. Other branches (CALLs, jump-on-bit instructions) do not need to be taken into account.

TwinCAN2.007: Transmit after Error

During a CAN error, transmission may stop (after EOF or an error frame), until a successful reception or a write access to the TwinCAN module.

Detailed Description

In case of a CAN error and there is no other activity on the CAN module (e.g. frame reception / frame transmission on the other CAN node / write access to any CAN register), the transmission of messages may stop, even if some transmit requests are still set.

The CAN module will start transmitting immediately, after a reception or a write access to the module.

Workarounds

- a) Write periodically 0xFFFF to one of the MSGCTR_x registers, as this value is having no effect on the register.
- b) In case writing to a CAN register shall be the exception, use the last error code (LEC) interrupt. This shall start writing to one of the MSGCTR_x register 0xFFFF, in case the LEC value is unequal to 0.

TwinCAN2.008: Double remote request

After the transmission of the remote request, TXRQ is not cleared in the receive object, if NEWDAT is set. As a consequence the remote request is transmitted once again.

Workaround:

Clear NEWDAT after the reception of a data frame.

TwinCAN2.009: CPUUPD remote

In case of a remote request to a standard message object which is chosen for transmission, a transmit of the data frame takes place, even if CPUUPD is currently set.

Detailed Description

If a transmit message object gets a remote request and there is no other message object with higher transmit priority pending for transmission, then the transmit object sends the data frame to answer the remote request, even if CPUUPD is set.

Workaround

This workaround is only required in systems where remote requests are used.

To answer remote requests, the MMC bitfield in MSGFGCR has to be configured to a FIFO slave object instead of a standard message object for transmission. To reach this goal, the following settings for the corresponding message object are needed:

- MSGFGCRn.MMC := (011)_b FIFO slave object
- MSGFGCRn.CANPTR := n shall reference itself, by referring to the message object number of this object.
- MSGFGCRn.FD := 0

FLASH X.004 **PACER Trap after Wake-Up from Sleep/Idle Mode**

An unexpected Program Access Error Trap (flag PACER = 1 in register TFR) occurs after a wake-up event from sleep or idle mode under the following conditions:

- bit field PFCFG = 01b in register SYSCON1, i.e. the flash module is switched off during sleep or idle mode
- a wake-up event (interrupt, PEC transfer, NMI#) occurs in a specific time window (few clock cycles) after execution of the IDLE instruction during the flash deactivation process
- and the corresponding interrupt/trap routine or the instruction following IDLE (in case interrupts are disabled) or the PEC source data are located in the internal flash.

Workaround 1

Do not switch off the flash module in sleep or idle mode, i.e. leave bit field PFCFG = 00b in register SYSCON1 (default after reset). This increases power consumption to a certain extent while reducing the time overhead for sleep/idle mode entry and exit (in clocking modes where the clock is derived from the VCO).

Workaround 2

In order to avoid the problem (when PFCFG = 01), make sure that the wake-up trigger only occurs after the device has completely entered sleep or idle mode.

If the RTC is used as wake-up source, check e.g. the RTC before entering sleep mode. If the wake-up trigger will occur soon, either skip entry into sleep mode, or extend the time for the next wake-up. If the RTC time interval is reprogrammed, make sure that no interrupt occurs between reprogramming and entry into sleep mode.

Workaround 3

In order to differentiate an unexpected PACER trap due to a wake-up trigger in the critical time window from other events that can lead to a PACER trap, set a semaphore bit before executing the IDLE instruction., e.g.

```
ATOMIC #2
BSET sema_idle
IDLE
```

In the trap handler for the PACER trap, if the semaphore bit is set and no other indications for the PACER trap are found (e.g. error flags in register FSR are set), clear the semaphore bit and the PACER flag and return from the trap handler with RETI. The stack contains a valid return address in this case (e.g. address of instruction following IDLE in case interrupts were disabled during wake-up).

For **PEC transfers** during sleep or idle mode, which will cause a PACER trap if they read data from flash, automatic return to sleep/idle mode is not accomplished with the concept described so far.

In order to support return to idle/sleep mode after a PEC transfer (which is performed after the RETI instruction from the PACER trap routine is executed), e.g. a semaphore bit may be used. This bit may be set to '1' before the IDLE instruction is executed. All trap (except PACER) and interrupt service routines invoked after wake up from idle/sleep should clear this bit to '0'. After having returned from the PACER trap routine to the program in the internal flash, this bit should be tested (allow a sufficient time of e.g. 12 cycles for interrupt arbitration), and if it is still at '1' (i.e. no interrupts/traps have occurred), repeat the IDLE instruction for re-entry into idle/sleep mode.

Workaround 4

Use an auxiliary sequence in internal PRAM that bridges the time until the flash is ready after wake-up from sleep/idle mode, e.g.:

- Disable interrupts, and execute the IDLE instruction to enter sleep mode from the internal PRAM. After wake-up, the instruction following IDLE will be executed (if no hardware trap or NMI# has occurred).
- Wait until the internal flash is ready after wake-up (check register FSR) before reading from the internal flash). If the sequence in internal PRAM that includes the IDLE instruction is not CALLED from internal flash (i.e. it is not terminated with a RETx instruction), at least 8 instructions that do not read from the internal flash should be inserted after the IDLE instruction to avoid speculative prefetches
- Enable the interrupt system again.

The following details should be considered:

- If hardware traps (including NMI#) can occur, add the corresponding interrupt vectors to PRAM and modify register VECSEG to point to the PRAM space.
- In order to support return to idle/sleep mode after a PEC transfer, e.g. a semaphore bit may be used. This bit may be set to '1' before the IDLE instruction is executed. All trap and interrupt service routines invoked after wake up from idle/sleep should clear this bit to '0'. After having returned to the program in the internal flash and having enabled the interrupt system, this bit should be tested (allow a sufficient time of e.g. 12 cycles for interrupt arbitration), and if it is still at '1' (i.e. no interrupts/traps have occurred), repeat the auxiliary routine that prepares for re-entry into idle/sleep mode.

SCU X.010 Reset while PLL is not locked

Under the conditions described below where the PLL is configured in a way such that it can not lock, execution of the user program will not start after a software/watchdog timer reset, or after a hardware reset with pin EA# = low, respectively. Instead, the device will remain in the reset state.

The problem occurs in PLL mode (**PLLCTRL = 11b**),

- a) when PLLCON has been **written by the user software** with a configuration where the PLL can not lock (e.g. PLLCON = 618Eh, f_{vco} not within selected VCO band), and a **software** or **watchdog** timer reset occurs, independent of the status of pin EA#.
- b) when the PORT0 configuration selects a PLL configuration where the PLL can not lock (e.g. mismatch between f_{osc} and CLKCFG), and a **hardware reset** is executed with pin **EA# = low** (external start).

This problem does **not** occur after a hardware reset (rising edge on RSTIN#) with EA# = high (start from internal flash).

Workarounds:

For case a):

- Do not write a configuration to PLLCON where the PLL can not lock.

Or

- Do not perform a software reset (instruction SRST) while PLLWRI = 1 and the PLL is in a state where it can not lock. In this case, change PLLCON e.g. to direct drive mode (PLLCTL = 00) before executing SRST.
- Disable the watchdog timer while the PLL is not running in the locked state and PLLWRI = 1.

For case b):

- Always select a PORT0 configuration where the PLL can lock when performing a hardware reset.

Items in OCDS and OCE Modules

The following issues have been found in the OCDS and OCE modules. Please see the debugger or emulator manufacturer's documentation whether or not these issues actually cause a problem or restriction when the respective tool is used

OCDS X.002: OCDS indicates incorrect status after break_now requests if PSW.ILVL ≥ CMCTR.LEVEL

When the OCDS processes a break_now request while the CPU priority level (in PSW.ILVL) is not lower than the OCDS break level (in CMCTR.LEVEL), the actual break is delayed until either PSW.ILVL or CMCTR.LEVEL is reprogrammed such that CMCTR.LEVEL > PSW.ILVL. If in the meantime further debug events have occurred, register DBGSR will still indicate the status of the first break_now request. If e.g. a software break is executed, the OCDS will accept this, but register DBGSR will indicate the wrong cause of break.

Workarounds:

1. If the application uses tasks with different levels and debugging is to take place using the OCDS break level feature (e.g. only tasks up to a maximum level are halted, higher-level tasks aren't halted, and the OCDS level is programmed in between), there is no problem if:

- only classic hardware breakpoints (IP address) or software breakpoints are used (i.e. no trigger on address, data, TASKID)
- no external pin assertions are used to trigger breaks
- no direct writes to DBGSR.DEBUG_STATE are used to force breaks

2. If break_now request sources are to be used, the maximum level of the application (PSW.ILVL) should always be lower than the programmed OCDS break level (e.g. PSW.ILVL ≤ 14d, CMCTR.LEVEL = 15d). This means that all generated break_now requests by the OCDS will always be accepted, independent of the CPU / interrupt priority.

OCE X.001: Wrong MAC Flags are declared valid at Core - OCE interface

In case a MAC instruction (Co...) is directly followed by a MOV MSW, #data16 instruction, the upper byte of data16 is output instead of the flags corresponding to the MAC instruction. The bug was found with code:

```
coshr #00001h
mov MSW, #00100h (+ other variations of data16)
```

Workaround:

Add a NOP between the two instructions:

```
coshr #00001h
nop
mov MSW, #00100h (+ other variations of data16)
```

3. Deviations from Electrical and Timing Specification

Reference: XC167CI Data Sheet - V1.1, 2003-06 (see also Status Sheet)

The following restrictions should be considered:

No deviations from this specification are known.

Symbol	Parameter	Value
-	-	-

Final values of timing deviations from AC specifications will be documented after characterization.

4. Application Hints

CPU X.H1 Configuration of Registers CPUCON1 and CPUCON2

The default values of registers CPUCON1 and CPUCON2 have been chosen to provide optimized performance directly after reset. It is recommended

- not to modify the performance related parts of register CPUCON1
- not to modify register CPUCON2, except for test purposes or for enabling specific workarounds under special conditions (see e.g. problem CPU_X.002 or application hint BREAK_X.H1).

CPUCON2: reset/recommended value = 8FBBh ; enables several performance features

CPUCON1: reset/recommended value = 0..0 0XXX X111; only the 3 lsbs are performance related

Bit Position	Field Name	Value	Description
CPUCON1.[15:7]	0	0	reserved
CPUCON1.[6:5]	VECSC	00	scaling factor for vector table, value depends on application, '00' is compatible to C166 systems
CPUCON1.4	WDTCTL	0	configuration for scope and function of DISWDT/ENWDT instructions, value depends on application, '0' is compatible to C166 systems
CPUCON1.3	SGTDIS	0	segmentation enable/disable control, value depends on application
CPUCON1.2	INTSCXT	1	enable interruptibility of switch context
CPUCON1.1	BP	1	enable branch prediction unit
CPUCON1.0	ZCJ	1	enable zero cycle jump function

CPU X.H2 Special Characteristics of I/O Areas

As an element of performance optimization, the pipeline of the C166S V2 core may perform speculative read accesses under specific conditions. In case the prediction for the speculative read was wrong, the read to the actually required location is restarted. While this method is uncritical e.g. for accesses to non-volatile memories or SRAMs, it may cause problems on devices which do not tolerate speculative reads (e.g. FIFOs which are advanced on every read access).

No speculative reads are performed in memory areas which are marked as I/O area. This memory area includes

- the SFR and ESFR space (e.g. with buffers for received data from serial interfaces or A/D results)
- the 4 Kbyte internal I/O area (00'E000h..00'FFFFh), including IIC and SDLM module (on XC161)
- the 2 Mbyte external I/O area (20'0000h..3F'FFFFh), including the TwinCAN module (default: from 20'0000h .. 20'07FFh)

It is therefore recommended to map devices which do not tolerate speculative reads into the 2 Mbyte external I/O area (20'0000h..3F'FFFFh).

For further special properties of the I/O areas, see p.3-8 in the XC167 System Units User's Manual, V1.1, 2002-12.

FLASH X.H1.1 Access to Flash Module after Program/Erase

After the last instruction of a program or erase command, the BUSY bit in register FSR is set to '1' (status = busy) after a delay of one instruction cycle. When polling the BUSY flag, one NOP or other instruction which is not evaluating the BUSY flag must be inserted after the last instruction of a program or erase command.

No additional delay is required when performing the first operand read or instruction fetch access from the flash module after the BUSY bit has returned to '0' (status = not busy).

FLASH X.H2.1 Access to Flash Module after Wake-Up from Sleep/Idle Mode or Shut-Down

In order to reduce power consumption, the devices of the XC166 family allow to selectively disable individual modules. The flash module may be disabled upon entry into Idle or Sleep mode (selection in register SYSCON1), and it will be automatically re-enabled after wake-up from idle/sleep. Like other on-chip peripheral modules, the flash module may also be shut down/turned on by software (flexible peripheral management via register SYSCON3) while not required during specific operating periods of an application. Since the transition from active to inactive state (and vice versa) requires several clock cycles, some special situations have to be considered when access to the flash is required directly after wake-up:

If during entry into **sleep** or **idle** mode where the flash module shall be disabled (bit field **PF CFG** = 01b in register **SYSCON1**),

- a wake-up event (PEC, interrupt, NMI#) occurs **before** the flash deactivation process is complete,
- and the corresponding PEC transfer or interrupt/trap routine wants to access operands or instructions in the internal flash

then the flash access is automatically delayed until the flash is ready again.

When the flash is disabled by software (**shut-down**) by writing bit **PFMDIS** = 1 in register **SYSCON3**,

- and it is (at some later time) enabled again by writing **PFMDIS** = 0
- and the instruction immediately following the instruction which sets **PFMDIS** = 0 is fetched or reads operands from internal flash

then the PACER flag in register TFR is set and the BTRAP routine is entered.

Therefore, it is recommended to insert 4 NOPs before the internal flash is accessed again after **PFMDIS** has been set to 0.

FLASH X.H3.1 Read Access to internal Flash Module with modified Margin Level

1. When the internal flash module is read (e.g. for test purposes) with bit field margin = 0001b (low level margin) in register MAR, an additional wait state must be used, i.e.
 - bit field **WSFLASH** in register **IMBCTR** must be set to 10b for $f_{cpu} > 20$ MHz,
 - bit field **WSFLASH** in register **IMBCTR** must be 01b (default after HW reset) for $f_{cpu} < 20$ MHz
2. When writing to the Margin Control Register MAR (with the Write Margin command), bit MAR.7 must be written as '1'.

FLASH X.H4 Minimum active time after wake-up from sleep or idle mode

If the flash module is automatically disabled upon entry into sleep or idle mode (bit field **PFCFG = 01b** in register SYSCON1), sleep or idle mode should not be re-entered before a minimum active (“awake”) time has elapsed. Otherwise, the current consumption during this sleep/idle phase will be ~ 1 mA above the specified limits of the Data Sheet. Therefore,

- If code is executed from the **internal flash** after wake-up, at least 16 instructions should be executed from the internal flash before re-entering sleep/idle mode.
- If code is executed from **external memory or PRAM**, wait until the flash BUSY bit returns to ‘0’ before re-entering sleep/idle mode.
- If **PEC transfers** with automatic return to sleep/idle mode shall be triggered by the wake-up event, use e.g. the following procedure:
 - use an auxiliary routine in internal flash that waits until the flash is ready after wake-up from sleep or idle mode, e.g.
 - define a semaphore bit that is set to ‘1’ before the IDLE instruction is executed. All trap and interrupt service routines invoked after wake up from idle/sleep should clear this bit to ‘0’
 - disable interrupts
 - execute the IDLE instruction
 - if idle or sleep mode is terminated by an interrupt request, the instructions following the IDLE instruction will be executed (the interrupt request flags remain set)
 - if idle or sleep mode was terminated by an NMI#, the trap handler will be invoked
 - enable interrupts to allow prioritization of requests for interrupt or PEC service
 - the instructions following the IDLE instruction should test the flash BUSY bit in register FSR when the flash is ready, and at least 12 instructions have been executed after the interrupt system has been enabled, and if the semaphore bit is still at ‘1’ (i.e. no interrupts/traps have occurred), disable interrupts and return to the IDLE instruction

SLEEP X.H3.2 Clock system after wake-up from Sleep Mode

There are different wake-up behaviors, depending on the PLL control setting used in register PLLCON during entry into sleep mode, and depending on whether the RTC is running on the main oscillator. Note that in either case, the VCO is turned off during sleep mode, and does not contribute to any additional power consumption.

- In bypass mode with VCO off (**PLLCTRL = 00b**), the device will directly continue to run on the frequency derived from the external oscillator input after wake-up from sleep. If the **RTC** is running on the **main** oscillator, the device is immediately clocked, since the oscillator (input XTAL1) is not turned off during sleep mode.

If the **RTC** was **not** running on the main oscillator, the system will not be clocked until the amplitude on the external oscillator input XTAL1 exceeds the input hysteresis. This requires typ. a few ms, depending on external crystal/oscillator circuit.

With this mode, there is **no oscillator watchdog function**, and the system will not be clocked until the external oscillator input XTAL1 receives a clock that exceeds the input hysteresis.

- In bypass mode with VCO on (**PLLCTRL = 01b**), the device will directly continue to run on the frequency derived from the external oscillator input after wake-up from sleep if the **RTC** continues to run on the **main** oscillator in sleep mode.
 - In case the PLL was **locked** before entry into sleep mode, **emergency mode** is entered. This results in PLLDIV = 0Fh and bit SYSSTAT.EM = 1. This change of configuration will **not** be notified by the PLL Unlock/OWD interrupt (flag PLLIR). This condition will remain until an external HW reset is applied, or a wake-up event from sleep mode with main oscillator off (i.e. RTC not running on main oscillator) occurs.

If the **RTC** was **not** running on the main oscillator, (i.e. the main oscillator was off during sleep mode), the device will wake-up using the internal PLL base frequency from the VCO ($f_{\text{base}}/16$) and will temporarily stay in emergency mode (i.e. run on the frequency derived from the VCO) until bit OSCLOCK in register SYSSTAT gets set to 1.

It is not possible to switch to direct drive (VCO bypass) mode within this timeframe. If bypass mode (PLLCTRL = 00b) is required by an application after wake-up from sleep, it is therefore recommended to switch to bypass mode already before entry into sleep mode (check PLLCON for its target value before executing the IDLE instruction to enter sleep mode). See also SCU_X.H5.

- In PLL mode with input clock from XTAL1 disconnected (**PLLCTRL = 10b**), the device will **only** wake up from sleep if the **RTC** was **not** running on the main oscillator (i.e. when the main oscillator is off during sleep mode). In this case, the device will run using the internal PLL base frequency from the VCO ($f_{\text{base}}/16$) until the amplitude on the external oscillator input XTAL1 exceeds the input hysteresis, and then switch to f_{base}/k with the output divider selected by PLLDIV.

If the **RTC** is running on the **main** oscillator, the device will **not wake-up** from sleep mode with this PLLCTRL setting. It is therefore recommended to switch to bypass mode (PLLCTRL = 00b) before entry into sleep mode (check PLLCON for its target value before executing the IDLE instruction to enter sleep mode).

- In PLL mode with input clock from XTAL1 connected to the VCO (**PLLCTRL = 11b**), if the **RTC** was **not** running on the main oscillator, the device will wake-up in emergency mode and run using the internal PLL base frequency from the VCO ($f_{\text{base}}/16$) until the amplitude on the external oscillator input XTAL1 exceeds the input hysteresis. Then the PLL resynchronizes to the target frequency determined by the settings in register PLLCON. When bit OSCLOCK gets set in register SYSSTAT, the output divider PLLDIV will be set to the target value.

If the **RTC** is running on the **main** oscillator, the device will wake-up and resynchronize to the target frequency determined by the settings in register PLLCON.

In case the PLL was **locked** before entry into sleep mode, **emergency mode** is entered. This results in PLLDIV = 0Fh and bit SYSSTAT.EM = 1. This change of configuration will **not** be notified by the PLL Unlock/OWD interrupt (flag PLLIR). This condition will remain until an external HW reset is applied, or a wake-up event from sleep mode with main oscillator off (i.e. RTC not running on main oscillator) occurs.

As an alternative, switch to bypass mode with VCO on and PLL unlocked before entering sleep mode (e.g. PLLCON = 2000h). After wake-up, PLLCON may be reconfigured to the desired PLL operating mode.

IDLE X.H1 Entering Idle Mode after Flash Program/Erase

After a program/erase operation, idle mode should not be entered before the BUSY bit in register FSR has returned to '0' (status = not busy).

ADC X.H1 Polling of Bit ADBSY

After an A/D conversion is started (standard conversion by setting bit ADST = 1, injected conversion by setting ADCRQ = 1), flag ADBSY is set 5 clock cycles later. When polling for the end of a conversion, it is therefore recommended to check e.g. the interrupt request flags ADC_CIC_IR (for standard conversions) or ADC_EIC_IR (for injected conversions) instead of ADBSY.

BREAK X.H1 Break on MUL/DIV followed by zero-cycle jump

When a MUL or DIV instruction is immediately followed by a falsely predicted conditional zero-cycle jump (JMPR or JMPA on any condition other than cc_UC),

and

- either a 'break now' request is set at the time the MUL / DIV instruction is being executed (i.e. a break request on operand address, data, task ID, BRKIN# pin etc. is generated by one of the instructions (may be up to four) preceding MUL/DIV)
- or a 'break-before-make' request (break on IP address) is derived from the instruction immediately following the jump (jump target or linear following address, depending whether the jump is taken or not)

then the internal program counter will be corrupted (equal to last value before jump), which will lead to a false update of the IP with the next instruction modifying the IP.

This problem occurs for debugging with OCDS as well as with OCE.

Note: The **Tasking** and **Keil** compilers (including libraries) do not generate this type of critical instruction sequence.

Workarounds (choices):

For assembler programmers, one of the following workarounds may be used

- (1) disable zero-cycle operation for jumps when debugging code (set CPUCON1.ZCJ to '0'), or
- (2) include a NOP after any MUL/DIV instruction followed by a conditional jump (JMPR, JMPA), or
- (3) do not set any 'break-before-make'-type breakpoints on the instruction following the jump, or 'break now'-type breakpoints shortly before or on the MUL / DIV instructions

IIC X.H1 Maximum IIC Bus Data Rate at low f_{CPU}

The extended IIC bus data rate of 400 Kbit/s can not be used for clock frequencies $f_{CPU} < 8$ MHz.

When a lower CPU frequency is used system limitations (frequency accuracy and duty cycle of serial clock SCL) have to be considered.

IIC X.H2 Timing of Bit IRQD

The Data Transfer Event Interrupt Request Flag IRQD in register IIC_ST is set to '1' after the acknowledge bit of the last byte has been received or transmitted.

If bit IIC_CON.INT = 0, IRQD is automatically cleared to '0' by HW with a delay of 1 module clock cycle upon a complete read or write accesses to the buffers RTB0...3 (according to the buffer size defined via bit field CI in register IIC_CON). Therefore, after reading/writing RTB0...3, either

- add 5 NOPS, or
- read status register IIC_ST twice

before evaluating the status of flag IRQD.

POWER X.H1.1 Initialization of SYSCON3 for Power Saving Modes

For minimum power consumption during power saving modes, all modules which are not required should be disabled in register SYSCON3, i.e. the corresponding disable bits should be set to '1', including bits which are marked as 'reserved' (this provides compatibility with future devices, since all SYSCON3 bits are disable bits). Reading these bits will return the written value, as for peripherals without shut-down handshake. For peripherals equipped with peripheral shut-down handshake, reading allows to check their shut-down status.

POWER X.H2.2 Power Consumption during Clock System Configuration

In the following situations

- (1) after wake-up from sleep mode until oscillator lock
- (2) after a clock failure (PLL unlock or oscillator fail) until clock reconfiguration by software

the device is internally clocked by the VCO running on the base frequency of the currently selected VCO band divided by 16. This results in an operating frequency range of 1.25 .. 11.25 MHz, depending on the currently selected VCO band.

Systems designed for lower target frequencies should consider the increased power consumption due to the potential frequency increase during these phases of operation.

Exception in **bypass mode with VCO off**: in case (1), if the RTC is not running on the main oscillator, and case in (2) the device stops until it again receives a clock from the oscillator.

RSTOUT X.H1 RSTOUT# driven by weak driver during HW Reset

A weak driver (see specification in Data Sheet) has been implemented on pin RSTOUT# which is driven low while RSTIN# is asserted low. After the end of the internal reset sequence, RSTOUT# operates in default mode (strong driver/sharp edge mode, i.e. POCON20.PDM3N[15:12] = 0000b). The software setting POCON20.PDM3N[15:12] = xx11b is not supported and should not be selected by software, otherwise pin RSTOUT# floats.

SCU X.H1 Shutdown handshake by software reset (SRST) instruction

In the pre-reset phase of the software reset instruction, the SCU requests a shutdown from the active modules equipped with shutdown handshake (see Section 8.3.4 in User's Manual, volume System Units). The pre-reset phase is complete as soon as all modules acknowledge the shutdown state.

As a consequence, e.g. the A/D converter will only acknowledge the request after the current conversion is finished (fixed channel single conversion mode), or after conversion of channel 0 (auto scan single conversion mode). If the 'wait for DAT read' mode is selected (bit ADWR = 1), the ADC does not acknowledge the request if the conversion result from register DAT has not been read.

Therefore, before the SRST instruction is executed, it is recommended e.g. in the continuous (fixed or auto scan) conversion modes to switch to fixed channel single conversion mode (ADM = 00) and perform one last conversion in order to stop the ADC in a defined way. In the auto scan conversion modes, this switch is performed after conversion of channel 0. If a 0-to-1 transition is forced in the start bit ADST by software, a new conversion is immediately started. If the 'wait for DAT read' mode is selected, register DAT must be read after the last conversion is finished.

The external bus controller e.g. may not acknowledge a shutdown request if bus arbitration is enabled and the HOLD# input is asserted low.

SCU X.H2.1 Preservation of internal RAM contents after reset

After a power-up hardware reset the RAM contents are undefined.

The contents of the on-chip RAM modules are preserved during a software reset or a watchdog timer reset.

Because a hardware reset can occur asynchronously to internal operation, it may interrupt a current write operation and so inadvertently corrupt the contents of on-chip RAM. RAM contents are preserved if the hardware reset occurs during Power-Down mode, during Sleep mode, or during Idle mode with no PEC transfers enabled.

After any reset, RAM locations in the following area are used by the internal start-up code and will therefore be overwritten:

0FBA0h ... 0FC1Fh

Programs that e.g. perform RAM checksum calculations after reset should exclude this memory area.

SCU X.H3 Effect of PLLDIV on Duty Cycle of CLKOUT

When using even values (0..14) for the output divider PLLDIV in register PLLCON, the duty cycle for signal CLKOUT may be below its nominal value of 50%. This should only be a problem for applications that use both the rising and the falling edge of signal CLKOUT.

When using odd values (1..15) for PLLDIV, where PLLDIV = 15 (0Fh) is selected by hardware only during clock system emergency mode or reconfiguration, the duty cycle for signal CLKOUT is on its nominal value of 50%

PLLDIV	0	2	4	6	8	10	12	14
Duty Cycle [%]	45	33.33	40	42.86	44.44	45.45	46.13	46.67

SCU X.H4 Changing PLLCON in emergency mode

While the clock system is in emergency mode (e.g. after wake-up from sleep, or due to an external clock failure), the clock output divider is set to 16, i.e. PLLDIV = 0Fh in register PLLCON. Emergency mode is terminated if the internal oscillator lock counter has received 2048 clock ticks from XTAL1.

If PLLCON is written in emergency mode, all settings except bypass modes (PLLCTRL = 0Xb) become effective immediately within a few clock cycles. As long as the system clock is still derived from the VCO, and if a relatively small value k is written to PLLDIV, this results in the system running on an internal frequency of f_{vco}/k that may exceed the specified frequency limit for the device.

In general, it is recommended to wait until PLLDIV < 0Fh before PLLCON is written. Use a timeout limit in case a permanent clock failure is present.

SCU X.H5 Sleep/Idle/Power Down Mode not entered while PLLDIV = 0Fh

While the clock system is in reconfiguration (e.g. after write to PLLCON, or after wake-up from sleep when an oscillator lock event occurs, or during transition to emergency mode after clock failure), entry into power saving modes is delayed. If e.g. the IDLE instruction to enter sleep mode is executed in this state, the peripherals are already stopped, and the CPU goes into hold state, but the internal clock system will not be switched off until the reconfiguration is complete.

Unless it is guaranteed that the clock system will become stable after a reconfiguration, it is recommended to wait until the clock system is stable (i.e. check for PLLDIV < 0Fh, use a timeout limit in case a permanent clock failure is present) before executing the IDLE or PWRDN instruction to enter the respective power saving mode.

FOCON X.H1 Read access to register FOCON

Bit FOTL and bit field FOCNT in register FOCON are marked as 'rh' in the User's Manual, i.e. they can not be modified by software. If register FOCON is read directly after it was written, the value read back from the positions of FOTL and FOCNT represents the value that was written by the preceding instruction, but not the actual contents of FOTL and FOCNT. In order to obtain correct values for FOTL and FOCNT, either insert one NOP or other instruction that does not write to FOCON, or read FOCON twice and discard the first result.

RTC X.H1.1 Resetting and Disabling of the Real Time Clock

The clock source for the RTC can be selected by software via bit REFCLK (bit position RTC_CON.4)

REFCLK = 0: RTC count clock signal is f_{OSCaux} (input XTAL3)

REFCLK = 1: RTC count clock signal is $f_{OSCmain} / 32$ (input XTAL1)

Register RTC_CON is not affected by a hardware/software/watchdog reset. After power-up, it is undefined. A reset of the RTC module is achieved by setting bit SYSCON0.15/RTCRST = 1. This way, register RTC_CON is set to 8003h (RTC runs, prescaler by 8 enabled, bit REFCLK = 0).

The RTC clocking mode (synchronous, asynchronous) is determined by bit SYSCON0.14/RTCCM. Note that register SYSCON0 is not affected by a software or watchdog reset. This means that when a software or watchdog reset occurred while the RTC module was in asynchronous mode (selected by bit SYSCON0.14/RTCCM = 1), it will return to asynchronous mode after a RTC reset triggered by setting bit SYSCON0.15/RTCRST = 1 with a bit instruction.

For a software or watchdog reset that is followed by an initialization of the RTC module, it is recommended to

- select synchronous RTC clocking mode, i.e. clear bit SYSCON0.14/RTCCM = 0
- reset the RTC module, i.e. set bit SYSCON0.15/RTCRST = 1.

This may be achieved with one word or bit field instruction, e.g.

```
EXTR #1
BFLDH SYSCON0, #0C0h, #80h ; RTCRST = 1, RTCCM = 0
wait_accpos: EXTR #1
JNB ACCPOS, wait_accpos ; wait until bit ACCPOS = 1
```

As a general recommendation, bit REFCLK should be set to the desired value after any start-up (hardware, software, watchdog reset), and in particular whenever the RTC module is reset by setting bit SYSCON0.15/RTCRST = 1.

When the RTC module is not used and shall be disabled after a (power-on) hardware reset, the following steps are recommended:

1. reset the RTC by setting bit SYSCON0.15/RTCRST = 1
2. clear the RTC run bit by setting RTC_CON.0/RUN = 0
3. disable the RTC module by setting bit SYSCON3.14/RTCDIS = 1.

5. Documentation Update

- XC167 System Units –User's Manual V2.0, 2004-04:
 - p. 6-5: the reset value for register SYSCON3 is 9FD0h as stated in the manual, i.e. not all modules are enabled after reset.
 - p. 6-4, 6-25: duration of internal reset sequence: $t_{RST} = (2^{RSTLEN}) / t_{WDT}$ (instead of $(2^{RSTLEN+1}) / t_{WDT}$)
 - p. 6-56:

WDTCON X.D1

Write access to register WDTCON

A write access to register WDTCON in **unprotected** or **secured** mode (e.g. before execution of EINIT, or by using a special command sequence) directly

- copies bit field WDTREL of register WDTCON to the high byte of the watchdog timer register WDT
- clears the low byte of register WDT,
- and selects the WDT clock prescaler factor according to bit field WDTIN.

This means that an effective write to WDTCON has the same effect as execution of instruction SRVWDT.

Modifications in step AC (and following)

The following modifications have been performed on devices with stepping code/markings **AC** and higher:

PORTS X.D1

Port Output Control Registers (POCONz)

The encoding of the port driver modes in bit field PDMyN of the Port Output Control Registers POCOnz (y= 0..3, z=0L, 0H, 1L, 1H, 2..4, 6, 7, 9) has been modified for weak and medium driver mode as listed below. The settings for strong driver mode remain unchanged.

Bit field POCOnz.PDMyN	Mode	Notes
0011	weak driver	
0100	medium driver	1)
0101	medium driver	1)
0110	medium driver	1)
0111	reserved	2)

Notes:

1) There is no difference in the port output characteristics (driver strength, edge shape) between the 3 selections for medium driver mode (PDMyN = 010Xb, 0110b). The electrical characteristics are comparable to medium driver/sharp edge mode of the XC16x-16F step AB devices.

2) Currently, weak driver mode is selected for setting 0111b. However there will be approximately 30 μ A (low level) to 80 μ A (high level) additional current on Vddp per pin which is configured as output in weak driver mode. To avoid this, **use only setting 0011b for weak driver mode**.

Modifications in step AD (and future devices)

The following modifications have been performed on devices with stepping code/markings **AD** and higher:

ADC X.D2 A/D Converter Characteristics, Conversion Time

In order to increase accuracy, the conversion time with post calibration (default after reset) is extended by $4t_{BC}$ as follows:

resolution	with post calibration	without post calibration
8-bit	$t_{C8} = 44t_{BC} + t_S + 6t_{SYS}$ (2.75 μ s @ $f_{BC} = 20$ MHz)	$t_{C8} = 32t_{BC} + t_S + 6t_{SYS}$ (2.15 μ s @ $f_{BC} = 20$ MHz)
10-bit	$t_{C10} = 52t_{BC} + t_S + 6t_{SYS}$ (3.15 μ s @ $f_{BC} = 20$ MHz)	$t_{C10} = 40t_{BC} + t_S + 6t_{SYS}$ (2.55 μ s @ $f_{BC} = 20$ MHz)

Note:

(1) For time critical applications, post calibration may be disabled by software (set bit CALOFF = 1 in register CTR0) after the reset calibration is finished (indicated by bit CAL = 0 in register CON1), and no conversion is in progress (indicated by bit ADBSY = 0 in register CON). This is possible in enhanced mode (bit MD = 1 in register CTR0) as well as in standard mode (MD = 0).

(2) The accuracy of the ADC depends to a great extent on the stability of the reference voltage V_{AREF1} in particular during the reset calibration phase.

(3) The ADC is currently tested with post calibration enabled. The accuracy with post calibration disabled is guaranteed by design.

RTC X.D2 Real Time Clock Source Selection

The clock source for the RTC can be selected by software via bit REFCLK (bit position RTC_CON.4)

REFCLK = 0: RTC count clock signal is f_{OSCaux} (input XTAL3)

REFCLK = 1: RTC count clock signal is $f_{OSCmain} / 32$ (input XTAL1)

Register RTC_CON is not affected by a hardware/software/watchdog reset. After power-up, it is undefined. A reset of the RTC module is achieved by setting bit SYSCON0.15/RTCRST = 1. This way, register RTC_CON is set to 8003h (RTC runs, prescaler by 8 enabled, synchronous mode, bit REFCLK = 0). As a general recommendation, bit REFCLK should be set to the desired value after any start-up (hardware, software, watchdog reset), and whenever the RTC module is reset by setting bit SYSCON0.15/RTCRST = 1.

SCU X.D1 Oscillator gain reduction

The gain of the main oscillator (pins XTAL1/2) may be reduced via software by setting bit SYSCON.12 (OSCGRED) = 1. After reset, high gain is selected by default to guarantee safe start-up.

The gain may be reduced when the oscillations have reached their full amplitude. For standard crystals or ceramic resonators, this is typically 2^{15} (32768) cycles of f_{XTAL1} after bit OSCLOCK = 1 (and, if the PLL is used, PLLLOCK = 1) in register SYSSTAT. After reset, the internal reset sequence ensures that OSCLOCK = 1 and PLLLOCK = 1 before the first instruction of the application software is executed, unless a problem with the oscillator circuit is detected (in this case, flag PLLIR = 1).

If the RTC is not running on the main oscillator during sleep mode (i.e. the main oscillator is off during sleep mode), bit SYSCON.12 (OSCGRED) should be set to '0' (high gain) before entry into sleep mode to guarantee safe oscillator start-up after wake-up from sleep.

SCU X.D2 Functionality of register OPSEN

When a breakpoint is hit, the on-chip peripherals selected in register OPSEN are stopped and placed in power-down mode the same way as if disabled via register SYSCON3. Registers of peripherals which are stopped this way can be read, but not written. A read access will not trigger any actions within a disabled peripheral.

Application hint BREAK_X.H2 (Behavior of on-chip peripherals after Break) which was valid for step AC and earlier steps is therefore removed for the Errata Sheet of step AD (and newer steps).

Note also the following documentation updates for some versions of the User's Manual, volume System Units:

Register Bit	Function	Device
SYSCON3.12	SDLMSEN	XC161CJ-16F
SYSCON3.10	ASC1DIS	all XC16x
SYSCON3.8	CC6DIS	XC164, XC167
OPSEN.13	CANSEN	all XC16x
OPSEN.12	SDLMSEN	XC161CJ-16F
OPSEN.11	I2CSEN	XC161, XC167
OPSEN.10	ASC1SEN	all XC16x
OPSEN.8	CC6SEN	XC164, XC167
OPSEN.5	PFLSEN	all devices with program flash
OPSEN.0	ADCSEN	all XC16x

It is recommended to leave bit OPSEN.5 (PFLSEN) at its default value '0'. Otherwise, the program flash is deactivated when a breakpoint is hit (i.e. it can not be read), and it has to ramp up when program execution is resumed (i.e. synchronization between software and peripherals is lost).

SCU X.D3 Register PLLCON after software reset

Register PLLCON is not affected by a software reset, i.e. the current clock configuration remains unchanged. PLLCON may be reconfigured by software, or an endless loop terminated by a watchdog timer reset may be used to force PLLCON to its hardware reset value.

SCU X.D5 VCO band after hardware/watchdog reset in single chip mode

From the falling edge of RSTIN# until 2048 stable oscillator clocks after the rising edge of RSTIN#, always the lowest VCO band is selected (see POWER_X.H2). After that, for a hardware or watchdog timer reset in single-chip mode, PLL bypass mode with the lowest VCO band is selected during the internal reset phase (PLLCON = 2710h).

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